

MATERIAL SAFETY DATA SHEET

R2

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

| NON-EMERGENCY TELEPHONE | : | Product Stewardship (770) 271-5902 |
|-------------------------------|---|--|
| Emergency telephone number | : | CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident). |
| Product name | : | R2 |
| Product code | : | CC10006448 |
| Chemical Name | : | Mixture |
| CAS-No. | : | Mixture |
| Product Use | : | Industrial Applications |

2. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

| Components | CAS-No. | Weight % |
|------------------|------------|----------|
| Titanium dioxide | 13463-67-7 | 30 - 60 |

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some fumes may be released upon heating or crosslinking and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect his employee from exposure. See Sections 3 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

| Routes of Exposure: | : Inhalation, Ingestion, Skin contact |
|---|---|
| Acute exposure | |
| Inhalation Ingestion Eyes | Resin particles, like other inert materials, can be mechanically irritating. May be harmful if swallowed. Resin particles, like other inert materials, are mechanically irritating to eyes. |
| Skin | : Experience shows no unusual dermatitis hazard from routine handling. |
| Chronic exposure | : Refer to Section 11 for Toxicological Information. |
| Medical Conditions Aggravated by Exposure: | : None known. |



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| | 4. FIRST AID MEASURES |
| | 7. FIRST AID MILASORES |
| Inhalation | : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice. |
| Ingestion | : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice. |
| Eyes | : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention. |
| Skin | : Wash off with soap and plenty of water. If skin irritation persists seek medical attention. |
| | 5. FIRE-FIGHTING MEASURES |
| Flash point | : Not applicable |
| Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media | Not applicable Not applicable Not relevant Carbon dioxide blanket, water spray, dry powder, foam. |
| Special Fire Fighting Procedures Unusual Fire/Explosion Hazards | Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. None |
| | 6. ACCIDENTAL RELEASE MEASURES |
| Personal precautions | : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls. |
| Environmental precautions | : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil. |
| Methods for cleaning up | : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods. |
| | 7. HANDLING AND STORAGE |
| Handling | : Take measures to prevent the build up of electrostatic charge Heat only in areas with appropriate exhaust ventilation. |
| Storage | : Keep containers dry and tightly closed to avoid moisture absorption |



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| | a | nd contamination. Keep in | a dry, cool place. | | |
|---|--|--|--------------------------------|----------------------------------|--|
| 8. E | XPOSURE | CONTROLS / PERSONA | AL PROTECTION | | |
| Respiratory protection | : No personal respiratory protective equipment normally required. | | | | |
| Eye/Face Protection | : Safety glasses with side-shields. | | | | |
| Hand protection | : P | : Protective gloves. | | | |
| Skin and body protection | : L | : Long sleeved clothing. | | | |
| Additional Protective Measures | : S | : Safety shoes. | | | |
| General Hygiene Considerations | | landle in accordance with g Vash hands before breaks ar | | | |
| Engineering measures | : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery. | | | | |
| Exposure limit(s) | | | | | |
| | | | | | |
| Components | Value | Exposure time | Exposure typ | | |
| Titanium dioxide | 10 mg/m3 | Time Weighted Average (TWA): | e Total dust. | ACGIH | |
| | 15 mg/m3 | PEL: | Total dust. | OSHA Z1 | |
| | 9. PHYSIC | CAL AND CHEMICAL P | ROPERTIES | | |
| Form | : Solic | 1 Eve | aporation rate : | Not applicable. | |
| Appearance | : Pelle | | ecific Gravity : | Not determined. | |
| | : WHI | 1 | k density : | Not established | |
| | | | or pressure : | Not applicable | |
| Color | | | soi pressure : | | |
| Color Odor | • | 1 | or density : | Not applicable | |
| Color Odor Melting point/range | : Not | determined. Var | oor density : | Not applicable | |
| Color Odor | : Not | determined. Var applicable pH | • | Not applicable Not applicable | |
| Color Odor Melting point/range Boiling Point: | : Not : Not : Insol | determined. Var applicable pH | : | | |
| Color Odor Melting point/range Boiling Point: | : Not (: Not (: Insol | determined. Vap applicable pH luble | : | | |
| Color Odor Melting point/range Boiling Point: Water solubility | : Not : : Not : : Insol 10. § : S | determined. Vap applicable pH luble | : | | |
| Color Odor Melting point/range Boiling Point: Water solubility Stability | : Not : : Not : : Insol | determined. Vap applicable pH luble STABILITY AND REACT table. | FIVITY gents and open flame | Not applicable | |



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Hazardous decomposition products

: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

| CAS-No. | Chemical Name | Effect | Target Organ | | |
|------------------------|---|---|--|--|--|
| 13463-67-7 | Titanium dioxide | Systemic effects | Respiratory system. | | |
| | 12. ECOLOGIO | CAL INFORMATION | I | | |
| Persistence and degrad | ability : Not readily b | iodegradable. | | | |
| Environmental Toxicit | | : Chemicals are not readily available as they are bound within the matrix of the polymer. | | | |
| Bioaccumulation Poter | | : Chemicals are not readily available as they are bound within the matrix of the polymer. | | | |
| Additional advice | : No data avail | able. | | | |
| | 13. DISPOSAL | CONSIDERATIONS | | | |
| Product | : Like most thermoplastics the product can be recycled. Where recycling is preferred to disposal or incineration. The generat waste material has the responsibility for proper waste classific transportation and disposal in accordance with applicable fede state/provincial and local regulations. | | incineration. The generator of for proper waste classification, lance with applicable federal, s. | | |
| Contaminated packagin | has the respon | is preferred when possible. The generator of waste mate sponsibility for proper waste classification, transportation sal in accordance with applicable federal, state/provincia regulations. | | | |
| | 14. TRANSPO | RT INFORMATION | | | |
| | U.S. D.O.T. / CA T.D.G. : Not regulated for transportation. Classification (Non-bulk round) | | | | |
| ICAO/IATA | : Not regulated | : Not regulated for transportation. | | | |
| IMO / IMDG | : Not regulated | l for transportation. | | | |
| | 15 DECULATO | ORY INFORMATION | T | | |

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Version Number 1.0 Page 5 of 5 Print Date 11/2/2011 Revision Date 12/03/2001 US Regulations: **OSHA Status** : Classified as hazardous based on components. **TSCA Status** : All components of this product are listed on the TSCA inventory or are exempt. California Proposition : This product does not contain a substance listed by California Prop 65. 65 Canadian Regulations: WHMIS Classification : D2B DSL : Listed. National Inventories: Australia AICS : Listed. China IECS : Listed. **Europe EINECS** Not determined. : Japan ENCS Not determined. : Korea KECI Listed. • **Philippines PICCS** : Listed.

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.