MATERIAL SAFETY DATA SHEET **STAN-TONE VC-23846 RED**

Version Number 1.2 Revision Date 12/15/2010 Page 1 of 9 Print Date 1/17/2012

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone:Emergency telephone:	:	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	STAN-TONE VC-23846 RED
Product code	:	CC00039436
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight percent
Titanium dioxide	13463-67-7	0.1 - 1
Antimony trioxide	1309-64-4	5 - 10
Lead chromate	7758-97-6	5 - 10
Lead sulfate	7446-14-2	5 - 10
Molybdate orange (Lead chromate pigment)	12656-85-8	5 - 10

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:

I	
Acute exposure	
Inhalation :	Resin particles, like other inert materials, can be mechanically irritating.
Ingestion :	May be harmful if swallowed.
Eyes :	Particulates, like other inert materials can be mechanically irritating.
Skin :	Experience shows no unusual dermatitis hazard from routine handling.

: Inhalation, Skin contact, Ingestion

PolyOne.

MATERIAL SAFETY DATA SHEET **STAN-TONE VC-23846 RED**

Version Number 1.2 Revision Date 12/15/2010 Page 2 of 9 Print Date 1/17/2012

Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: not applicable
Flammable Limits	
Upper explosion limit	: not applicable
Lower explosion limit	: not applicable
Autoignition temperature	: Not relevant
Suitable extinguishing media	: Carbon dioxide blanket, Water spray, Dry powder, Foam.
Special Fire Fighting	: Fullface self-contained breathing apparatus (SCBA) used in positive
Procedures	pressure mode should be worn to prevent inhalation of airborne
	contaminants.
Unusual Fire/Explosion Hazards	: May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	5. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as
reisonar procadions	impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section

PolyOne.

MATERIAL SAFETY DATA SHEET STAN-TONE VC-23846 RED

Version Number 1.2 Revision Date 12/15/2010 Page 3 of 9 Print Date 1/17/2012

		13 of this MSDS for proper disposal methods.
		7. HANDLING AND STORAGE
Handling	:	Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.
Storage	:	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.
8. EX	POSU	RE CONTROLS/PERSONAL PROTECTION
Respiratory protection	:	No personal respiratory protective equipment normally required. If dusty conditions occur wear appropriate respiratory protection.
Eye/Face Protection	:	Safety glasses with side-shields
Hand protection	:	Protective gloves
Skin and body protection	:	Long sleeved clothing
Additional Protective Measures	:	Safety shoes
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

PolyOne.

MATERIAL SAFETY DATA SHEET **STAN-TONE VC-23846 RED**

Version Number 1.2 Revision Date 12/15/2010 Page 4 of 9 Print Date 1/17/2012

Components	Value	Exposure time	Exposure type	List:
Antimony trioxide	0.5 mg/m3	Time Weighted Average (TWA):	as Sb	MX OEL
	0.5 mg/m3	Time Weighted Average (TWA):	as Sb	ACGIH
	0.5 mg/m3	Recommended exposure limit (REL):	as Sb	NIOSH
	0.5 mg/m3	PEL:	as Sb	OSHA Z1
	0.5 mg/m3	Time Weighted Average (TWA):	as Sb	OSHA Z1A
Lead chromate	0.012	Time Weighted Average	as Cr	ACGIH
	mg/m3	(TWA):		
	0.05	Time Weighted Average	as Pb	ACGIH
	mg/m3	(TWA):		
	0.005	Time Weighted Average		OSHA
	mg/m3	(TWA):		
	0.0025	OSHA Action level:		OSHA
	mg/m3			
	0.001	Recommended exposure	as Cr(VI)	NIOSH
	mg/m3	limit (REL):		
	0.1 mg/m3	Ceiling Limit Value:		OSHA Z2
	0.1 mg/m3	Ceiling Limit Value:	as CrO3	OSHA Z1A
	0.01	Time Weighted Average		MX OEL
	mg/m3	(TWA):		
	1 mg/m3	PEL:	as Cr	OSHA Z1
	1 mg/m3	Time Weighted Average (TWA):		OSHA Z1A
	0.05	Time Weighted Average		OSHA
	mg/m3	(TWA):		
	0.03	OSHA Action level:		OSHA
	mg/m3			
	0.05	Time Weighted Average	as Pb	OSHA Z1A
	mg/m3	(TWA):		
	0.15	Time Weighted Average	Dust and fume. as Pb	MX OEL
	mg/m3	(TWA):		
Lead sulfate	0.05	Time Weighted Average	as Pb	ACGIH
	mg/m3	(TWA):		
	0.05	Time Weighted Average		OSHA
	mg/m3	(TWA):		
	0.03	OSHA Action level:		OSHA
	mg/m3			
	0.05	Time Weighted Average	as Pb	OSHA Z1A
	mg/m3	(TWA):		
	0.15	Time Weighted Average	Dust and fume. as Pb	MX OEL
	mg/m3	(TWA):		
Molybdate orange	0.5 mg/m3	Recommended exposure	as Cr	NIOSH
(Lead chromate		limit (REL):		
pigment)				ļ
	0.5 mg/m3	PEL:	as Cr	OSHA Z1

MATERIAL SAFETY DATA SHEET STAN-TONE VC-23846 RED

Version Number 1.2 Revision Date 12/15/2010

Page 5 of 9 Print Date 1/17/2012

	0.005	Time Weighted Average		OSHA
	mg/m3	(TWA):		ODIIII
	0.0025	OSHA Action level:		OSHA
	mg/m3			
	0.05	Time Weighted Average	as Pb	ACGIH
	mg/m3	(TWA):		
	0.05	Time Weighted Average		OSHA
	mg/m3	(TWA):		
	0.03	OSHA Action level:		OSHA
	mg/m3			
	0.05	Time Weighted Average	as Pb	OSHA Z1A
	mg/m3	(TWA):		
	0.15	Time Weighted Average	Dust and fume. as Pb	MX OEL
	mg/m3	(TWA):		
Titanium dioxide	10 mg/m3	Time Weighted Average		ACGIH
		(TWA):		
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average	Total dust.	OSHA Z1A
		(TWA):		
	10 mg/m3	Time Weighted Average	as Ti	MX OEL
		(TWA):		
	20 mg/m3	Short Term Exposure Limit	as Ti	MX OEL
		(STEL):		

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance Colour Odour Melting point/range Boiling Point: Water solubility

Hazardous Polymerization

Conditions to avoid

Stability

: solid : powder, granular : RED : very faint : Not determined : not applicable : insoluble

·

- Evaporation rate Specific Gravity Bulk density Vapour pressure Vapour density pН
- Not applicable : Not determined : Not determined not applicable : not applicable not applicable

:

:

10. STABILITY AND REACTIVITY : Stable Will not occur.

- To avoid thermal decomposition, do not overheat. Keep away from : oxidizing agents and open flame.
- Incompatible Materials : Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing.
- Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen Hazardous decomposition : (NOx), hydrogen chloride (HCl), other hazardous materials, and products smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 °F (200 °C) or short term heating at 482 °F (250

MATERIAL SAFETY DATA SHEET STAN-TONE VC-23846 RED

Version Number 1.2 Revision Date 12/15/2010

Page 6 of 9 Print Date 1/17/2012

°C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.
1309-64-4	Antimony trioxide	Systemic effects	Eyes, Respiratory system.
		sensitizer	Skin.
7758-97-6	Lead chromate	Systemic effects	central nervous system (CNS), reproductive system.
7446-14-2	Lead sulfate	Corrosive	Skin.
12656-85-8	Molybdate orange (Lead chromate pigment)	Irritant	Eyes, Skin.
		Systemic effects	central nervous system (CNS), reproductive system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
1309-64-4	Antimony trioxide	Oral LD50	> 34,600 mg/kg	rat
7758-97-6	Lead chromate	Oral LD50	> 12 gm/kg	mouse
12656-85-8	Molybdate orange (Lead	Oral LD50	5,000 mg/kg	rat
	chromate pigment)			

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
13463-67-7	Titanium dioxide	no	2B	no
1309-64-4	Antimony trioxide	no	2B	no
7758-97-6	Lead chromate	yes	1	no
7446-14-2	Lead sulfate	yes	2A	no
12656-85-8	Molybdate orange (Lead	yes	1	no
	chromate pigment)			

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

MATERIAL SAFETY DATA SHEET **STAN-TONE VC-23846 RED**

Version Number 1.2 Revision Date 12/15/2010 Page 7 of 9 Print Date 1/17/2012

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

Antimony trioxide 1309-64-4 Can cause eye irritation. Can cause skin irritation. Symptoms may include redness and burning of skin, and other skin damage. Additional symptoms of skin contact may include: antimony measles (a red, pimply rash).

Additional Health Hazard Information:

Lead chromate 7758-97-6 Systemic effects include neurotoxic, teratogenic, fetotoxic and reproductive with abdominal pain, anemia, pallor, decreased hand grip strength with characteristic "wrist drop".

Additional Health Hazard Information:

Lead sulfate 7446-14-2 Systemic effects include neurotoxic, teratogenic, fetotoxic and reproductive with abdominal pain, anemia, pallor, decreased hand grip strength with characteristic "wrist drop".

Additional Health Hazard Information:

Molybdate orange (Lead chromate pigment) 12656-85-8 Systemic effects include neurotoxic, teratogenic, fetotoxic and reproductive with abdominal pain, anemia, pallor, decreased hand grip strength with characteristic "wrist drop".

	12. ECOLOGICAL INFORMATION
Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Adverse ecological impact is not known or expected under normal use.
Bioaccumulation Potential	: no data available
Additional advice	: no data available
	13. DISPOSAL CONSIDERATIONS
Product	: Where possible recycling is preferred to disposal or incineration. Th generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Not regulated for transportation.
ICAO/IATA	: Not regulated for transportation.

PolyOne.

MATERIAL SAFETY DATA SHEET **STAN-TONE VC-23846 RED**

Version Number 1.2 Revision Date 12/15/2010 Page 8 of 9 Print Date 1/17/2012

	15. REGULA	ATORY INFORMA	TION		
JS Regulations:					
OSHA Status	: Classified	l as hazardous based o	on compon	ients.	
TSCA Status	: All comp TSCA Inv	oonents of this produc ventory.	t are listed	on or exempt	from the
JS. EPA CERCLA Hazar	dous Substances (40	CFR 302)			
Chemical Name	CAS-No.	RQ for component	RQ for Mixture/	/Product	
Lead sulfate	7446-14-2	010 lbs	161 LB		
California Proposit 65 ARA Title III Section 30	California chemical other repr	IG! This product con a to cause cancer., WA known to the State of roductive harm.	ARNING!	This product	contains a
-	California chemical other repr 2 Extremely Hazardo	a to cause cancer., WA known to the State of oductive harm. ous Substance	ARNING! California	This product a to cause birth	contains a n defects or
65 GARA Title III Section 30 Unless specific chemicals GARA Title III Section 31	California chemical other repr 2 Extremely Hazardo are identified under t 3 Toxic Chemicals:	a to cause cancer., WA known to the State of roductive harm. ous Substance this section, this prod	ARNING! California	This product a to cause birth Applicable un	contains a n defects or der this regula
65 SARA Title III Section 30 Juless specific chemicals SARA Title III Section 31 Juless specific chemicals	California chemical other repr 2 Extremely Hazardo are identified under t 3 Toxic Chemicals:	a to cause cancer., WA known to the State of oductive harm. ous Substance this section, this prod this section, this prod	ARNING! California uct is Not	This product a to cause birth Applicable un	contains a n defects or der this regula
65 SARA Title III Section 30	California chemical other repr 2 Extremely Hazardo are identified under t 3 Toxic Chemicals: <u>are identified under t</u>	a to cause cancer., WA known to the State of oductive harm. ous Substance this section, this prod this section, this prod CAS	ARNING! California	This product a to cause birth Applicable un	contains a n defects or der this regula der this regula
65 GARA Title III Section 30 Juless specific chemicals GARA Title III Section 31 Juless specific chemicals Chemical Name ANTIMONY COMPOU CHROMIUM VI COMI COMPOUNDSLEAD C	California chemical other repr 2 Extremely Hazardo are identified under 3 Toxic Chemicals: are identified under UNDS POUNDSCHROMIU COMPOUNDSLEAE	a to cause cancer., WA known to the State of roductive harm. ous Substance this section, this prod this section, this prod CAS 1309 JM 7758	ARNING! California uct is Not <u>uct is Not</u> S-No.	This product a to cause birth Applicable un <u>Applicable un</u> Weight pe	contains a n defects or der this regula der this regula
65 ARA Title III Section 30 Juless specific chemicals ARA Title III Section 31 Juless specific chemicals Chemical Name ANTIMONY COMPOU CHROMIUM VI COMI	California chemical other repr 2 Extremely Hazardo are identified under t 3 Toxic Chemicals: are identified under t JNDS POUNDSCHROMIU COMPOUNDSLEAE GANIC	a to cause cancer., WA known to the State of roductive harm. ous Substance this section, this prod <u>CAS</u> 1309 JM 7758	ARNING! California uct is Not <u>uct is Not</u> <u>5-No.</u> -64-4	This product a to cause birth Applicable un Weight pe 5.00 - 10.	contains a n defects or der this regula <u>ercent</u> 00

National I ondtant Release Inventory (NI RI)			
Chemical Name	CAS-No.	Weight	NPRI ID#
		percent	

PolyOne

MATERIAL SAFETY DATA SHEET **STAN-TONE VC-23846 RED**

Version Number 1.2 Revision Date 12/15/2010 Page 9 of 9 Print Date 1/17/2012

Antimony trioxide		1309-64-4	5.00 - 10.00			
Lead chromate		7758-97-6	5.00 - 10.00			
Lead sulfate		7446-14-2	5.00 - 10.00			
Molybdate orange (Lead chromate pigment)		12656-85-8	5.00 - 10.00			
Miscellaneous Zinc Compounds		0-31-7	0.10 - 1.00	241		
WHMIS Classificatio WHMIS Ingredient D CAS-No.						
1309-64-4 7758-97-6 7446-14-2 12656-85-8						
DSL		nts of this product a ist (DSL) or are exe		n Domestic		
ational Inventories:						
Australia AICS	: Not determine	: Not determined				
China IECS	: Not determine	: Not determined				
Europe EINECS	: Not determine	ed				
Japan ENCS	: Not determine	ed				
Korea KECI	: Not determine	ed				
Philippines PICCS	: Not determine	ed				

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.