MATERIAL SAFETY DATA SHEET BLACK OXIDE BK-5099 PRIMARIES

Version Number 1.0 Revision Date 10/10/2003

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

NON-EMERGENCY TELEPHONE	:	Product Stewardship (770) 271-5902
Emergency telephone number	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	BLACK OXIDE BK-5099 PRIMARIES
Product code	:	CC10044043
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight %
Titanium dioxide	13463-67-7	1 - 5

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation Ingestion Eyes	 Resin particles, like other inert materials, can be mechanically irritating. May be harmful if swallowed. Resin particles, like other inert materials, are mechanically irritating to eyes.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.



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Aggravated by Exposure:	
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seel medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media	 Not applicable Not applicable Not applicable Carbon dioxide blanket, water spray, dry powder, foamnone.
Special Fire Fighting Procedures Unusual Fire/Explosion	 Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. None
Hazards	
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 12 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge Heat only in areas with appropriate exhaust ventilation.

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Storage : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place. 8. EXPOSURE CONTROLS / PERSONAL PROTECTION Respiratory protection : No personal respiratory protective equipment normally required. Eye/Face Protection safety glasses with side-shields : Hand protection Protective gloves. Refer to equipment supplier to ensure protection. : Skin and body protection long sleeved clothing : Additional Protective safety shoes : Measures General Hygiene Handle in accordance with good industrial hygiene and safety practice. : Wash hands before breaks and at the end of workday. Considerations Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery. Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Titanium dioxide	10 mg/m3	Time Weighted Average		ACGIH
		(TWA):		
	15 mg/m3	PEL:	Total dust.	OSHA Z1

Form	: Soli	d	Evaporation rate	:	Not applicable
Appearance	: Pelle	ets	Specific Gravity	:	Not determined
Color	: BLA	ACK	Bulk density	:	Not established
Odor	: Very	y faint	Vapor pressure	:	Not applicable
Melting point/range	: Not	determined	Vapour density	:	Not applicable
Boiling Point:	: Not	applicable	pH	:	Not applicable
Water solubility	: Inso	luble			
	10.5	STABILITY AN	D REACTIVITY		
Stability	: 5	Stable.			
Hazardous Polymerization	: V	Will not occur.			
Conditions to avoid		Keep away from of lecomposition, do	oxidizing agents and open f	lame.	To avoid thermal

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Version Number 1.0 Page 4 of 6 Revision Date 10/10/2003 Print Date 11/12/2011 Incompatible Materials : Incompatible with strong acids and oxidizing agents. Hazardous decomposition : Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen products (NOx), other hazardous materials, and smoke are all possible. **11. TOXICOLOGICAL INFORMATION** This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture. Toxicity Overview This product contains the following components which in their pure form have the following characteristics: CAS-No. Chemical Name Target Organ Effect 13463-67-7 Titanium dioxide Systemic effects Respiratory system. **12. ECOLOGICAL INFORMATION** Persistence and degradability : Not readily biodegradable. Environmental Toxicity Chemicals are not readily available as they are bound within the matrix : of the polymer. **Bioaccumulation Potential** Chemicals are not readily available as they are bound within the matrix : of the polymer. Additional advice : No data available **13. DISPOSAL CONSIDERATIONS** Product Like most thermoplastic plastics the product can be recycled. Where : possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. Contaminated packaging Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. **14. TRANSPORT INFORMATION** U.S. DOT Classification : Not regulated for transportation. ICAO/IATA (air) : Refer to specific regulation. IMO / IMDG (maritime) : Refer to specific regulation.

PolyOne

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		. REGULATORY INFORMATION
US Regulations:		
OSHA Status	:	Classified as hazardous based on components.
TSCA Status	:	All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardous S	Sub	stances (40 CFR 302)
Not applicable		
California Proposition 65	:	This product does not contain a substance listed by California Prop 65
SARA Title III Section 302 Ext	rem	ely Hazardous Substance
Not applicable		
SARA Title III Section 313 Tox	cic C	Chemicals:
Not applicable Canadian Regulations:		
Not applicable Canadian Regulations: National Pollutant Releas	se Iı	nventory (NPRI)
Canadian Regulations:	se Iı	nventory (NPRI)
Canadian Regulations: National Pollutant Releas		nventory (NPRI) D2B
Canadian Regulations: National Pollutant Releas Not applicable		
Canadian Regulations: National Pollutant Releas Not applicable WHMIS Classification		D2B All components of this product are on the Canadian Domestic
Canadian Regulations: National Pollutant Releas Not applicable WHMIS Classification DSL		D2B All components of this product are on the Canadian Domestic
Canadian Regulations: National Pollutant Releas Not applicable WHMIS Classification DSL National Inventories:	:	D2B All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.
Canadian Regulations: National Pollutant Releas Not applicable WHMIS Classification DSL National Inventories: Australia AICS	:	D2B All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt. Listed
Canadian Regulations: National Pollutant Releas Not applicable WHMIS Classification DSL National Inventories: Australia AICS China IECS	::	D2B All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt. Listed Listed



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Philippines PICCS : Listed

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.