MATERIAL SAFETY DATA SHEET STAN-TONE VC-19350 BROWN

Version Number 1.0 Revision Date 10/26/2006 Page 1 of 6 Print Date 11/25/2011

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone Emergency telephone number	:	Product Stewardship (770) 271-5902 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	STAN-TONE VC-19350 BROWN
Product code	:	CC00039380
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight %	
Iron oxide	1309-37-1	1 - 5	
Titanium dioxide	13463-67-7	30 - 60	

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion
Acute exposure	
Inhalation Ingestion Eyes Skin	 Resin particles, like other inert materials, can be mechanically irritating. May be harmful if swallowed. Particulates, like other inert materials can be mechanically irritating. Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure Medical Conditions Aggravated by Exposure:	Refer to Section 11 for Toxicological Information.None known.
Aggravated by Exposure.	

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MATERIAL SAFETY DATA SHEET STAN-TONE VC-19350 BROWN

Version Number 1.0 Revision Date 10/26/2006 Page 2 of 6 Print Date 11/25/2011

	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases o doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists see medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 Not applicable Not applicable Not relevant Carbon dioxide blanket, water spray, dry powder, foamnone. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) unde fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxide of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 1 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. Processing fume

POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET STAN-TONE VC-19350 BROWN

Version Number 1.0 Revision Date 10/26/2006 Page 3 of 6 Print Date 11/25/2011

condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials. Storage Keep containers dry and tightly closed to avoid moisture absorption : and contamination. Keep in a dry, cool place. 8. EXPOSURE CONTROLS / PERSONAL PROTECTION Respiratory protection No personal respiratory protective equipment normally required. If : dusty conditions occur wear appropriate respiratory protection. **Eye/Face Protection** : Safety glasses with side-shields. Hand protection Protective gloves. : Skin and body protection : Long sleeved clothing. Additional Protective Safety shoes. : Measures

General Hygiene:Handle in accordance with good industrial hygiene and safety practice.
Wash hands before breaks and at the end of workday.Engineering measures:Heat only in areas with appropriate exhaust ventilation. Provide

appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Iron oxide	5 mg/m3	Time Weighted Average	as Fe	MX OEL
		(TWA):		
	10 mg/m3	Short Term Exposure Limit	as Fe	MX OEL
		(STEL):		
	5 mg/m3	Time Weighted Average	Respirable fraction.	ACGIH
		(TWA):		
Titanium dioxide	10 mg/m3	Time Weighted Average		ACGIH
		(TWA):		
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	20 mg/m3	Short Term Exposure Limit	as Ti	MX OEL
		(STEL):		

9. PHYSICAL AND CHEMICAL PROPERTIES

- Form Appearance Color Odor Melting point/range
- Solid
 powder, granular
 BROWN
 Very faint
 Not determined
- Evaporation rate Specific Gravity: Bulk density Vapor pressure Vapour density
- Not applicable
 Not determined
 Not determined
 Not applicable
 Not applicable

3/6

MATERIAL SAFETY DATA SHEET STAN-TONE VC-19350 BROWN

Version Number 1.0 Revision Date 10/26/2006 Page 4 of 6 Print Date 11/25/2011

Boiling Point: Water solubility	: Not applicable pH : Not applicable : Insoluble
	10. STABILITY AND REACTIVITY
Stability	: Stable.
Hazardous Polymerization	: Will not occur.
Conditions to avoid	: To avoid thermal decomposition, do not overheat. Keep away from oxidizing agents and open flame.
Incompatible Materials	: Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing.
Hazardous decomposition products	 Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 °F (200 °C) or short term heating at 482 °F (250 °C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1309-37-1	Iron oxide	Systemic effects	Respiratory system.
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
13463-67-7	Titanium dioxide	no	2B	no

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

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MATERIAL SAFETY DATA SHEET STAN-TONE VC-19350 BROWN

Version Number 1.0 Revision Date 10/26/2006 Page 5 of 6 Print Date 11/25/2011

	12. ECOLOGICAL INFORMATION
Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Adverse ecological impact is not known or expected under normal use
Bioaccumulation Potential	: No data available
Additional advice	: No data available
	13. DISPOSAL CONSIDERATIONS
Product	: Where possible recycling is preferred to disposal or incineration. Th generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste materia has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Not regulated for transportation.
ICAO/IATA (air)	: Not regulated for transportation.
IMO / IMDG (maritime)	: Not regulated for transportation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: Classified as hazardous based on components.
TSCA Status	: All components of this product are listed on or exempt from the TSC. Inventory.
US. EPA CERCLA Hazardous	Substances (40 CFR 302)
Not applicable	
California Proposition	: Not applicable

MATERIAL SAFETY DATA SHEET STAN-TONE VC-19350 BROWN

Version Number 1.0 Revision Date 10/26/2006 Page 6 of 6 Print Date 11/25/2011

SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Canadian Regulations:

Chemical Name			CAS-No.	Weight %	NPRI ID#
Miscellaneous Zinc Compoun	ds		Not Available	0.10 - 1.00	241
WHMIS Classification	:	Not controlled.			
DSL	:		s of this product are (DSL) or are exem		n Domestic
ational Inventories:					
Australia AICS	:	Not determined			
China IECS	:	Not determined			
Europe EINECS	:	Not determined			
Japan ENCS	:	Not determined			
Korea KECI	:	Not determined			
Philippines PICCS	:	Not determined			

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.