

SAFETY DATA SHEET

REPRIZE SH-1

Version Number 1.1
Revision Date 05/31/2019

Page 1 of 16
Print Date 06/01/2019

SAFETY DATA SHEET

REPRIZE SH-1

Section 1. Identification

GHS product identifier : REPRIZE SH-1
Chemical name : Mixture
CAS number : Mixture
Other means of identification : CC01054804
Product type : liquid

Relevant identified uses of the substance or mixture and uses advised against

Product use : Industrial applications. Plastics.

Supplier's details : **POLYONE CORPORATION**
ColorMatrix Group Inc.
680 North Rocky River Drive, Berea, Ohio, 44017-1628, USA

+1 216 622 0100

Emergency telephone number (with hours of operation) : CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions. After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1
RESPIRATORY SENSITIZATION - Category 1
SKIN SENSITIZATION - Category 1

GHS label elements

SAFETY DATA SHEET


REPRIZE SH-1

Version Number 1.1
Revision Date 05/31/2019

Page 2 of 16
Print Date 06/01/2019

Hazard pictograms

Signal word
Hazard statements

- : Danger
- : Causes serious eye damage.
- : May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- : May cause an allergic skin reaction.

Precautionary statements
General
Prevention
Response
Storage
Disposal
Supplemental label elements
Hazards not otherwise classified

- : Not applicable.
- : Wear protective gloves. Wear eye or face protection. In case of inadequate ventilation wear respiratory protection. Avoid breathing vapor. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.
- : IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. If experiencing respiratory symptoms: Call a POISON CENTER or physician. IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician.
- : Not applicable.
- : Dispose of contents and container in accordance with all local, regional, national and international regulations.
- : None known.
- : None known.

Section 3. Composition/information on ingredients
Substance/mixture
Chemical name
Other means of identification

- : Mixture
- : Mixture
- : CC01054804

CAS number/other identifiers

Ingredient name	%	CAS number
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SAFETY DATA SHEET

**REPRIZE SH-1**

Version Number 1.1
Revision Date 05/31/2019

Page 3 of 16
Print Date 06/01/2019

1H,3H-Benzo[1,2-c:4,5-c']difuran-1,3,5,7-tetrone	30 - 60	89-32-7
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Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
- Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In the event of any complaints or symptoms, avoid further exposure.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the

SAFETY DATA SHEET


REPRIZE SH-1

Version Number 1.1
Revision Date 05/31/2019

Page 4 of 16
Print Date 06/01/2019

head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed
Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : May give off gas, vapour or dust that is very irritating or corrosive to the respiratory system. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- Skin contact** : May cause an allergic skin reaction.
- Ingestion** : May cause burns to mouth, throat and stomach.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : Adverse symptoms may include the following:
wheezing and breathing difficulties
asthma
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing

REPRIZE SH-1

Version Number 1.1
Revision Date 05/31/2019

Page 5 of 16
Print Date 06/01/2019

thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media

- Suitable extinguishing media** : In case of fire, use water spray (fog), foam, dry chemical or CO₂.
Unsuitable extinguishing media : None known.

Specific hazards arising from the chemical : In a fire or if heated, a pressure increase will occur and the container may burst.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
 carbon dioxide
 carbon monoxide
 metal oxide/oxides

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

REPRIZE SH-1

Version Number 1.1
Revision Date 05/31/2019

Page 6 of 16
Print Date 06/01/2019

Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage
Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store in a well-ventilated place. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid

REPRIZE SH-1

Version Number 1.1
Revision Date 05/31/2019

Page 7 of 16
Print Date 06/01/2019

environmental contamination.

Section 8. Exposure controls/personal protection**Control parameters****Occupational exposure limits**

None.

- Appropriate engineering controls** : Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be

REPRIZE SH-1

Version Number 1.1
Revision Date 05/31/2019

Page 8 of 16
Print Date 06/01/2019

	noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

Appearance

Physical state	: liquid [liquid]
Color	: COLORLESS
Odor	: Faint odor.
Odor threshold	: Not available.
pH	: Not available.
Melting point	: Not available.
Boiling point	: Not available.
Flash point	: Not available.
Burning time	: Not available.
Burning rate	: Not available.
Evaporation rate	: Not available.
Flammability (solid, gas)	: Not available.
Lower and upper explosive (flammable) limits	: Lower: Not available. Upper: Not available.
Vapor pressure	: Not available.
Vapor density	: Not available.
Relative density	: Not available.
Solubility	: Not available.
Solubility in water	: insoluble in water.
Partition coefficient: n-octanol/water	: Not available.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.

SAFETY DATA SHEET

REPRIZE SH-1

Version Number 1.1
Revision Date 05/31/2019

Page 9 of 16
Print Date 06/01/2019

SADT : Not available.
Viscosity : **Dynamic:** Not available.
Kinematic: Not available.

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.
Chemical stability : Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid : Keep away from extreme heat and oxidizing agents.
Incompatible materials : Keep away from strong acids.
Oxidizer.
Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Information on toxicological effects**Acute toxicity**

Product/ingredient name	Result	Species	Dose	Exposure
1H,3H-Benzo[1,2-c:4,5-c']difuran-1,3,5,7-tetrone	LD50 Oral	Rat	2,250 mg/kg	-
Remarks - Inhalation:	No applicable toxicity data			
Remarks - Dermal:	No applicable toxicity data			

Conclusion/Summary : Mixture.Not fully tested.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
1H,3H-Benzo[1,2-c:4,5-c']difuran-1,3,5,7-tetrone	Eyes - Severe irritant	Rabbit			-

Conclusion/Summary

Skin : Mixture.Not fully tested.
Eyes : Mixture.Not fully tested.
Respiratory : Mixture.Not fully tested.

SAFETY DATA SHEET

**REPRIZE SH-1**

Version Number 1.1
Revision Date 05/31/2019

Page 10 of 16
Print Date 06/01/2019

Sensitization**Conclusion/Summary**

Skin : Mixture.Not fully tested.
Respiratory : Mixture.Not fully tested.

Mutagenicity

Conclusion/Summary : Mixture.Not fully tested.

Carcinogenicity

Conclusion/Summary : Mixture.Not fully tested.

Reproductive toxicity

Conclusion/Summary : Mixture.Not fully tested.

Teratogenicity

Conclusion/Summary : Mixture.Not fully tested.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on likely routes of exposure : Not available.

Potential acute health effects

Eye contact : Causes serious eye damage.
Inhalation : May give off gas, vapour or dust that is very irritating or corrosive to the respiratory system. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin contact : May cause an allergic skin reaction.
Ingestion : May cause burns to mouth, throat and stomach.

Symptoms related to the physical, chemical and toxicological characteristics

SAFETY DATA SHEET


REPRIZE SH-1

Version Number 1.1
Revision Date 05/31/2019

Page 11 of 16
Print Date 06/01/2019

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : Adverse symptoms may include the following:
wheezing and breathing difficulties
asthma
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

Delayed and immediate effects as well as chronic effects from short and long-term exposure
Short term exposure

- Potential immediate effects** : Not available.
Potential delayed effects : Not available.

Long term exposure

- Potential immediate effects** : Not available.
Potential delayed effects : Not available.

Potential chronic health effects

- Conclusion/Summary** : Mixture. Not fully tested.
- General** : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : No known significant effects or critical hazards.
Mutagenicity : No known significant effects or critical hazards.
Teratogenicity : No known significant effects or critical hazards.
Developmental effects : No known significant effects or critical hazards.
Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity
Acute toxicity estimates

Route	ATE value
Oral	4,582.3 mg/kg

SAFETY DATA SHEET

**REPRIZE SH-1**

Version Number 1.1
Revision Date 05/31/2019

Page 12 of 16
Print Date 06/01/2019

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
1H,3H-Benzo[1,2-c:4,5-c']difuran-1,3,5,7-tetrone			
Remarks - Acute - Fish:	No applicable toxicity data		
Remarks - Acute - Aquatic invertebrates:	No applicable toxicity data		
Remarks - Acute - Aquatic plants:	No applicable toxicity data		
Remarks - Chronic - Fish:	No applicable toxicity data		
Remarks - Chronic - Aquatic invertebrates:	No applicable toxicity data		

Conclusion/Summary : Not available.

Persistence and degradability

Conclusion/Summary : Not available.

Bioaccumulative potential

Not available.

Mobility in soil

Soil/water partition coefficient (KOC) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered

REPRIZE SH-1

Version Number 1.1
Revision Date 05/31/2019

Page 13 of 16
Print Date 06/01/2019

when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	:	Not regulated for transportation.
International Air ICAO/IATA	:	Not classified as dangerous goods under transport regulations.
International Water IMO/IMDG	:	Not classified as dangerous goods under transport regulations.

Section 15. Regulatory information

U.S. Federal regulations	:	<p>United States - TSCA 12(b) - Chemical export notification: The following components are listed: 1H,3H-Benzo[1,2-c:4,5-c']difuran-1,3,5,7-tetrone</p> <p>United States - TSCA 4(a) - Final Test Rules: Listed 1H,3H-Benzo[1,2-c:4,5-c']difuran-1,3,5,7-tetrone</p> <p>United States - TSCA 4(a) - ITC Priority list: Not listed</p> <p>United States - TSCA 4(f) - Priority risk review: Not listed</p> <p>United States - TSCA 5(a)2 - Final significant new use rules: Not listed</p> <p>United States - TSCA 5(a)2 - Proposed significant new use rules: Not listed</p> <p>United States - TSCA 5(e) - Substances consent order: Not listed</p> <p>United States - TSCA 6 - Final risk management: Not listed</p> <p>United States - TSCA 6 - Proposed risk management: Not listed</p> <p>United States - TSCA 8(a) - Chemical risk rules: Not listed</p> <p>United States - TSCA 8(a) - Dioxin/Furane precursor: Not listed</p>
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SAFETY DATA SHEET


REPRIZE SH-1

Version Number 1.1
Revision Date 05/31/2019

Page 14 of 16
Print Date 06/01/2019

United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined

United States - TSCA 8(a) - Preliminary assessment report (PAIR): Not listed

United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed

United States - TSCA 8(d) - Health and safety studies: Not listed

United States - TSCA 4(a) - Proposed test rules: Not listed

United States - EPA Clean water act (CWA) section 307 - Priority pollutants: Not listed

United States - EPA Clean water act (CWA) section 311 - Hazardous substances: Not listed

United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed

United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed

United States - Department of commerce - Precursor chemical: Not listed

Clean Air Act Section 112(b) : Not listed

Hazardous Air Pollutants (HAPs)

Clean Air Act Section 602 Class I Substances : Not listed

Clean Air Act Section 602 Class II Substances : Not listed

DEA List I Chemicals (Precursor Chemicals) : Not listed

DEA List II Chemicals (Essential Chemicals) : Not listed

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

SARA 311/312

Classification : Immediate (acute) health hazard

Composition/information on ingredients

SARA 313

Not applicable.

State regulations

Massachusetts : None of the components are listed.

SAFETY DATA SHEET

REPRIZE SH-1

Version Number 1.1
Revision Date 05/31/2019

Page 15 of 16
Print Date 06/01/2019

New York : None of the components are listed.
New Jersey : None of the components are listed.
Pennsylvania : None of the components are listed.
California Prop. 65

United States inventory (TSCA 8b) : All components are listed or exempted.

Canada inventory : All components are listed or exempted.

International regulations
Inventory list

Australia : All components are listed or exempted.
Canada : All components are listed or exempted.
China : All components are listed or exempted.
Europe inventory : All components are listed or exempted.
Japan : Not determined.
New Zealand : All components are listed or exempted.
Philippines : All components are listed or exempted.
Republic of Korea : All components are listed or exempted.
Taiwan : All components are listed or exempted.
Turkey : Not determined.
United States : All components are listed or exempted.

Section 16. Other information

History

Date of printing : 06/01/2019
Date of issue/Date of revision : 05/31/2019
Date of previous issue : 06/02/2015
Version : 1.1

Key to abbreviations

: ATE = Acute Toxicity Estimate
 BCF = Bioconcentration Factor
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals
 IATA = International Air Transport Association
 IBC = Intermediate Bulk Container
 IMDG = International Maritime Dangerous Goods
 LogPow = logarithm of the octanol/water partition coefficient
 MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
 UN = United Nations

References : Not available.

SAFETY DATA SHEET



REPRIZE SH-1

Version Number 1.1
Revision Date 05/31/2019

Page 16 of 16
Print Date 06/01/2019

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.