

MATERIAL SAFETY DATA SHEET

ROYAL BLUE

Version Number 1.0 Revision Date 08/05/2002 Page 1 of 6 Print Date 11/5/2011

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

| NON-EMERGENCY TELEPHONE | : | Product Stewardship (770) 271-5902 | |
|-------------------------------|---|------------------------------------------------------------------------------|--|
| Emergency telephone number | : | CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident). | |
| Product name | : | ROYAL BLUE | |
| Product code | : | CC10020773 | |
| Chemical Name | : | Mixture | |
| CAS-No. | : | Mixture | |
| Product Use | : | Industrial Applications | |

2. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

| Components | CAS-No. | Weight % |
|-------------------|------------|----------|
| Titanium dioxide | 13463-67-7 | 1 - 5 |
| Zinc stearate | 557-05-1 | 1 - 5 |
| Calcium carbonate | 1317-65-3 | 10 - 30 |

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

| Routes of Exposure: | : Inhalation, Ingestion, Skin contact |
|---------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Acute exposure | |
| Inhalation Ingestion Eyes | Resin particles, like other inert materials, can be mechanically irritating. May be harmful if swallowed. Resin particles, like other inert materials, are mechanically irritating to eyes. |
| Skin | : Experience shows no unusual dermatitis hazard from routine handling. |
| Chronic exposure | : Refer to Section 11 for Toxicological Information. |





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| Medical Conditions Aggravated by Exposure: | : None known. |
| | 4. FIRST AID MEASURES |
| Inhalation | : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist, or in all cases of doubt, seek medical advice. |
| Ingestion | : Do not induce vomiting without medical advice. When symptoms persist, or in all cases of doubt, seek medical advice. |
| Eyes | : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention. |
| Skin | : Wash off with soap and plenty of water. If skin irritation persists see medical attention. |
| | 5. FIRE-FIGHTING MEASURES |
| Flash point | : Not applicable |
| Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media | Not applicable Not applicable Not relevant Carbon dioxide blanket, Water spray, dry powder, foam. |
| Special Fire Fighting Procedures | : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. |
| Unusual Fire/Explosion Hazards | : None |
| | 6. ACCIDENTAL RELEASE MEASURES |
| Personal precautions | : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls. |
| Environmental precautions | : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil. |
| Methods for cleaning up | : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 1 of this MSDS for proper disposal methods. |
| | 7. HANDLING AND STORAGE |
| Handling | : Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. |

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| Storage | | Keep containers dry and tightly closed to avoid moisture absorption |
| | | and contamination. Keep in a dry, cool place. |
| 8. EXP | OSUR | RE CONTROLS / PERSONAL PROTECTION |
| Respiratory protection | : | No personal respiratory protective equipment normally required. |
| Eye/Face Protection | : | Safety glasses with side-shields. |
| Hand protection | : | Protective gloves. |
| Skin and body protection | : | Long sleeved clothing. |
| Additional Protective Measures | : | Safety shoes. |
| General Hygiene Considerations | : | Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday. |
| Engineering measures | : | Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery. |

Exposure limit(s)

| Components | Value | Exposure time | Exposure type | List: |
|-------------------|----------|-----------------------|----------------------|---------|
| Calcium carbonate | 10 mg/m3 | Time Weighted Average | Total dust. ACGIH | |
| | | (TWA): | | |
| Calcium carbonate | 5 mg/m3 | PEL: | Respirable dust. | OSHA Z1 |
| | 15 mg/m3 | PEL: | Total dust. | OSHA Z1 |
| Titanium dioxide | 10 mg/m3 | Time Weighted Average | Total dust. | ACGIH |
| | | (TWA): | | |
| Titanium dioxide | 15 mg/m3 | PEL: | Total dust. | OSHA Z1 |
| Zinc stearate | 5 mg/m3 | PEL: | Respirable fraction. | OSHA Z1 |
| | 15 mg/m3 | PEL: | Total dust. | OSHA Z1 |
| Zinc stearate | 10 mg/m3 | Time Weighted Average | as stearates | ACGIH |
| | | (TWA): | | |

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance Color Odor Melting point/range Boiling Point: Water solubility Solid
Pellets
BLUE
Very faint
Not determined
Not applicable
Insoluble

Evaporation rate Specific Gravity Bulk density Vapor pressure Vapor density pH Not applicable.
Not determined
Not established
Not applicable
Not applicable
Not applicable

10. STABILITY AND REACTIVITY

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ROYAL BLUE Page 4 of 6 Version Number 1.0 Revision Date 08/05/2002 Print Date 11/5/2011 Stability : Stable. Hazardous Polymerization : Will not occur. Conditions to avoid : Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat. : Incompatible with strong acids and oxidizing agents. Incompatible Materials : Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen Hazardous decomposition (NOx), other hazardous materials, and smoke are all possible. products

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

| CAS-No. | Chemical Name | Effect | Target Organ |
|------------|-------------------|------------------|---------------------------------|
| 13463-67-7 | Titanium dioxide | Systemic effects | Respiratory system. |
| 557-05-1 | Zinc stearate | Systemic effects | Eyes, Skin, Respiratory system. |
| 1317-65-3 | Calcium carbonate | Irritant | Eyes, Skin. |
| | | Systemic effects | Eyes, Skin, Respiratory system. |

LC50 / LD50

This product contains the following components which in their pure form have the following toxicity data:

| CAS-No. | Chemical Name | Route | Value | Species |
|----------|---------------|-----------|------------|---------|
| 557-05-1 | Zinc stearate | Oral LD50 | > 10 gm/kg | rat |

12. ECOLOGICAL INFORMATION

| Persistence and degradability | : | Not readily biodegradable. |
|----------------------------------|---|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Environmental Toxicity | : | Chemicals are not readily available as they are bound within the matrix of the polymer. |
| Bioaccumulation Potential | : | Chemicals are not readily available as they are bound within the matrix of the polymer. |
| Additional advice | : | No data available. |
| | 1 | 3. DISPOSAL CONSIDERATIONS |
| Product | : | Like most thermoplastics the product can be recycled. Where possible, recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste |



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| | classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. | | |
| Contaminated packaging | : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. | | |
| | 14. TRANSPORT INFORMATION | | |
| U.S. DOT / CA TDG Classification | : Not regulated for transportation. | | |
| ICAO/IATA | : Not regulated for transportation. | | |
| IMO / IMDG | : Not regulated for transportation. | | |
| | 15. REGULATORY INFORMATION | | |
| US Regulations: | | | |
| OSHA Status | : Classified as hazardous based on components. | | |
| TSCA Status | : All components of this product are listed on the TSCA inventory or are exempt. | | |
| US. EPA CERCLA Hazardo | us Substances (40 CFR 302) | | |
| Not applicable | | | |
| California Propositio 65 | n : This product does not contain a substance listed by California Prop 65. | | |
| SARA Title III Section 313 | Foxic Chemicals: | | |
| Chemical Nat ZINC COMP | ĕ | | |
| | OUNDS 557-05-1 02.00 | | |
| Canadian Regulations: WHMIS Classification | on : D2A | | |
| | | | |
| WHMIS Ingredient D | Isciosure List | | |
| | | | |
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| CAS-No. 557-05-1 | | |
| DSL | : Listed. | |
| National Inventories: | | |
| Australia AICS | : Listed. | |
| China IECS | : Listed. | |
| Europe EINECS | : Not determined. | |
| Japan ENCS | : Not determined. | |
| Korea KECI | : Listed. | |
| Philippines PICCS | : Listed. | |
| | 16. OTHER INFORMATION | |
| | · C. C. D. (Classic construction of the last of the | |

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.