PolvOne.

MATERIAL SAFETY DATA SHEET 5055-RD-72 PA ROT-BGA

Version Number 1.1 Revision Date 08/26/2013

Page 1 of 7 Print Date 8/28/2013

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone Emergency telephone number	:	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	5055-RD-72 PA ROT-BGA
Product code	:	CC00027098
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight percent
Calcium stearate	1592-23-0	1 - 5
Rutile, antimony chromium buff	68186-90-3	5 - 10
Barium sulfate	7727-43-7	10 - 30

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation	: Resin particles, like other inert materials, can be mechanically irritating.
Ingestion	: May be harmful if swallowed.
Eyes	: Resin particles, like other inert materials, are mechanically irritating to eyes.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.

PolyOne.

MATERIAL SAFETY DATA SHEET 5055-RD-72 PA ROT-BGA

Version Number 1.1 Revision Date 08/26/2013 Page 2 of 7 Print Date 8/28/2013

Medical Conditions	: None known.
Aggravated by Exposure:	
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases o doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for a least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIREFIGHTING MEASURES
Flash point	: not applicable
Flammable Limits Upper explosion limit Lower explosion limit Auto-ignition temperature Suitable extinguishing media	 not applicable not applicable not applicable carbon dioxide blanket, Water spray, Dry powder, Foam.
Special Fire Fighting Procedures	: Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
Unusual Fire/Explosion Hazards	: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should no be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal.
	7. HANDLING AND STORAGE

PolyOne.

MATERIAL SAFETY DATA SHEET 5055-RD-72 PA ROT-BGA

rsion Number 1.1 vision Date 08/26/2013		Page 3 of Print Date <i>8/28/201</i>
Handling	:	Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.
Storage	:	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.
8. EX	POSU	RE CONTROLS/PERSONAL PROTECTION
Respiratory protection	:	No personal respiratory protective equipment normally required.
Eye/Face Protection	:	Safety glasses with side-shields
Hand protection	:	Protective gloves
Skin and body protection	:	Long sleeved clothing
Additional Protective Measures	:	Safety shoes
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.
Exposure limit(s)		

PolyOne

MATERIAL SAFETY DATA SHEET 5055-RD-72 PA ROT-BGA

Version Number 1.1 Revision Date 08/26/2013 Page 4 of 7 Print Date 8/28/2013

Components	Value	Exposure time	Exposure type	List:
Barium sulfate	10 mg/m3	Time Weighted Average (TWA):		ACGIH
	5 mg/m3	Recommended exposure limit (REL):	Respirable.	NIOSH
	10 mg/m3	Recommended exposure limit (REL):	Total	NIOSH
	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	5 mg/m3	Time Weighted Average (TWA):	Respirable fraction.	OSHA Z1A
	10 mg/m3	Time Weighted Average (TWA):	Total dust.	OSHA Z1A
Calcium stearate	10 mg/m3	Time Weighted Average (TWA):		ACGIH
Rutile, antimony chromium buff	0.5 mg/m3	Recommended exposure limit (REL):	as Cr	NIOSH
	0.5 mg/m3	PEL:	as Cr	OSHA Z1
	0.5 mg/m3	Time Weighted Average (TWA):	as Sb	ACGIH
	0.5 mg/m3	Recommended exposure limit (REL):	as Sb	NIOSH
	0.5 mg/m3	PEL:	as Sb	OSHA Z1
	0.5 mg/m3	Time Weighted Average (TWA):	as Sb	OSHA Z1A
	0.5 mg/m3	Time Weighted Average (TWA):	as Sb	MX OEL

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance Colour Odour Melting point/range **Boiling Point:** Water solubility

: solid : pellets : RED : very faint : Not determined : not applicable : insoluble

Evapouration rate Specific Gravity Bulk density Vapour pressure Vapour density pН

: Not applicable : Not determined : Not established : not applicable : not applicable :

not applicable

10. STABILITY AND REACTIVITY

Stability	:	The product is stable if stored and handled as prescribed.
Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents.

PolvOne

MATERIAL SAFETY DATA SHEET 5055-RD-72 PA ROT-BGA

Version Number 1.1 Revision Date 08/26/2013

Page 5 of 7 Print Date 8/28/2013

Hazardous decomposition products

: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
68186-90-3	Rutile, antimony chromium buff	Irritant	Eyes, Skin, Respiratory system.
7727-43-7	Barium sulfate	Irritant	Respiratory system.
		Systemic effects	Eyes, Respiratory system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
1592-23-0	Calcium stearate	Oral LD50	> 10 gm/kg	rat

Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Chemicals are not readily available as they are bound within the polymer matrix.
Bioaccumulation Potential	: Chemicals are not readily available as they are bound within the polymer matrix.
Additional advice	: no data available
	13. DISPOSAL CONSIDERATIONS
Product	: Like most thermoplastic plastics the product can be recycled. Whe possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION

PolyOne.

MATERIAL SAFETY DATA SHEET 5055-RD-72 PA ROT-BGA

Version Number 1.1 Revision Date 08/26/2013 Page 6 of 7 Print Date 8/28/2013

U.S. DOT Classification	: Not regulated f	for transportation.		
ICAO/IATA	: Refer to specifi	ic regulation.		
IMO/IMDG (maritime)	: Refer to specifi	ic regulation.		
	15. REGULATOI	RY INFORMATIO	ON	
US Regulations:				
OSHA Status	: Classified as ha	azardous based on c	components.	
TSCA Status	: All component TSCA Inventor	ts of this product ar ry.	re listed on or	exempt from the
US. EPA CERCLA Hazardou	s Substances (40 CFR	302)		
not applicable				
California Proposition 65		ubstance		
SARA Title III Section 302 Ex	-		in Nat Anni	
Unless specific chemicals are	identified under this se	ection, this product	is Not Appli	cable under this regula
	ovia Chamicals			
SARA Title III Section 313 To				
Unless specific chemicals are				V
	identified under this so JNDSCHROMIUM II Y	CAS-N	o. W	cable under this regula veight percent 00 - 10.00
Unless specific chemicals are Chemical Name CHROMIUM III COMPOU COMPOUNDSANTIMON COMPOUNDSCHROMIUI	identified under this so JNDSCHROMIUM II Y M COMPOUNDS	CAS-N I 68186-9	o. W	eight percent
Unless specific chemicals are Chemical Name CHROMIUM III COMPOU COMPOUNDSANTIMON COMPOUNDSCHROMIUI Canadian Regulations: National Pollutant Rele	identified under this so JNDSCHROMIUM II Y M COMPOUNDS	CAS-N I 68186-9	io. W 0-3 5.	7eight percent 00 - 10.00
Unless specific chemicals are Chemical Name CHROMIUM III COMPOU COMPOUNDSANTIMON COMPOUNDSCHROMIUI	identified under this so JNDSCHROMIUM II Y M COMPOUNDS	CAS-N I 68186-9	o. W	eight percent

PolvOne.

MATERIAL SAFETY DATA SHEET 5055-RD-72 PA ROT-BGA

Version Number 1.1 Revision Date 08/26/2013 Page 7 of 7 Print Date 8/28/2013

WHMIS Ingredient Disclosure List CAS-No. 68186-90-3 DSL : All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt. National Inventories: Australia AICS : Listed China IECS Listed : **Europe EINECS** : Listed Japan ENCS : Listed Korea KECI : Listed **Philippines PICCS** : Listed **16. OTHER INFORMATION**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.