MATERIAL SAFETY DATA SHEET 10057006HBPVC-LT. GRAY

Version Number 1.0 Revision Date 07/26/2004

Page 1 of 7 Print Date *11/15/2011*

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone Emergency telephone number	:	Product Stewardship (770) 271-5902 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	10057006HBPVC-LT. GRAY
Product code	:	CC10057006
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Carbon black	1333-86-4	1 - 5
Silica, amorphous	7631-86-9	1 - 5
Rutile, antimony chromium buff	68186-90-3	5 - 10
Titanium dioxide	13463-67-7	30 - 60

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

: Inhalation, Ingestion, Skin contact
: Particulates, like other inert materials can be mechanically irritating. Excessive inhalation of product vapors, especially during heating or processing, may be irritating to respiratory system.
: May be harmful if swallowed.
: Particulates, like other inert materials can be mechanically irritating.
: Experience shows no unusual dermatitis hazard from routine handling.
: Refer to Section 11 for Toxicological Information.

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MATERIAL SAFETY DATA SHEET 10057006HBPVC-LT. GRAY

Version Number 1.0 Revision Date 07/26/2004 Page 2 of 7 Print Date 11/15/2011

Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seel medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits Upper explosion limit sower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 Not applicable Not applicable Not applicable Carbon dioxide blanket, water spray, dry powder, foamnone. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE



MATERIAL SAFETY DATA SHEET 10057006HBPVC-LT. GRAY

Version Number 1.0 Revision Date 07/26/2004 Page 3 of 7 Print Date 11/15/2011

Handling	:	Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.
Storage	:	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.
8. EXPOS	UR	RE CONTROLS / PERSONAL PROTECTION
Respiratory protection	:	No personal respiratory protective equipment normally required.
Eye/Face Protection	:	Safety glasses with side-shields.
Hand protection	:	Protective gloves.
Skin and body protection	:	Long sleeved clothing.
Additional Protective Measures	:	Safety shoes.
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Carbon black	3.5 mg/m3	Time Weighted Average	Total dust. as carbon	ACGIH
		(TWA):	black	
	3.5 mg/m3	PEL:	Total dust. as carbon	OSHA Z1
			black	
Rutile, antimony	1 mg/m3	PEL:		OSHA Z1
chromium buff				
	0.5 mg/m3	PEL:	as Sb	OSHA Z1
	0.5 mg/m3	Time Weighted Average	as Cr	ACGIH
		(TWA):		
	0.5 mg/m3	Time Weighted Average	as Sb	ACGIH
		(TWA):		
Silica, amorphous	20 mppcf	PEL:	Total dust.	OSHA
	20 mppcf	PEL:	Total dust.	Z3
Titanium dioxide	10 mg/m3	Time Weighted Average		ACGIH
	_	(TWA):		
	15 mg/m3	PEL:	Total dust.	OSHA Z1

9. PHYSICAL AND CHEMICAL PROPERTIES

Form

: Solid

Evaporation rate

: Not applicable

Page 4 of 7 Print Date 11/15/2011 : Pellets Specific Gravity: : Not determined Appearance Color : GREY Bulk density Not established Odor : Very faint Vapor pressure : Not applicable Melting point/range : Not determined Vapour density : Not applicable Boiling Point: : Not applicable pН : Not applicable Water solubility : Insoluble **10. STABILITY AND REACTIVITY** Stability : Stable. Hazardous Polymerization Will not occur. Conditions to avoid Keep away from oxidizing agents and open flame. To avoid thermal : decomposition, do not overheat. Avoid contact with strong oxidizers. Also, avoid contact with acetal or Incompatible Materials : acetal copolymers and with amine containing materials during processing. At processing conditions, these materials are mutually destructive and involve rapid degradation. Thoroughly purge and mechanically clean processing equipment to avoid even trace quantities of these materials from coming in contact with each other. Prevent cross contamination of feedstocks. Hazardous decomposition Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen : (NOx), hydrogen chloride (HCl), other hazardous materials, and products smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 °F (200 °C) or short term heating at 482 °F (250 °C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride. **11. TOXICOLOGICAL INFORMATION**

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1333-86-4	Carbon black	Systemic effects	Eyes, Respiratory system.
7631-86-9	Silica, amorphous	Irritant	Eyes, Respiratory system.
68186-90-3	Rutile, antimony	Irritant	Eyes, Skin, Respiratory system.
	chromium buff		
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No. Chemical Name Route Value Species



POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET 10057006HBPVC-LT. GRAY

Version Number 1.0 Revision Date 07/26/2004



MATERIAL SAFETY DATA SHEET 10057006HBPVC-LT. GRAY

Version Number 1.0

Revision Date 07/26/2004

Page 5 of 7 Print Date 11/15/2011

1333-86-4	Carbon black	Oral LD50	>15,400 mg/kg	rat
		Dermal LD50	> 3 gm/kg	rabbit

Additional Health Hazard Information:

Carbon black 1333-86-4 Carcinogenicity: Many inhalation toxicologists believe that the tumor response observed in the referenced rat studies is species specific and does not correlate to human exposure. However, the IARC evaluation in Monograph Volume 65, issued in April 1996 concluded that, "There is sufficient evidence in experimental animals for the carcinogenicity of carbon black". Based on this evaluation, along with their evaluation of inadequate evidence of carcinogenicity in humans, IARC's overall evaluation is that "Carbon Black is possibly carcinogenic to humans (Group 2B). The IARC 2B listing only pertains to airborne, unbound carbon black particles of respirable size. Carbon Black has not been listed as a carcinogen by the National Toxicology Program (NTP) or the Occupational Safety and Health Administration (OSHA). The National Institute of Occupational Safety and Health (NIOSH) criteria document on carbon black recommends that only carbon black with PAH (polynuclear aromatic hydrocarbon) levels greater than 0.1% be considered suspect carcinogens.

Additional Health Hazard Information:

Rutile, antimony chromium buff 68186-90-3 Can cause eye irritation. Can cause skin irritation. Symptoms may include redness and burning of skin, and other skin damage. Additional symptoms of skin contact may include: antimony measles (a red, pimply rash).

: Not readily biodegradable.
: Chemicals are not readily available as they are bound within the polymer matrix.
: Chemicals are not readily available as they are bound within the polymer matrix.
: No data available
13. DISPOSAL CONSIDERATIONS
: Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
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14. TRANSPORT INFORMATION
: Not regulated for transportation.

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MATERIAL SAFETY DATA SHEET 10057006HBPVC-LT. GRAY

Version Number 1.0 Revision Date 07/26/2004 Page 6 of 7 Print Date 11/15/2011

IMO / IMDG (maritime)	: Refer to sp	ecific regulat	ion.		
	15. REGULA	TORY INFO	ORMATION		
US Regulations:					
OSHA Status	: Classified	as hazardous	based on comp	ponents.	
TSCA Status	: All compo Inventory.	onents of this J	product are list	ed on or exem	pt from the TSC
US. EPA CERCLA Hazardou	s Substances (40 G	CFR 302)			
Not applicable					
California Proposition	· WARNIN	G! This produ	uct contains a o	chemical knov	wn to the State o
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MATERIAL SAFETY DATA SHEET 10057006HBPVC-LT. GRAY

Version Number 1.0 Revision Date 07/26/2004 Page 7 of 7 Print Date *11/15/2011*

WHMIS Ingredient Disclosure List

CAS-No.
1333-86-4
68186-90-3
7631-86-9

DSL

All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

Australia AICS	:	Not determined
China IECS	:	Not determined
Europe EINECS	:	Not determined
Japan ENCS	:	Not determined
Korea KECI	:	Not determined
Philippines PICCS	:	Not determined

:

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.