

MATERIAL SAFETY DATA SHEET **ORANGE**

Version Number 1.0 Revision Date 08/14/2003

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

NON-EMERGENCY TELEPHONE	:	Product Stewardship (770) 271-5902
Emergency telephone number	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	ORANGE
Product code	:	CC10041472
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

Components	CAS-No.	Weight %
Rutile, antimony chromium buff	68186-90-3	5 - 10
Titanium dioxide	13463-67-7	5 - 10

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation Ingestion	Resin particles, like other inert materials, can be mechanically irritating.May be harmful if swallowed.
Eyes	: Resin particles, like other inert materials, are mechanically irritating to eyes.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.



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Aggravated by Exposure:	
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seel medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media	 Not applicable Not applicable Not relevant Carbon dioxide blanket, water spray, dry powder, foam.
Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. None
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.



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Storage

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: Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Respiratory protection	:	No personal respiratory protective equipment normally required.
Eye/Face Protection	:	Safety glasses with side-shields.
Hand protection	:	Protective gloves.
Skin and body protection	:	Long sleeved clothing.
Additional Protective Measures	:	Safety shoes.
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Rutile, antimony chromium buff	1 mg/m3	PEL:		OSHA Z1
Rutile, antimony chromium buff	0.5 mg/m3	PEL:	as Sb	OSHA Z1
Rutile, antimony chromium buff	0.5 mg/m3	Time Weighted Average (TWA):	as Cr	ACGIH
Rutile, antimony chromium buff	0.5 mg/m3	Time Weighted Average (TWA):	as Sb	ACGIH
Titanium dioxide	10 mg/m3	Time Weighted Average (TWA):		ACGIH
Titanium dioxide	15 mg/m3	PEL:	Total dust.	OSHA Z1

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance Color Odor Melting point/range Boiling Point: Water solubility Solid
Pellets
ORANGE
Very faint
Not determined
Not applicable
Insoluble

Evaporation rate Specific Gravity Bulk density Vapor pressure Vapor density pH Not applicable.
Not determined
Not established
Not applicable
Not applicable
Not applicable

10. STABILITY AND REACTIVITY



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Stability	:	Stable.
Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
68186-90-3	Rutile, antimony chromium buff	Irritant	Eyes, Skin, Respiratory system.
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.

Additional Health Hazard Information:

Rutile, antimony chromium buff 68186-90-3 Can cause eye irritation. Can cause skin irritation. Symptoms may include redness and burning of skin, and other skin damage. Additional symptoms of skin contact may include: antimony measles (a red, pimply rash).

	12. ECOLOGICAL INFORMATION
Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Chemicals are not readily available as they are bound within the matrix of the polymer.
Bioaccumulation Potential	: Chemicals are not readily available as they are bound within the matrix of the polymer.
Additional advice	: No data available.
	13. DISPOSAL CONSIDERATIONS
Product	: Like most thermoplastics the product can be recycled. Where possible, recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.



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	Recycling is preferred wl has the responsibility for and disposal in accordanc and local regulations.	proper waste class	generator of wast	e material rtation
1	14. TRANSPORT INFOR	RMATION		
U.S. DOT Classification : ICAO/IATA : IMO / IMDG :	Refer to specific regulati Refer to specific regulati Refer to specific regulati	on.		
1	5. REGULATORY INFO	RMATION		
US Regulations:				
OSHA Status :	Classified as hazardous b	based on componen	its.	
TSCA Status :	All components of this p Inventory.	roduct are listed on	or exempt from t	he TSCA
US. EPA CERCLA Hazardous Sub	ostances (40 CFR 302)			
Not applicable				
California Proposition : 65	This product does not co	ntain a substance lis	sted by California	a Prop 65.
SARA Title III Section 302 Extrem	ely Hazardous Substance			
Not applicable				
SARA Title III Section 313 Toxic (Chemicals:			
Chemical Name CHROMIUM III COMPOU COMPOUNDS	JNDSANTIMONY	CAS-No. 68186-90-3	Weight % 5.95	
Canadian Regulations:				
National Pollutant Release I Chemical Name		CAS-No. W	Veight % NPRI	ID#



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Chemical Name	CAS-No.	Weight %	NPRI ID#
Rutile, antimony chromium buff	68186-90-3	5.95	68
Rutile, antimony chromium buff	68186-90-3	5.95	17

WHMIS Classification : D2B

WHMIS Ingredient Disclosure List

CAS-No.	
68186-90-3	
00100-70-5	

DSL

All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

Australia AICS	: Listed.
China IECS	: Listed.
Europe EINECS	: Not determined.
Japan ENCS	: Not determined.
Korea KECI	: Listed.
Philippines PICCS	: Listed.

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16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.