

#### MATERIAL SAFETY DATA SHEET

## **GREEN**

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 Print Date 11/3/2011

### 1. PRODUCT AND COMPANY IDENTIFICATION

### POLYONE CORPORATION

33587 Walker Road, Avon Lake, OH 44012

NON-EMERGENCY : Product Stewardship (770) 271-5902

TELEPHONE

Emergency telephone : CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure

number or accident).

Product name : GREEN
Product code : CC10007982
Chemical Name : Mixture
CAS-No. : Mixture

Product Use : Industrial Applications

## 2. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

Components	CAS-No.	Weight %
1,6-Hexanediamine,	70624-18-9	5 - 10
N,N'-bis(2,2,6,6-tetramethyl-4-piperidinyl)-,		
polymer with 2,4,6-trichloro-1,3,5-triazine,		
reaction products		
Carbon black	1333-86-4	1 - 5
Titanium dioxide	13463-67-7	1 - 5
Rutile, antimony chromium buff	68186-90-3	10 - 30

# 3. HAZARDS IDENTIFICATION

### **EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some fumes may be released upon heating or crosslinking and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect his employee from exposure. See Sections 3 and 11 for special precautions.

#### POTENTIAL HEALTH EFFECTS

**Routes of Exposure:** : Inhalation, Ingestion, Skin contact

Acute exposure

Inhalation : Resin particles, like other inert materials, can be mechanically irritating.

Ingestion : May be harmful if swallowed.

Eyes : Resin particles, like other inert materials, are mechanically irritating to

eyes.

Skin : Experience shows no unusual dermatitis hazard from routine handling.



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**Chronic exposure** : Refer to Section 11 for Toxicological Information.

Medical Conditions
Aggravated by Exposure:

: None known.

4. FIRST AID MEASURES

Inhalation : Move to fresh air in case of accidental inhalation of fumes from

overheating or combustion. When symptoms persist or in all cases of

doubt seek medical advice.

Ingestion : Do not induce vomiting without medical advice. When symptoms

persist or in all cases of doubt seek medical advice.

Eyes : Rinse immediately with plenty of water, also under the eyelids, for at

least 15 minutes. If eye irritation persists, seek medical attention.

Skin : Wash off with soap and plenty of water. If skin irritation persists seek

medical attention.

5. FIRE-FIGHTING MEASURES

Flash point : Not applicable

Flammable Limits

Upper explosion limit : Not applicable Lower explosion limit : Not applicable Autoignition temperature : Not relevant

Suitable extinguishing media : Carbon dioxide blanket, Water spray, dry powder, foam.

Special Fire Fighting

Procedures

: Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne

contaminants.

Unusual Fire/Explosion

Hazards

: None

6. ACCIDENTAL RELEASE MEASURES

Personal precautions : Wear appropriate personal protection during cleanup, such as

impervious gloves, boots and coveralls.

Environmental precautions : Should not be released into the environment. The product should not

be allowed to enter drains, water courses or the soil.

Methods for cleaning up : Clean up promptly by sweeping or vacuum. Package all material in

plastic, cardboard or metal containers for disposal. Refer to Section 13

of this MSDS for proper disposal methods.



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### 7. HANDLING AND STORAGE

Handling : Take measures to prevent the build up of electrostatic charge. Heat

only in areas with appropriate exhaust ventilation.

Storage : Keep containers dry and tightly closed to avoid moisture absorption

and contamination. Keep in a dry, cool place.

# 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Respiratory protection : No personal respiratory protective equipment normally required.

Eye/Face Protection : Safety glasses with side-shields.

Hand protection : Protective gloves.

Skin and body protection : Long sleeved clothing.

Additional Protective

Measures

: Safety shoes.

General Hygiene : Handle in accordance with good industrial hygiene and safety practice.

Considerations Wash hands before breaks and at the end of workday.

Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide

appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Carbon black	3.5 mg/m3	Time Weighted Average	Total dust. as carbon	ACGIH
		(TWA):	black	
	3.5 mg/m3	PEL:	Total dust. as carbon	OSHA Z1
			black	
Rutile, antimony	0.5 mg/m3	Time Weighted Average	Total dust. as Cr	ACGIH
chromium buff		(TWA):		
	0.5 mg/m3	PEL:	Total dust. as Cr	OSHA Z1
	0.5 mg/m3	Time Weighted Average	Dust. as Sb	ACGIH
		(TWA):		
	0.5 mg/m3	PEL:	Total dust. as Sb	OSHA Z1
Titanium dioxide	10 mg/m3	Time Weighted Average	Total dust.	ACGIH
		(TWA):		
	15 mg/m3	PEL:	Total dust.	OSHA Z1

# 9. PHYSICAL AND CHEMICAL PROPERTIES

Form : Solid Evaporation rate : Not applicable.
Appearance : Pellets Specific Gravity : Not determined



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Color : GREEN Bulk density : Not established Odor : Very faint Vapor pressure Not applicable Melting point/range : Not determined Vapor density : Not applicable Boiling Point: : Not applicable : Not applicable pН

Water solubility : Insoluble

10. STABILITY AND REACTIVITY

Stability : Stable.

Hazardous Polymerization : Will not occur.

Conditions to avoid : Keep away from oxidizing agents and open flame. To avoid thermal

decomposition, do not overheat.

Incompatible Materials : Incompatible with strong acids and oxidizing agents.

Hazardous decomposition

products

Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen

(NOx), other hazardous materials, and smoke are all possible.

# 11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

#### **Toxicity Overview**

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
70624-18-9	1,6-Hexanediamine,	Highly Toxic	Refer to MSDS for Toxicity
	N,N'-bis(2,2,6,6-tetrameth		Data
	yl-4-piperidinyl)-,polymer		
	with		
	2,4,6-trichloro-1,3,5-triazi		
	ne, reaction products		
1333-86-4	Carbon black	Systemic effects	Eyes, Respiratory system.
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.
68186-90-3	Rutile, antimony	Irritant	Eyes, Skin.
	chromium buff		-

#### LC50 / LD50

This product contains the following components which in their pure form have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
70624-18-9	1,6-Hexanediamine,	LC50	112 mg/m3	rat
	N,N'-bis(2,2,6,6-tetrameth	Oral LD50	9,910 mg/kg	rat
	yl-4-piperidinyl)-,polymer			
	with			
	2,4,6-trichloro-1,3,5-triazi			
	ne, reaction products			



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1333-86-4	Carbon black	Oral LD50	> 15,400 mg/kg	rat
		Dermal LD50	> 3 gm/kg	rabbit

#### Carcinogenicity:

This product contains the following components which in their pure form have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
1333-86-4	Carbon black	no	2B	no

### IARC Carcinogen Classifications:

- 1 The component is carcinogenic to humans.
- 2A The component is probably carcinogenic to humans.
- 2B The component is possibly carcinogenic to humans.

### NTP Carcinogen Classifications:

- 1 The component is known to be a human carcinogen.
- 2 The component is reasonably anticipated to be a human carcinogen.

# **Additional Health Hazard Information:**

Carbon black 1333-86-4 Carcinogenicity: Many inhalation toxicologists believe that the tumor response observed in the referenced rat studies is species specific and does not correlate to human exposure. However, the IARC evaluation in Monograph Volume 65, issued in April 1996 concluded that, "There is sufficient evidence in experimental animals for the carcinogenicity of carbon black". Based on this evaluation, along with their evaluation of inadequate evidence of carcinogenicity in humans, IARC's overall evaluation is that "Carbon Black is possibly carcinogenic to humans (Group 2B). Carbon Black has not been listed as a carcinogen by the National Toxicology Program (NTP) or the Occupational Safety and Health Administration (OSHA). The National Institute of Occupational Safety and Health (NIOSH) criteria document on carbon black recommends that only carbon black with PAH (polynuclear aromatic hydrocarbon) levels greater than 0.1% be considered suspect carcinogens.

#### **Additional Health Hazard Information:**

Product

Rutile, antimony chromium buff 68186-90-3 Can cause eye irritation. Can cause skin irritation. Symptoms may include redness and burning of skin, and other skin damage. Additional symptoms of skin contact may include: antimony measles (a red, pimply rash).

	12. ECOLOGICAL INFORMATION
Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Chemicals are not readily available as they are bound within the matrix of the polymer.
Bioaccumulation Potential	: Chemicals are not readily available as they are bound within the matrix of the polymer.
Additional advice	: No data available.
	13. DISPOSAL CONSIDERATIONS

: Like most thermoplastics the product can be recycled. Where possible



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recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal,

state/provincial and local regulations.

Contaminated packaging : Recycling is preferred when possible. The generator of waste material

has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial

and local regulations.

14. TRANSPORT INFORMATION

U.S. D.O.T. / CA T.D.G.

Classification (Non-bulk

ground)

ICAO/IATA

: Not regulated for transportation.

: Not regulated for transportation.

IMO / IMDG : Not regulated for transportation.

### 15. REGULATORY INFORMATION

US Regulations:

OSHA Status : Classified as hazardous based on components.

TSCA Status : All components of this product are listed on the TSCA inventory or are

exempt.

California Proposition

65

: This product does not contain a substance listed by California Prop 65.

SARA Title III Section 313 Toxic Chemicals:

Chemical Name	CAS-No.	Weight %
CHROMIUM III COMPOUNDS	68186-90-3	13.22
ANTIMONY COMPOUNDS		

Canadian Regulations:

WHMIS Classification : D1A

WHMIS Ingredient Disclosure List

CAS-No. 1333-86-4 68186-90-3

DSL : Listed.



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National Inventories:

Australia AICS : Listed.

China IECS : Listed.

Europe EINECS : Not determined.

Japan ENCS : Not determined.

Korea KECI : Not determined.

Philippines PICCS : Not determined.

# 16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.