

#### MATERIAL SAFETY DATA SHEET

## LIME GREEN

Version Number 1.0 Revision Date 05/14/2002 Page 1 of 6 Print Date 11/4/2011

## 1. PRODUCT AND COMPANY IDENTIFICATION

#### POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

NON-EMERGENCY TELEPHONE	:	Product Stewardship (770) 271-5902
Emergency telephone number	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	LIME GREEN
Product code	:	CC10015962
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

#### 2. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

Components	CAS-No.	Weight %
Rutile, antimony chromium buff	68186-90-3	1 - 5
Titanium dioxide	13463-67-7	5 - 10

#### **3. HAZARDS IDENTIFICATION**

#### **EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating or crosslinking and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

#### POTENTIAL HEALTH EFFECTS

<b>Routes of Exposure:</b>	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation Ingestion Eyes Skin	<ul> <li>Resin particles, like other inert materials, can be mechanically irritating.</li> <li>May be harmful if swallowed.</li> <li>Resin particles, like other inert materials, are mechanically irritating to eyes.</li> <li>Experience shows no unusual dermatitis hazard from routine handling.</li> </ul>
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.



## MATERIAL SAFETY DATA SHEET

# LIME GREEN

sion Number 1.0 ision Date 05/14/2002	Page 2 Print Date 11/4/2
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases or doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists see medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	<ul> <li>Not applicable</li> <li>Not applicable</li> <li>Not relevant</li> <li>Carbon dioxide blanket, Water spray, dry powder, foam.</li> <li>Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.</li> <li>None</li> </ul>
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 1 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.
Storage	: Keep containers dry and tightly closed to avoid moisture absorption





Page 3 of 6

# LIME GREEN

#### Version Number 1.0 Revision Date 05/14/2002

vision Date 05/14/2002		Print Date 11/4/2011
		and contamination. Keep in a dry, cool place.
8. EXP	OSUF	RE CONTROLS / PERSONAL PROTECTION
Respiratory protection	:	No personal respiratory protective equipment normally required.
Eye/Face Protection	:	Safety glasses with side-shields.
Hand protection	:	Protective gloves.
Skin and body protection	:	Long sleeved clothing.
Additional Protective Measures	:	Safety shoes.
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

#### Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Rutile, antimony	0.5 mg/m3	Time Weighted Average		MX OEL
chromium buff		(TWA):		
	0.5 mg/m3	Time Weighted Average	Total dust. as Cr	ACGIH
		(TWA):		
Rutile, antimony	0.5 mg/m3	PEL:	Total dust. as Cr	OSHA Z1
chromium buff				
Rutile, antimony	0.5 mg/m3	Time Weighted Average		MX OEL
chromium buff		(TWA):		
	0.5 mg/m3	Time Weighted Average	Dust. as Sb	ACGIH
		(TWA):		
Rutile, antimony	0.5 mg/m3	PEL:	Total dust. as Sb	OSHA Z1
chromium buff				
Rutile, antimony	0.5 mg/m3	Time Weighted Average	as Sb	MX OEL
chromium buff		(TWA):		
Titanium dioxide	10 mg/m3	Time Weighted Average	Total dust.	ACGIH
	-	(TWA):		
Titanium dioxide	15 mg/m3	PEL:	Total dust.	OSHA Z1

## 9. PHYSICAL AND CHEMICAL PROPERTIES

- Form Appearance Color Odor Melting point/range
- : Solid : Pellets : GREEN : Very faint : Not determined
- Evaporation rate : Not applicable. Specific Gravity : Not determined Bulk density Vapor pressure Vapor density
  - : Not established
  - : Not applicable
  - : Not applicable



#### MATERIAL SAFETY DATA SHEET

## LIME GREEN

Version Number 1.0 Revision Date 05/14/2002		Page 4 of 6 Print Date 11/4/2011
Boiling Point: Water solubility	: Not applicable pH : Insoluble	: Not applicable
	10. STABILITY AND REACTIVIT	Y
Stability	: Stable.	
Hazardous Polymerization	: Will not occur.	
Conditions to avoid	: Keep away from oxidizing agents a decomposition, do not overheat.	nd open flame. To avoid thermal
Incompatible Materials	: Incompatible with strong acids and	oxidizing agents.
Hazardous decomposition products	: Carbon dioxide (CO2), carbon mon (NOx), other hazardous materials, a	e e e e e e e e e e e e e e e e e e e

## 11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

#### **Toxicity Overview**

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
68186-90-3	Rutile, antimony chromium buff	Irritant	Eyes, Skin.
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.

Carcinogenicity:

This product contains the following components which in their pure form have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
68186-90-3	Rutile, antimony chromium	no	3	no
	buff			

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

#### Additional Health Hazard Information:



MATERIAL SAFETY DATA SHEET

# LIME GREEN

Version Number 1.0 Revision Date 05/14/2002 Page 5 of 6 Print Date 11/4/2011

Rutile, antimony chromium buff 68186-90-3 Can cause eye irritation. Can cause skin irritation. Symptoms may include redness and burning of skin, and other skin damage. Additional symptoms of skin contact may include: antimony measles (a red, pimply rash).

	12. ECOLOGICAL INFORMATION
Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Chemicals are not readily available as they are bound within the matri of the polymer.
Bioaccumulation Potential	: Chemicals are not readily available as they are bound within the matri of the polymer.
Additional advice	: No data available.
	13. DISPOSAL CONSIDERATIONS
Product	: Like most thermoplastics the product can be recycled. Where possible, recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste materia has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. D.O.T. / CA T.D.G. Classification (Non-bulk ground)	: Not regulated for transportation.
ICAO/IATA	: Not regulated for transportation.
IMO / IMDG	: Not regulated for transportation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: Classified as hazardous based on components.
TSCA Status	: All components of this product are listed on the TSCA inventory or ar exempt.
	: This product does not contain a substance listed by California Prop 65



MATERIAL SAFETY DATA SHEET

# LIME GREEN

Page 6 of 6 Print Date 11/4/2011

Version Number 1.0 Revision Date 05/14/2002

SARA Title III Section 313 Toxic Chemicals:

Chemical Name	CAS-No.	Weight %
CHROMIUM III COMPOUNDS	68186-90-3	2.07
ANTIMONY COMPOUNDS		

Canadian Regulations:

WHMIS Classification : D2B

WHMIS Ingredient Disclosure List

CAS-No.	
68186-90-3	

DSL

: Listed.

National Inventories:

Australia AICS	:	Listed.
China IECS	:	Listed.
Europe EINECS	:	Not determined.
Japan ENCS	:	Not determined.
Korea KECI	:	Listed.
Philippines PICCS	:	Listed.

### **16. OTHER INFORMATION**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.