MATERIAL SAFETY DATA SHEET 0010986 OR STD PA6 MASTERBATCH

Version Number 1.1 Revision Date 07/19/2004

Page 1 of 6 Print Date 11/15/2011

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone:Emergency telephone:number		Product Stewardship (770) 271-5902 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name :	:	0010986 OR STD PA6 MASTERBATCH
Product code :	:	CC10010986
Chemical Name :	:	Mixture
CAS-No.	:	Mixture
Product Use :	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Iron oxide	1309-37-1	1 - 5
Barium sulfate	7727-43-7	10 - 30

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact	
Acute exposure		
Inhalation Ingestion Eyes	 Resin particles, like other inert materials, can be mechanically irritating. May be harmful if swallowed. Resin particles, like other inert materials, are mechanically irritating to eves. 	
Skin	: Experience shows no unusual dermatitis hazard from routine handling.	
Chronic exposure	: Refer to Section 11 for Toxicological Information.	
Medical Conditions Aggravated by Exposure:	: None known.	



MATERIAL SAFETY DATA SHEET 0010986 OR STD PA6 MASTERBATCH

Version Number 1.1 Revision Date 07/19/2004 Page 2 of 6 Print Date 11/15/2011

	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for a least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists see medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits	
Upper explosion limit	: Not applicable
sower explosion limit	: Not applicable
Autoignition temperature	: Not applicable
Suitable extinguishing media	: Carbon dioxide blanket, water spray, dry powder, foamnone.
Special Fire Fighting Procedures	: Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
Unusual Fire/Explosion Hazards	: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.
Storage	: Keep containers dry and tightly closed to avoid moisture absorption

2/6

PolyOne.

MATERIAL SAFETY DATA SHEET 0010986 OR STD PA6 MASTERBATCH

Version Number 1.1 Revision Date 07/19/2004 Page 3 of 6 Print Date 11/15/2011

8. E	XPOSURE	CONTROLS / PERSONA	AL PROTECTION			
Respiratory protection	: N	: No personal respiratory protective equipment normally required.				
Eye/Face Protection	: S	afety glasses with side-shie	lds.			
Hand protection	: P	rotective gloves.				
Skin and body protection	: L	ong sleeved clothing.				
Additional Protective Measures	: S	afety shoes.				
General Hygiene Considerations		Iandle in accordance with go Vash hands before breaks ar		safety practice.		
Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.						
Exposure limit(s)						
Components	Value	Exposure time	Exposure type	List:		
Barium sulfate	10 mg/m3	Time Weighted Average (TWA):		ACGIH		
	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1		
	15 mg/m3	PEL:	Total dust.	OSHA Z1		
Iron oxide	5 mg/m3	Time Weighted Average (TWA):	Dust and fume. as Fe	ACGIH		
	9. PHYSIC	CAL AND CHEMICAL P	ROPERTIES			
	0.1			1. 1.1		
Form	: Solic : Pelle			t applicable		
Appearance Color	: Pene : ORA	1	Specific Gravity::Not determinedBulk density:Not established			
Odor			•	t applicable		
Melting point/range				t applicable		
Boiling Point:		applicable pH		t applicable		
Water solubility	: Insol			<u>.</u>		
	10. 5	STABILITY AND REACT	TIVITY			
Stability	: S	table.				
Hazardous Polymerization	n : V	Vill not occur.				
Conditions to avoid		Leep away from oxidizing a ecomposition, do not overh		avoid thermal		

PolyOne

MATERIAL SAFETY DATA SHEET 0010986 OR STD PA6 MASTERBATCH

Version Number 1.1 Revision Date 07/19/2004 Page 4 of 6 Print Date 11/15/2011

Incompatible Materials	:	Incompatible with strong acids and oxidizing agents.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1309-37-1	Iron oxide	Systemic effects	Respiratory system.
7727-43-7	Barium sulfate	Irritant	Respiratory system.
		Systemic effects	Eyes, Respiratory system.

	12. ECOLOGICAL INFORMATION
Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Chemicals are not readily available as they are bound within the polymer matrix.
Bioaccumulation Potential	: Chemicals are not readily available as they are bound within the polymer matrix.
Additional advice	: No data available
	13. DISPOSAL CONSIDERATIONS
Product Contaminated packaging	 Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. Recycling is preferred when possible. The generator of waste materia has the responsibility for proper waste classification, transportation
	and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Not regulated for transportation.
ICAO/IATA (air)	: Refer to specific regulation.

PolyOne

MATERIAL SAFETY DATA SHEET 0010986 OR STD PA6 MASTERBATCH

Version Number 1.1 Revision Date 07/19/2004 Page 5 of 6 Print Date 11/15/2011

IMO / IMDG (maritime)	:	Refer to specific regulation.		
15. REGULATORY INFORMATION				
US Regulations:				
OSHA Status	:	Classified as hazardous based on components.		
TSCA Status	:	All components of this product are listed on or exempt from the TSCA Inventory.		
US. EPA CERCLA Hazardous S	Subs	stances (40 CFR 302)		
Not applicable				
California Proposition 65	:	This product does not contain a substance listed by California Prop 65.		
SARA Title III Section 302 Extr	eme	ely Hazardous Substance		
Not applicable				
SARA Title III Section 313 Tox	ic C	'hemicals:		
Not applicable Canadian Regulations:				
National Pollutant Releas	e Ir	ventory (NPRI)		
Not applicable				
WHMIS Classification	:	Not controlled.		
DSL	:	All of the components of this product are listed on the Canadian Inventories or are exempt. However, at least one component of this product is on the Canadian Non-Domestic Substances List (NDSL). Quantity use in Canada is restricted by regulations.		
National Inventories:				
Australia AICS	:	Not determined		
China IECS	:	Not determined		
Europe EINECS	:	Listed		

POLYONE CORPORA	PolyOne		
MATERIAL SAFETY DATA SI	HEET		
0010986 OR STD PA	6 MASTERBATCH		
Version Number 1.1 Revision Date 07/19/2004		Print Date	Page 6 of 6 11/15/2011
Japan ENCS	: Not determined		
Korea KECI	: Not determined		
Philippines PICCS	: Not determined		
	16. OTHER INFORMATION		
The information provided in t	his Safety Data Sheet is correct to the best of o	ur knowledge informa	tion and belie

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.