MATERIAL SAFETY DATA SHEET **R-485 RED IRON OXIDE PRIMARIES**

Version Number 1.0 Revision Date 05/07/2004

Page 1 of 6 Print Date 11/14/2011

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone Emergency telephone number	:	Product Stewardship (770) 271-5902 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	R-485 RED IRON OXIDE PRIMARIES
Product code	:	CC10049044
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Titanium dioxide	13463-67-7	1 - 5

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation Ingestion Eyes	 Resin particles, like other inert materials, can be mechanically irritating. May be harmful if swallowed. Resin particles, like other inert materials, are mechanically irritating to over
Skin	eyes. : Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.



MATERIAL SAFETY DATA SHEET **R-485 RED IRON OXIDE PRIMARIES**

Version Number 1.0 Revision Date 05/07/2004 Page 2 of 6 Print Date 11/14/2011

		4. FIRST AID MEASURES
Inhalation	:	Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	:	Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	:	Wash off with soap and plenty of water. If skin irritation persists seel medical attention.
		5. FIRE-FIGHTING MEASURES
Flash point	:	Not applicable
Elemmehle Limite		
Flammable Limits Upper explosion limit		Not applicable
sower explosion limit	:	Not applicable
Autoignition temperature	:	Not applicable
Suitable extinguishing media	:	Carbon dioxide blanket, water spray, dry powder, foamnone.
Special Fire Fighting Procedures	:	Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
Unusual Fire/Explosion Hazards	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. A	CCIDENTAL RELEASE MEASURES
Personal precautions	:	Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	:	Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	:	Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
		7. HANDLING AND STORAGE
Handling	:	Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.
Storage	:	Keep containers dry and tightly closed to avoid moisture absorption

PolyOne.

MATERIAL SAFETY DATA SHEET **R-485 RED IRON OXIDE PRIMARIES**

Version Number 1.0 Revision Date 05/07/2004 Page 3 of 6 Print Date 11/14/2011

	aı	nd contamination. Keep in a	dry, cool place.	
8. I	EXPOSURE	CONTROLS / PERSONA	L PROTECTION	
Respiratory protection	: N	o personal respiratory prote	ctive equipment normally	required.
Eye/Face Protection	: S	afety glasses with side-shiel	ds.	
Hand protection	: P:	rotective gloves.		
Skin and body protection	: L	ong sleeved clothing.		
Additional Protective Measures	: S	afety shoes.		
General Hygiene Considerations		landle in accordance with go Vash hands before breaks an		afety practice.
Engineering measures		leat only in areas with appro ppropriate exhaust ventilatio		Provide
Exposure limit(s)				
Components	Value	Exposure time	Exposure type	List:
Titanium dioxide	10 mg/m3	Time Weighted Average (TWA):		ACGIH
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	9. PHYSIC	CAL AND CHEMICAL PI	ROPERTIES	
Form Appearance Color Odor Melting point/range Boiling Point: Water solubility		ts Spec Bulk faint Vap determined Vap applicable pH	fic Gravity:: Notc density: Notor pressure: Notour density: Not	applicable determined established applicable applicable applicable
	10. S	STABILITY AND REACT	IVITY	
Stability	: S	table.		
Hazardous Polymerizatio	n : W	Vill not occur.		
Conditions to avoid		eep away from oxidizing ag ecomposition, do not overhe		avoid thermal
Incompatible Materials	: Ir	ncompatible with strong acic	s and oxidizing agents.	

olyOne.

MATERIAL SAFETY DATA SHEET **R-485 RED IRON OXIDE PRIMARIES**

Version Number 1.0

Revision Date 05/07/2004

Page 4 of 6 Print Date 11/14/2011

Hazardous decomposition products

: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ		
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.		
	12. ECOLOGIO	CAL INFORMATION	1		
Persistence and degrad	ability : Not readily b	iodegradable.			
Environmental Toxicit		: Chemicals are not readily available as they are bound within the matrix of the polymer.			
Bioaccumulation Poten		: Chemicals are not readily available as they are bound within the matrix of the polymer.			
Additional advice	: No data avail	able			
	13. DISPOSAL	CONSIDERATIONS	6		
Product Contaminated packagir	possible recy generator of v classification applicable fea ng : Recycling is p has the respo and disposal	 Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. 			
	14. TRANSPO	RT INFORMATION			
U.S. DOT Classificatio	n : Not regulated	l for transportation.			
ICAO/IATA (air)	: Refer to spec	ific regulation.			
IMO / IMDG (maritime	e) : Refer to spec	ific regulation.			
	15. REGULATO	ORY INFORMATION	N		

PolyOne.

MATERIAL SAFETY DATA SHEET **R-485 RED IRON OXIDE PRIMARIES**

sion Number 1.0 ision Date 05/07/2004		Page : Print Date 11/14/
LIC Degulations		
US Regulations:		
OSHA Status	:	Classified as hazardous based on components.
TSCA Status	:	All components of this product are listed on or exempt from the TSC Inventory.
US. EPA CERCLA Hazardous	Sub	stances (40 CFR 302)
Not applicable		
California Proposition 65	:	This product does not contain a substance listed by California Prop 6
SARA Title III Section 302 Ext	rem	ely Hazardous Substance
Not applicable		
SARA Title III Section 313 Tox	kic (Chemicals:
Not applicable Canadian Regulations:		
National Pollutant Relea	se Iı	nventory (NPRI)
Not applicable		
WHMIS Classification	:	Not controlled.
DSL	:	All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.
National Inventories:		
Australia AICS	:	Listed
China IECS	:	Listed
Europe EINECS	:	Listed
Japan ENCS	:	Listed
Korea KECI	:	Listed
	:	Listed
Philippines PICCS		



MATERIAL SAFETY DATA SHEET **R-485 RED IRON OXIDE PRIMARIES**

Version Number 1.0 Revision Date 05/07/2004 Page 6 of 6 Print Date 11/14/2011

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.