

MATERIAL SAFETY DATA SHEET

#### RED V1

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#### 1. PRODUCT AND COMPANY IDENTIFICATION

#### POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

| NON-EMERGENCY<br>TELEPHONE                | : | Product Stewardship (770) 271-5902   |
|---|---|--|
| Elephone<br>Emergency telephone<br>number | : | CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident). |
| Product name                              | : | RED V1   |
| Product code                              | : | CC10049777   |
| Chemical Name                             | : | Mixture  |
| CAS-No.                                   | : | Mixture  |
| Product Use                               | : | Industrial Applications  |

#### 2. COMPOSITION/INFORMATION ON INGREDIENTS

| Components | CAS-No.    | Weight % |
|------------|------------|----------|
| Iron oxide | 1309-37-1  | 10 - 30  |
| Mica       | 12001-26-2 | 10 - 30  |

#### 3. HAZARDS IDENTIFICATION

#### **EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

#### POTENTIAL HEALTH EFFECTS

| <b>Routes of Exposure:</b>      | : Inhalation, Ingestion, Skin contact   |  |
|---------------------------------|---|--|
| Acute exposure                  |   |  |
| Inhalation<br>Ingestion<br>Eyes | <ul> <li>Resin particles, like other inert materials, can be mechanically irritating.</li> <li>May be harmful if swallowed.</li> <li>Resin particles, like other inert materials, are mechanically irritating to eyes.</li> </ul> |  |
| Skin                            | : Experience shows no unusual dermatitis hazard from routine handling.  |  |
| Chronic exposure                | : Refer to Section 11 for Toxicological Information.  |  |



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| Aggravated by Exposure:  |  |
|--|--|
|  | 4. FIRST AID MEASURES  |
| Inhalation   | : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.  |
| Ingestion  | : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.   |
| Eyes   | : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.   |
| Skin   | : Wash off with soap and plenty of water. If skin irritation persists seel medical attention.  |
|  | 5. FIRE-FIGHTING MEASURES  |
| Flash point  | : Not applicable   |
| Flammable Limits<br>Upper explosion limit<br>Lower explosion limit<br>Autoignition temperature<br>Suitable extinguishing media | <ul> <li>Not applicable</li> <li>Not applicable</li> <li>Not applicable</li> <li>Carbon dioxide blanket, water spray, dry powder, foamnone.</li> </ul>   |
| Special Fire Fighting<br>Procedures<br>Unusual Fire/Explosion<br>Hazards   | <ul> <li>Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.</li> <li>Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.</li> </ul> |
|  | 6. ACCIDENTAL RELEASE MEASURES   |
| Personal precautions   | : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.   |
| Environmental precautions  | : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.   |
| Methods for cleaning up  | : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.  |
|  | 7. HANDLING AND STORAGE  |
| Handling   | : Take measures to prevent the build up of electrostatic charge Heat only in areas with appropriate exhaust ventilation.   |



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: Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

#### 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

| Respiratory protection            | : | No personal respiratory protective equipment normally required.   |
|-----------------------------------|---|---|
| Eye/Face Protection               | : | Safety glasses with side-shields.   |
| Hand protection                   | : | Protective gloves.  |
| Skin and body protection          | : | Long sleeved clothing.  |
| Additional Protective<br>Measures | : | Safety shoes.   |
| General Hygiene<br>Considerations | : | Handle in accordance with good industrial hygiene and safety practice.<br>Wash hands before breaks and at the end of workday. |
| Engineering measures              | : | Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.                |

Exposure limit(s)

| Components | Value    | Exposure time         | Exposure type        | List: |
|------------|----------|-----------------------|----------------------|-------|
| Iron oxide | 5 mg/m3  | Time Weighted Average | Dust and fume. as Fe | ACGIH |
|            |          | (TWA):                |                      |       |
| Mica       | 20 mppcf | PEL:                  | Total dust.          | OSHA  |
|            | 3 mg/m3  | Time Weighted Average | Respirable fraction. | ACGIH |
|            |          | (TWA):                |                      |       |

#### 9. PHYSICAL AND CHEMICAL PROPERTIES

| Form<br>Appearance<br>Color<br>Odor<br>Melting point/range<br>Boiling Point:<br>Water solubility | <ul> <li>Solid</li> <li>Pellets</li> <li>RED</li> <li>Very faint</li> <li>Not determined</li> <li>Not applicable</li> <li>Insoluble</li> </ul> | Evaporation rate<br>Specific Gravity:<br>Bulk density<br>Vapor pressure<br>Vapour density<br>pH | <ul> <li>Not applicable</li> <li>Not determined</li> <li>Not established</li> <li>Not applicable</li> <li>Not applicable</li> <li>Not applicable</li> </ul> |  |
|--|--|---|---|--|
| 10. STABILITY AND REACTIVITY   |  |   |   |  |
| Stability<br>Hazardous Polymerization  | : Stable.<br>: Will not occur.   |   |   |  |
| Hazardous i orymerization  | . Whithou occur.   |   |   |  |
| Conditions to avoid  | : Keep away from or  | xidizing agents and open fl   | ame. To avoid thermal   |  |



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#### Version Number 1.0 Page 4 of 6 Revision Date 02/17/2004 Print Date 11/13/2011 decomposition, do not overheat. Incompatible Materials : Incompatible with strong acids and oxidizing agents. Hazardous decomposition : Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. products **11. TOXICOLOGICAL INFORMATION** This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture. **Toxicity Overview** This product contains the following components which in their pure form have the following characteristics: Chemical Name CAS-No. Effect Target Organ 1309-37-1 Iron oxide Systemic effects Respiratory system. 12001-26-2 Mica Systemic effects Respiratory system. **12. ECOLOGICAL INFORMATION** Persistence and degradability : Not readily biodegradable. Environmental Toxicity Chemicals are not readily available as they are bound within the matrix : of the polymer. **Bioaccumulation Potential** : Chemicals are not readily available as they are bound within the matrix of the polymer. Additional advice : No data available **13. DISPOSAL CONSIDERATIONS** Product : Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. Contaminated packaging Recycling is preferred when possible. The generator of waste material : has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. **14. TRANSPORT INFORMATION U.S. DOT Classification** : Not regulated for transportation. ICAO/IATA (air) : Refer to specific regulation.



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| IMO / IMDG (maritime)                   | :     | Refer to specific regulation.  |
|---|-------|--|
|   | 15    | 5. REGULATORY INFORMATION  |
| US Regulations:                         |       |  |
| OSHA Status                             | :     | Classified as hazardous based on components.   |
| TSCA Status                             | :     | All components of this product are listed on or exempt from the TSCA Inventory.                  |
| US. EPA CERCLA Hazardous                | Sub   | stances (40 CFR 302)   |
| Not applicable                          |       |  |
| California Proposition<br>65            | :     | This product does not contain a substance listed by California Prop 65.                          |
| SARA Title III Section 302 Ext          | rem   | ely Hazardous Substance  |
| Not applicable                          |       |  |
| SARA Title III Section 313 Tox          | tic C | Chemicals:   |
| Not applicable<br>Canadian Regulations: |       |  |
| National Pollutant Release              | se Iı | nventory (NPRI)  |
| Not applicable                          |       |  |
| WHMIS Classification                    | :     | Not controlled.  |
| DSL                                     | :     | All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt. |
| National Inventories:                   |       |  |
| Australia AICS                          | :     | Listed   |
| China IECS                              | :     | Listed   |
| Europe EINECS                           | :     | Listed   |
| Japan ENCS                              | :     | Not determined   |
| Japan ENCS                              | :     | Not determined   |

| POLYONE | <b>CORPORATION</b> |
|---------|--------------------|
|         |                    |



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| Korea KECI : | Listed |
|--------------|--------|
|--------------|--------|

Listed

Philippines PICCS :

#### **16. OTHER INFORMATION**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.