MATERIAL SAFETY DATA SHEET STAN-TONE VC-29321 BRONZE

Version Number 1.1 Revision Date 04/27/2004

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone:Emergency telephone:number		Product Stewardship (770) 271-5902 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	STAN-TONE VC-29321 BRONZE
Product code	:	CC10041790
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Titanium dioxide	13463-67-7	1 - 5
Iron oxide	1309-37-1	10 - 30
Mica	12001-26-2	10 - 30

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion
Acute exposure	
Inhalation Ingestion Eyes Skin	 Resin particles, like other inert materials, can be mechanically irritating. May be harmful if swallowed. Particulates, like other inert materials can be mechanically irritating. Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.



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	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seel medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits Upper explosion limit sower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting	 Not applicable Not applicable Not relevant Carbon dioxide blanket, water spray, dry powder, foamnone. Fullface self-contained breathing apparatus (SCBA) used in positive
Procedures Unusual Fire/Explosion Hazards	 pressure mode should be worn to prevent inhalation of airborne contaminants. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO2), carbon monoxide (CO), oxide of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 12 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. Processing fume



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condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.

Storage

: Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Respiratory protection	:	No personal respiratory protective equipment normally required. If dusty conditions occur wear appropriate respiratory protection.
Eye/Face Protection	:	Safety glasses with side-shields.
Hand protection	:	Protective gloves.
Skin and body protection	:	Long sleeved clothing.
Additional Protective Measures	:	Safety shoes.
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Iron oxide 5 mg/m3		Time Weighted Average	Dust and fume. as Fe	ACGIH
		(TWA):		
Mica	20 mppcf	PEL:	Total dust.	OSHA
	3 mg/m3	Time Weighted Average	Respirable fraction.	ACGIH
		(TWA):		
Titanium dioxide	10 mg/m3	Time Weighted Average		ACGIH
		(TWA):		
	15 mg/m3	PEL:	Total dust.	OSHA Z1

9. PHYSICAL AND CHEMICAL PROPERTIES

- Form Appearance Color Odor Melting point/range Boiling Point: Water solubility
- Solid
 powder, granular
 BROWN
 Very faint
 Not determined
 Not applicable
 Insoluble
- Evaporation rate Specific Gravity: Bulk density Vapor pressure Vapour density pH
- Not applicable
 Not determined
 Not applicable
 Not applicable
 Not applicable
 Not applicable

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	10. STABILITY AND REACTIVITY
Stability	: Stable.
Hazardous Polymerization	: Will not occur.
Conditions to avoid	: To avoid thermal decomposition, do not overheat. Keep away from oxidizing agents and open flame.
Incompatible Materials	: Incompatible with strong acids and oxidizing agents., Avoid contact with acetal homopolymers and acetal copolymers during processing.
Hazardous decomposition products	 Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 °F (200 °C) or short term heating at 482 °F (250 °C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.
1309-37-1	Iron oxide	Systemic effects	Respiratory system.
12001-26-2	Mica	Systemic effects	Respiratory system.

	12. ECOLOGICAL INFORMATION
Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Adverse ecological impact is not known or expected under normal use.
Bioaccumulation Potential	: No data available
Additional advice	: No data available
	13. DISPOSAL CONSIDERATIONS
Product	: Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with

applicable federal, state/provincial and local regulations.



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Contaminated packaging	:	Recycling is preferred has the responsibility and disposal in accord and local regulations.	for proper waste of dance with applica	classification,	transportation
	1	14. TRANSPORT INF	ORMATION		
			•		
U.S. DOT Classification	:	Not regulated for tran	isportation.		
ICAO/IATA (air)	:	Not regulated for tran	sportation.		
IMO / IMDG (maritime)	:	Not regulated for tran	sportation.		
	1	5. REGULATORY IN	FORMATION		
US Regulations:					
OSHA Status	:	Classified as hazardo	us based on comp	onents.	
TSCA Status	CA Status : All components of this product are listed on or exempt from the TSCA Inventory.				
US. EPA CERCLA Hazardou	ıs Sub	ostances (40 CFR 302)			
Not applicable					
California Propositior 65		WARNING! This pr California to cause ca	incer.	hemical know	on to the State of
SARA Title III Section 302 E	xtrem	ely Hazardous Substan	ce		
Not applicable					
SARA Title III Section 313 T	oxic (Chemicals:			
Not applicable Canadian Regulations:					
National Pollutant Rel	ease I	nventory (NPRI)			
Chemical Name			CAS-No.	Weight %	NPRI ID#
Chromium hydroxide (Cr(OH)3)			1308-14-1	0.23	68
Misc00005- Misc Zinc C			Not Available	0.12	241

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	WHMIS Classification	:	Not controlled.
	DSL	:	All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.
Natio	nal Inventories:		
	Australia AICS	:	Not determined
	China IECS	:	Not determined
	Europe EINECS	:	Not determined
	Japan ENCS	:	Not determined
	Korea KECI	:	Not determined
	Philippines PICCS	:	Not determined

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.