

MATERIAL SAFETY DATA SHEET

PMS 409 FDA 348

Version Number 1.1 Revision Date 07/07/2004

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone Emergency telephone number	:	Product Stewardship (770) 271-5902 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	PMS 409 FDA 348
Product code	:	CC10037110
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Iron oxide	1309-37-1	1 - 5
Rutile, antimony chromium buff	68186-90-3	1 - 5
Titanium dioxide	13463-67-7	5 - 10

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation Ingestion Eyes	 Resin particles, like other inert materials, can be mechanically irritating. May be harmful if swallowed. Resin particles, like other inert materials, are mechanically irritating to eyes.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.



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Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seel medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits Upper explosion limit sower explosion limit Autoignition temperature Suitable extinguishing media	 Not applicable Not applicable Not applicable Carbon dioxide blanket, water spray, dry powder, foamnone.
Special Fire Fighting Procedures	: Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
Unusual Fire/Explosion Hazards	: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.



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Storage

: Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Respiratory protection	:	No personal respiratory protective equipment normally required.
Eye/Face Protection	:	Safety glasses with side-shields.
Hand protection	:	Protective gloves.
Skin and body protection	:	Long sleeved clothing.
Additional Protective Measures	:	Safety shoes.
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Iron oxide	5 mg/m3	Time Weighted Average	Dust and fume. as Fe	ACGIH
		(TWA):		
Rutile, antimony chromium buff	1 mg/m3	PEL:		OSHA Z1
	0.5 mg/m3	PEL:	as Sb	OSHA Z1
	0.5 mg/m3	Time Weighted Average (TWA):	as Cr	ACGIH
	0.5 mg/m3	Time Weighted Average (TWA):	as Sb	ACGIH
Titanium dioxide	10 mg/m3	Time Weighted Average (TWA):		ACGIH
	15 mg/m3	PEL:	Total dust.	OSHA Z1

9. PHYSICAL AND CHEMICAL PROPERTIES

- Form Appearance Color Odor Melting point/range Boiling Point: Water solubility
- Solid
 Pellets
 BROWN
 Very faint
 Not determined
 Not applicable
 Insoluble
- Evaporation rate Specific Gravity: Bulk density Vapor pressure Vapour density pH
- Not applicable
 Not determined
 Not established
 Not applicable
 Not applicable
 Not applicable



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	10. STABILITY AND REACTIVITY
Stability	: Stable.
Hazardous Polymerization	: Will not occur.
Conditions to avoid	: Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	: Incompatible with strong acids and oxidizing agents.
Hazardous decomposition products	: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1309-37-1	Iron oxide	Systemic effects	Respiratory system.
68186-90-3	Rutile, antimony chromium buff	Irritant	Eyes, Skin, Respiratory system.
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.

Additional Health Hazard Information:

Rutile, antimony chromium buff 68186-90-3 Can cause eye irritation. Can cause skin irritation. Symptoms may include redness and burning of skin, and other skin damage. Additional symptoms of skin contact may include: antimony measles (a red, pimply rash).

12. ECOLOGICAL INFORMATION

Persistence and degradability	Not readily biodegradable.	
Environmental Toxicity	Chemicals are not readily available as they are bound within the polymer matrix.	
Bioaccumulation Potential	Chemicals are not readily available as they are bound within the polymer matrix.	
Additional advice	No data available	
	3. DISPOSAL CONSIDERATIONS	
Product	Like most thermoplastic plastics the product can be recycled. Whe possible recycling is preferred to disposal or incineration. The	ere



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	generator of waste m classification, transpo applicable federal, st	ortation and disposal	in accordance with	
Contaminated packaging	: Recycling is preferre has the responsibility and disposal in accor and local regulations	for proper waste cla dance with applicab	ssification, transp	ortation
	14. TRANSPORT INI	ORMATION		
U.S. DOT Classification	: Not regulated for tran	nsportation.		
ICAO/IATA (air)	: Refer to specific regu	llation.		
IMO / IMDG (maritime)	: Refer to specific regu	llation.		
	15. REGULATORY IN	FORMATION		
US Regulations:				
OSHA Status	: Classified as hazardo	us based on compon	ents.	
TSCA Status	: All components of th Inventory.	is product are listed	on or exempt from	the TSCA
US. EPA CERCLA Hazardou	s Substances (40 CFR 302)			
Not applicable				
California Propositior 65	: This product does no	t contain a substance	listed by Californ	ia Prop 65.
SARA Title III Section 302 E	xtremely Hazardous Substar	ice		
Not applicable				
SARA Title III Section 313 T	oxic Chemicals:			
Chemical Name CHROMIUM III CO COMPOUNDS	MPOUNDSANTIMONY	CAS-No. 68186-90-3	Weight % 1.67	
Canadian Regulations:				



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Chemical Name		CAS-No.	Weight %	NPRI ID#
Rutile, antimony chromium buff		68186-90-3	1.67	68
Rutile, antimony chromi	um buff	68186-90-3	1.67	17
WHMIS Classificatio WHMIS Ingredient Di CAS-No. 1309-37-1				
68186-90-3 DSL		s of this product are or (DSL) or are exempt.	the Canadian	Domestic
ional Inventories:				
Australia AICS	: Listed			
China IECS	: Listed			
Europe EINECS	: Listed			
Japan ENCS	: Not determined			
Korea KECI	: Listed			
Philippines PICCS	: Listed			

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.