

#### MATERIAL SAFETY DATA SHEET

#### RED

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### 1. PRODUCT AND COMPANY IDENTIFICATION

#### POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

NON-EMERGENCY TELEPHONE	:	Product Stewardship (770) 271-5902
Emergency telephone number	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	RED
Product code	:	CC10008193
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

#### 2. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

Components	CAS-No.	Weight %
Iron oxide	1309-37-1	1 - 5
Titanium dioxide	13463-67-7	10 - 30

#### **3. HAZARDS IDENTIFICATION**

#### **EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some fumes may be released upon heating or crosslinking and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect his employee from exposure. See Sections 3 and 11 for special precautions.

#### POTENTIAL HEALTH EFFECTS

<b>Routes of Exposure:</b>	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation Ingestion	<ul> <li>Resin particles, like other inert materials, can be mechanically irritating.</li> <li>May be harmful if swallowed.</li> </ul>
Eyes	<ul> <li>Resin particles, like other inert materials, are mechanically irritating to eyes.</li> </ul>
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.



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Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases or doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists see medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures	<ul> <li>Not applicable</li> <li>Not applicable</li> <li>Not relevant</li> <li>Carbon dioxide blanket, Water spray, dry powder, foam.</li> <li>Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne</li> </ul>
Unusual Fire/Explosion Hazards	<ul><li>contaminants.</li><li>None</li></ul>
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 1 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.

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#### Version Number 1.0 Page 3 of 6 Revision Date 01/09/2002 Print Date 11/3/2011 Storage Keep containers dry and tightly closed to avoid moisture absorption : and contamination. Keep in a dry, cool place. 8. EXPOSURE CONTROLS / PERSONAL PROTECTION Respiratory protection No personal respiratory protective equipment normally required. : Eye/Face Protection : Safety glasses with side-shields. Hand protection : Protective gloves. Skin and body protection : Long sleeved clothing. Additional Protective Safety shoes. : Measures General Hygiene Handle in accordance with good industrial hygiene and safety practice. : Considerations Wash hands before breaks and at the end of workday. Heat only in areas with appropriate exhaust ventilation. Provide Engineering measures : appropriate exhaust ventilation at machinery. Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Iron oxide	5 mg/m3	Time Weighted Average	Dust and fume. as Fe	ACGIH
		(TWA):		
Titanium dioxide	10 mg/m3	Time Weighted Average	Total dust.	ACGIH
		(TWA):		
	15 mg/m3	PEL:	Total dust.	OSHA Z1

### 9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance Color Odor Melting point/range Boiling Point: Water solubility	<ul> <li>Solid</li> <li>Pellets</li> <li>RED</li> <li>Very faint</li> <li>Not determined</li> <li>Not applicable</li> <li>Insoluble</li> </ul>	Evaporation rate Specific Gravity Bulk density Vapor pressure Vapor density pH	<ul> <li>Not applicable.</li> <li>Not determined</li> <li>Not established</li> <li>Not applicable</li> <li>Not applicable</li> <li>Not applicable</li> </ul>
	10. STABILITY AN	D REACTIVITY	
Stability	: Stable.		



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P	FD	
$\mathbf{n}$	EV	

		decompositio	n, do not overheat.		
Incompatible Mater		-		vidizing agonte	
			oxidizing agents.		
Hazardous decomposition products:Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.					
	11.7	FOXICOLOG	ICAL INFORMATIO	DN	
health data for the in			health effects. Expose omprise the mixture.	are effects listed are based on exi	
<u>Toxicity Overview</u> This product contain	ns the following	components w	hich in their pure form	have the following characteristic	
CAS-No.	Chem	ical Name	Effect	Target Organ	
1309-37-1	Iron oxide		Systemic effects	Respiratory system.	
13463-67-7	Titanium d	ioxide	Systemic effects	Respiratory system.	
	12		CAL INFORMATION	1	
	12	" FCOLOGIC			
Persistence and degr	radability :	Not readily bi	iodegradable.		
Environmental Toxi	city :	Chemicals are of the polyme		s they are bound within the matri	
Bioaccumulation Potential		: Chemicals are not readily available as they are bound within the matrix of the polymer.			
Additional advice	:	: No data available.			
	1.	3. DISPOSAL	CONSIDERATIONS		
Product	:	recycling is p waste materia transportation	referred to disposal or i I has the responsibility	t can be recycled. Where possible incineration. The generator of for proper waste classification, lance with applicable federal, s.	
Contaminated packaging		: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.			
Contaminated packa		and local legt			
Contaminated packa	1		RT INFORMATION		



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ICAO/IATA	:	Not regulated for transportation.
IMO / IMDG		Not regulated for transportation.
	15	5. REGULATORY INFORMATION
US Regulations:		
OSHA Status	:	Classified as hazardous based on components.
TSCA Status	:	All components of this product are listed on the TSCA inventory or are exempt.
California Proposition 65	:	This product does not contain a substance listed by California Prop 65.
Canadian Regulations:		
WHMIS Classification	:	D2B
WHMIS Ingredient Disc	losu	ire List
CAS-No. 1333-86-4 1309-37-1		
DSL	:	Listed.
National Inventories:		
Australia AICS	:	Listed.
China IECS	:	Listed.
Europe EINECS	:	Not determined.
Japan ENCS	:	Listed.
Korea KECI	:	Listed.
Philippines PICCS	:	Listed.
		16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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