MATERIAL SAFETY DATA SHEET 030GY560 LT OLIVE GRAY HMF CC

Version Number 1.1 Revision Date 07/16/2004

Page 1 of 7 Print Date 11/15/2011

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone : Emergency telephone : number	:	Product Stewardship (770) 271-5902 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	030GY560 LT OLIVE GRAY HMF CC
Product code	:	CC10053967
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Carbon black	1333-86-4	1 - 5
Iron oxide	1309-37-1	1 - 5
Silica, amorphous	7631-86-9	1 - 5
Calcium carbonate	1317-65-3	10 - 30
Titanium dioxide	13463-67-7	10 - 30

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation	: Particulates, like other inert materials can be mechanically irritating. Excessive inhalation of product vapors, especially during heating or processing, may be irritating to respiratory system.
Ingestion	: May be harmful if swallowed.
Eyes	: Particulates, like other inert materials can be mechanically irritating.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.

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MATERIAL SAFETY DATA SHEET 030GY560 LT OLIVE GRAY HMF CC

Version Number 1.1 Revision Date 07/16/2004 Page 2 of 7 Print Date 11/15/2011

Chronic exposure : Refer to Section 11 for Toxicological Information.			
Medical Conditions Aggravated by Exposure:	:	None known.	
		4. FIRST AID MEASURES	
Inhalation	:	Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.	
Ingestion	:	Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.	
Eyes	:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.	
Skin	:	Wash off with soap and plenty of water. If skin irritation persists seek medical attention.	
		5. FIRE-FIGHTING MEASURES	
Flash point	:	Not applicable	
Flammable Limits Upper explosion limit sower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	::	Not applicable Not applicable Not applicable Carbon dioxide blanket, water spray, dry powder, foamnone. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. May	
		emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions.	
	6. A	CCIDENTAL RELEASE MEASURES	
Personal precautions	:	Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.	
Environmental precautions	:	Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.	
Methods for cleaning up	:	Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.	



MATERIAL SAFETY DATA SHEET 030GY560 LT OLIVE GRAY HMF CC

Version Number 1.1 Revision Date 07/16/2004 Page 3 of 7 Print Date 11/15/2011

		7. HANDLING AND STORAGE
Handling	:	Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.
Storage	:	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.
8. EXP	OSUE	RE CONTROLS / PERSONAL PROTECTION
Respiratory protection	:	No personal respiratory protective equipment normally required.
Eye/Face Protection	:	Safety glasses with side-shields.
Hand protection	:	Protective gloves.
Skin and body protection	:	Long sleeved clothing.
Additional Protective Measures	:	Safety shoes.
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Calcium carbonate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
Carbon black	3.5 mg/m3	Time Weighted Average	Total dust. as carbon	ACGIH
		(TWA):	black	
	3.5 mg/m3	PEL:	Total dust. as carbon black	OSHA Z1
Iron oxide	5 mg/m3	Time Weighted Average (TWA):	Dust and fume. as Fe	ACGIH
Silica, amorphous	20 mppcf	PEL:	Total dust.	OSHA
	20 mppcf	PEL:	Total dust.	Z3
Titanium dioxide	10 mg/m3	Time Weighted Average (TWA):		ACGIH
	15 mg/m3	PEL:	Total dust.	OSHA Z1

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance : Solid : Pellets Evaporation rate Specific Gravity:

Not applicableNot determined



MATERIAL SAFETY DATA SHEET 030GY560 LT OLIVE GRAY HMF CC

Version Number 1.1 Revision Date 07/16/2004 Page 4 of 7 Print Date *11/15/2011*

Color Odor Melting point/range Boiling Point: Water solubility	 : GREY : Very faint : Not determined : Not applicable : Insoluble 	Bulk density Vapor pressure Vapour density pH	 Not established Not applicable Not applicable Not applicable
	10. STABILITY AND	REACTIVITY	
Stability	: Stable.		
Hazardous Polymerization	: Will not occur.		
Conditions to avoid	: Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.		flame. To avoid thermal
Incompatible Materials	acetal copolymers an processing. At proc destructive and invo mechanically clean j quantities of these m	nd with amine containing essing conditions, these lve rapid degradation. To processing equipment to	materials are mutually Thoroughly purge and
Hazardous decomposition products	(NOx), hydrogen ch smoke are all possib or more) above 392 °C) may result in pro-	 Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minur or more) above 392 °F (200 °C) or short term heating at 482 °F (25 °C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride. 	

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1333-86-4	Carbon black	Systemic effects	Eyes, Respiratory system.
1309-37-1	Iron oxide	Systemic effects	Respiratory system.
7631-86-9	Silica, amorphous	Irritant	Eyes, Respiratory system.
1317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory system.
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

	CAS-No.	Chemical Name	Route	Value	Species
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MATERIAL SAFETY DATA SHEET 030GY560 LT OLIVE GRAY HMF CC

Version Number 1.1

Revision Date 07/16/2004

Page 5 of 7 Print Date 11/15/2011

1333-86-4 Ca	rbon black	Oral LD50 Dermal LD50	> 15,400 mg/kg > 3 gm/kg	rat rabbit
Additional Health Hazard Carbon black 1333-86-4 response observed in the p exposure. However, the L	Carcinogenicit	udies is species specific a	cologists believe th nd does not correl	ate to human
"There is sufficient eviden this evaluation, along with overall evaluation is that listing only pertains to air been listed as a carcinoger Health Administration (O criteria document on carl hydrocarbon) levels great	h their evaluation ''Carbon Black i borne, unbound n by the Nationa OSHA). The Natio bon black recomm	n of inadequate evidence s possibly carcinogenic to carbon black particles of l Toxicology Program (Nonal Institute of Occupat nends that only carbon b	of carcinogenicity o humans (Group f respirable size. C TP) or the Occup ional Safety and H olack with PAH (p	in humans, IAR 2B). The IARC 2 arbon Black has ational Safety an lealth (NIOSH)
	12. ECOL	OGICAL INFORMATI	ON	
Persistence and degradabili	ty : Not read	dily biodegradable.		
Environmental Toxicity		als are not readily availab r matrix.	le as they are bound	l within the
Bioaccumulation Potential		als are not readily availab r matrix.	le as they are bound	l within the
Additional advice	: No data	available		
	13. DISPO	SAL CONSIDERATIO	NS	
Product	possible generate classific	ost thermoplastic plastics t e recycling is preferred to or of waste material has th cation, transportation and o ble federal, state/provincia	disposal or incinera e responsibility for disposal in accordar	tion. The proper waste nce with
Contaminated packaging	has the and disp	ng is preferred when possi responsibility for proper v posal in accordance with a al regulations.	vaste classification,	transportation
	14. TRAN	SPORT INFORMATIO	N	
U.S. DOT Classification	: Not reg	ulated for transportation.		
	: Refer to	specific regulation.		
ICAO/IATA (air)				

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MATERIAL SAFETY DATA SHEET 030GY560 LT OLIVE GRAY HMF CC

Version Number 1.1 Revision Date 07/16/2004 Page 6 of 7 Print Date 11/15/2011

	15. REGULATO	RY INFORMATION		
US Regulations:				
OSHA Status	: Classified as h	azardous based on compon	ents.	
TSCA Status	tus : All components of this product are listed on or exempt from the TSCA Inventory.			
US. EPA CERCLA Hazardo	ous Substances (40 CFF	R 302)		
Not applicable				
California Propositio 65	on : WARNING! California to c		mical known to the State of	
SARA Title III Section 302	Extremely Hazardous S	Substance		
Not applicable				
SARA Title III Section 313	Toxic Chemicals:			
Chemical Name		CAS-No.	Weight %	
ZINC COMPOUND	ZINC COMPOUNDS		2.32	
Canadian Regulations: National Pollutant Re	elease Inventory (NPRI)		
-)		
National Pollutant Re	on : D2A)		
National Pollutant Re WHMIS Classificatio	on : D2A)		
National Pollutant Re WHMIS Classificatio WHMIS Ingredient D CAS-No. 1333-86-4 1309-37-1	on : D2A Disclosure List) nts of this product are on the st (DSL) or are exempt.	e Canadian Domestic	
National Pollutant Re WHMIS Classificatio WHMIS Ingredient D CAS-No. 1333-86-4 1309-37-1 7631-86-9	on : D2A Disclosure List	ts of this product are on the	e Canadian Domestic	



MATERIAL SAFETY DATA SHEET 030GY560 LT OLIVE GRAY HMF CC

Version Number 1.1 Revision Date 07/16/2004 Page 7 of 7 Print Date *11/15/2011*

China IECS	: Listed
Europe EINECS	: Listed
Japan ENCS	: Not determined
Korea KECI	: Listed
Philippines PICCS	: Listed

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.