

#### MATERIAL SAFETY DATA SHEET

### TEXAS ORANGE 2

Version Number 1.0 Revision Date 03/05/2004

Page 1 of 6 Print Date 11/14/2011

#### 1. PRODUCT AND COMPANY IDENTIFICATION

#### POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

NON-EMERGENCY TELEPHONE	:	Product Stewardship (770) 271-5902
Emergency telephone number	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	TEXAS ORANGE 2
Product code	:	CC10050451
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

#### 2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight %
Titanium dioxide	13463-67-7	1 - 5
Iron oxide	1309-37-1	5 - 10

### 3. HAZARDS IDENTIFICATION

#### **EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

#### POTENTIAL HEALTH EFFECTS

<b>Routes of Exposure:</b>	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation Ingestion Eyes	<ul> <li>Resin particles, like other inert materials, can be mechanically irritating.</li> <li>May be harmful if swallowed.</li> <li>Resin particles, like other inert materials, are mechanically irritating to eves.</li> </ul>
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.



### MATERIAL SAFETY DATA SHEET

## TEXAS ORANGE 2

Version Number 1.0 Revision Date 03/05/2004 Page 2 of 6 Print Date 11/14/2011

Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media	<ul> <li>Not applicable</li> <li>Not applicable</li> <li>Not applicable</li> <li>Carbon dioxide blanket, water spray, dry powder, foamnone.</li> </ul>
Special Fire Fighting Procedures	<ul> <li>Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.</li> </ul>
Unusual Fire/Explosion Hazards	: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge Heat only in areas with appropriate exhaust ventilation.



## MATERIAL SAFETY DATA SHEET **TEXAS ORANGE 2**

Version Number 1.0 Revision Date 03/05/2004

Page 3 of 6 Print Date 11/14/2011

Storage Keep containers dry and tightly closed to avoid moisture absorption : and contamination. Keep in a dry, cool place. 8. EXPOSURE CONTROLS / PERSONAL PROTECTION Respiratory protection : No personal respiratory protective equipment normally required. Eye/Face Protection Safety glasses with side-shields. : Hand protection Protective gloves. : Skin and body protection : Long sleeved clothing. Additional Protective Safety shoes. : Measures Handle in accordance with good industrial hygiene and safety practice. General Hygiene : Considerations Wash hands before breaks and at the end of workday. Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery. Exposure limit(s)

Exposure time Components Value Exposure type List: Iron oxide 5 mg/m3 Time Weighted Average Dust and fume. as Fe ACGIH (TWA): Titanium dioxide Time Weighted Average 10 mg/m3 ACGIH (TWA): OSHA Z1 15 mg/m3 PEL: Total dust.

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance Color Odor Melting point/range Boiling Point: Water solubility	<ul> <li>Solid</li> <li>Pellets</li> <li>ORANGE</li> <li>Very faint</li> <li>Not determined</li> <li>Not applicable</li> <li>Insoluble</li> </ul>	Evaporation rate Specific Gravity: Bulk density Vapor pressure Vapour density pH	<ul> <li>Not applicable</li> <li>Not determined</li> <li>Not established</li> <li>Not applicable</li> <li>Not applicable</li> <li>Not applicable</li> </ul>
	10. STABILITY AN	D REACTIVITY	
Stability	: Stable.		
Stability Hazardous Polymerization	: Stable. : Will not occur.		



# MATERIAL SAFETY DATA SHEET

## **TEXAS ORANGE 2**

Version Number 1.0 Revision Date 03/05/2004

Page 4 of 6 Print Date 11/14/2011

decomposition, do not overheat. **Incompatible Materials** : Incompatible with strong acids and oxidizing agents. Hazardous decomposition : Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen products (NOx), other hazardous materials, and smoke are all possible.

### **11. TOXICOLOGICAL INFORMATION**

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.
1309-37-1	Iron oxide	Systemic effects	Respiratory system.

	12	. ECOLOGICAL INFORMATION
Persistence and degradability	:	Not readily biodegradable.
Environmental Toxicity	:	Chemicals are not readily available as they are bound within the matrix of the polymer.
Bioaccumulation Potential	:	Chemicals are not readily available as they are bound within the matrix of the polymer.
Additional advice	:	No data available
	13	3. DISPOSAL CONSIDERATIONS
Product Contaminated packaging	:	Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	1	4. TRANSPORT INFORMATION
U.S. DOT Classification ICAO/IATA (air)	:	Not regulated for transportation. Refer to specific regulation.



# MATERIAL SAFETY DATA SHEET

# TEXAS ORANGE 2

Version Number 1.0 Revision Date 03/05/2004 Page 5 of 6 Print Date 11/14/2011

IMO / IMDG (maritime)	:	Refer to specific regulation.
	15	. REGULATORY INFORMATION
US Regulations:		
OSHA Status	:	Classified as hazardous based on components.
TSCA Status	:	All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardous S	Subs	stances (40 CFR 302)
Not applicable		
California Proposition 65	:	This product does not contain a substance listed by California Prop 65.
SARA Title III Section 302 Extr	em	ely Hazardous Substance
Not applicable		
SARA Title III Section 313 Tox	ic C	Themicals:
Not applicable Canadian Regulations:		
National Pollutant Release	se Ir	iventory (NPRI)
Not applicable		
WHMIS Classification	:	Not controlled.
DSL	:	All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.
National Inventories:		
Australia AICS	:	Listed
China IECS	:	Listed
Europe EINECS	:	Listed
Japan ENCS	:	Listed

POLYONE CORPORATION
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### MATERIAL SAFETY DATA SHEET

## TEXAS ORANGE 2

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Page 6 of 6 Print Date 11/14/2011

Listed

Philippines PICCS :

#### **16. OTHER INFORMATION**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.