

MATERIAL SAFETY DATA SHEET

BLUE PRECOLOR 3025U

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

| NON-EMERGENCY TELEPHONE | : | Product Stewardship (770) 271-5902 |
|-------------------------------|---|--|
| Emergency telephone number | : | CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident). |
| Product name | : | BLUE PRECOLOR 3025U |
| Product code | : | CC10029113 |
| Chemical Name | : | Mixture |
| CAS-No. | : | Mixture |
| Product Use | : | Industrial Applications |

2. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

| Components | CAS-No. | Weight % |
|-------------------|-----------|----------|
| Antimony trioxide | 1309-64-4 | 1 - 5 |

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

| Routes of Exposure: | : Inhalation, Ingestion, Skin contact |
|---|---|
| Acute exposure | |
| Inhalation Ingestion Eyes | Resin particles, like other inert materials, can be mechanically irritating. May be harmful if swallowed. Resin particles, like other inert materials, are mechanically irritating to eyes. |
| Skin | : Experience shows no unusual dermatitis hazard from routine handling. |
| Chronic exposure | : Refer to Section 11 for Toxicological Information. |
| Medical Conditions Aggravated by Exposure: | : None known. |
| | |



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| | | 4. FIRST AID MEASURES |
|---|------|--|
| Inhalation | : | Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice. |
| Ingestion | : | Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice. |
| Eyes | : | Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention. |
| Skin | : | Wash off with soap and plenty of water. If skin irritation persists seek medical attention. |
| | | 5. FIRE-FIGHTING MEASURES |
| Flash point | : | Not applicable |
| Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures | :: | Not applicable Not applicable Not relevant Carbon dioxide blanket, Water spray, dry powder, foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. |
| Unusual Fire/Explosion Hazards | : | None |
| | 6. A | CCIDENTAL RELEASE MEASURES |
| Personal precautions | : | Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls. |
| Environmental precautions | : | Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil. |
| Methods for cleaning up | : | Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods. |
| | | 7. HANDLING AND STORAGE |
| Handling | : | Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. |
| Storage | | Keep containers dry and tightly closed to avoid moisture absorption |



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| | | and contamination. Ke | .cp iii a ury, cool | piace. | |
|---------------------------------------|----------------|--|-------------------------------|------------------|---------------------------|
| 8. E | XPOSUR | E CONTROLS / PER | SONAL PROT | ECTION | |
| Respiratory protection | : | No personal respirator | y protective equi | pment normally r | equired. |
| Eye/Face Protection | : | Safety glasses with sid | e-shields. | | |
| Hand protection | : | Protective gloves. | | | |
| Skin and body protection | : | Long sleeved clothing. | | | |
| Additional Protective Measures | : | Safety shoes. | | | |
| General Hygiene Considerations | : | Handle in accordance wash hands before break | | | afety practice. |
| Engineering measures | : | Heat only in areas with appropriate exhaust ve | | | Provide |
| Exposure limit(s) | | | | | |
| Components | Value | Exposure tim | e Ez | xposure type | List: |
| Antimony trioxide | 0.5 mg/m. | | - | as Sb | OSHA Z1 |
| | | ICAL AND CHEMIC | | | |
| Form | : Sol : Pel | | Evaporation ra | | applicable. determined |
| Appearance Color | : Pel | | Specific Grav Bulk density | | established |
| Odor | | ry faint | Vapor pressur | | applicable |
| Melting point/range | | t determined | Vapor density | | applicable |
| Boiling Point: | | t applicable | pH | | applicable |
| Water solubility | | oluble | pm | . 1101 | applicable |
| | 10 | . STABILITY AND R | EACTIVITY | | |
| | | | | | |
| Stability | : | Stable. | | | |
| Stability Hazardous Polymerizatior | : | | | | |
| · | : 1 : : | Stable. | | open flame. To a | void thermal |
| Hazardous Polymerizatior | : 1 : : | Stable. Will not occur. Keep away from oxidi | overheat. | - | void thermal |



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11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

| CAS-No. | Chemical Name | Effect | Target Organ |
|-----------|-------------------|------------------|---------------------------|
| 1309-64-4 | Antimony trioxide | Systemic effects | Eyes, Respiratory system. |
| | | sensitizer | Skin. |

LC50 / LD50

This product contains the following components which in their pure form have the following toxicity data:

| CAS-No. | Chemical Name | Route | Value | Species |
|-----------|-------------------|-----------|----------------|---------|
| 1309-64-4 | Antimony trioxide | Oral LD50 | > 34,600 mg/kg | rat |

Carcinogenicity:

This product contains the following components which in their pure form have the following carcinogenicity data:

| CAS-No. | Chemical Name | OSHA | IARC | NTP |
|-----------|-------------------|------|------|-----|
| 1309-64-4 | Antimony trioxide | no | 2B | no |

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

Antimony trioxide 1309-64-4 Can cause eye irritation. Can cause skin irritation. Symptoms may include redness and burning of skin, and other skin damage. Additional symptoms of skin contact may include: antimony measles (a red, pimply rash).

12. ECOLOGICAL INFORMATION

| Persistence and degradability | : | Not readily biodegradable. |
|-------------------------------|---|---|
| Environmental Toxicity | : | Chemicals are not readily available as they are bound within the matrix of the polymer. |
| Bioaccumulation Potential | : | Chemicals are not readily available as they are bound within the matrix of the polymer. |



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| Additional advice | : No dat | a available. | | |
|-----------------------------|--------------------------------|--|---|---|
| | 13. DISP | OSAL CONSIDE | RATIONS | |
| Product | possibl generat classifi | e, recycling is pre tor of waste mater cation, transportat | the product can be re- ferred to disposal or in the responsibilition and disposal in ac provincial and local re- | ncineration. The ity for proper waste cordance with |
| Contaminated packaging | has the and dis | responsibility for | nen possible. The gen proper waste classific ce with applicable fed | |
| | 14. TRA | NSPORT INFOR | RMATION | |
| | | | | |
| U.S. DOT Classification | : Refer t | o specific regulati | on. | |
| ICAO/IATA | : Refer t | o specific regulati | on. | |
| IMO / IMDG | : Refer t | o specific regulati | on. | |
| | 15. REGU | LATORY INFO | RMATION | |
| US Regulations: | | | | |
| - | | | | |
| OSHA Status | | | based on components. | |
| TSCA Status | : All con Invento | | roduct are listed on or | exempt from the TSCA |
| US. EPA CERCLA Hazardo | ous Substances (| (40 CFR 302) | | |
| Chemical Name | CAS-No. | % in Product | RQ for component | RQ for Mixture/Product |
| Antimony trioxide | 1309-64-4 | 2.9886 | 1,000 lbs | 33,460 LB |
| California Propositio 65 | | NNG! This produnia to cause cance | | known to the State of |
| | | | | |



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| Chemical Name | CAS-No. | Weight % |
|-----------------------|-----------|----------|
| ANTIMONY COMPOUNDS | 1309-64-4 | 02.98 |
| TETRABROMOBISPHENOL A | 79-94-7 | 16.93 |

Canadian Regulations:

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

:

| CAS-No. | - |
|-----------|---|
| 1309-64-4 | |
| | |

DSL

All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

| Australia AICS | : | Listed. |
|-------------------|---|-----------------|
| China IECS | : | Listed. |
| Europe EINECS | : | Not determined. |
| Japan ENCS | : | Not determined. |
| Korea KECI | : | Listed. |
| Philippines PICCS | : | Listed. |
| | | |

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.