MATERIAL SAFETY DATA SHEET MIKRON IVORY

Version Number 1.0 Revision Date 09/07/2004

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone Emergency telephone number	:	Product Stewardship (770) 271-5902 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	MIKRON IVORY
Product code	:	CC10058481
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Silica, amorphous	7631-86-9	1 - 5
Titanium dioxide	13463-67-7	30 - 60

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation	: Particulates, like other inert materials can be mechanically irritating. Excessive inhalation of product vapors, especially during heating or processing, may be irritating to respiratory system.
Ingestion	: May be harmful if swallowed.
Eyes	: Particulates, like other inert materials can be mechanically irritating.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.



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Aggravated by Exposure:	
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seel medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 Not applicable Not applicable Not applicable Carbon dioxide blanket, water spray, dry powder, foamnone. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 12 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE



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Handling		ake measures to prevent the nly in areas with appropriat		harge. Heat
Storage		eep containers dry and tigh nd contamination. Keep in		e absorption
8. F	EXPOSURE	CONTROLS / PERSONA	AL PROTECTION	
Respiratory protection	: N	o personal respiratory prote	ective equipment normally	required.
Eye/Face Protection	: S	afety glasses with side-shie	lds.	
Hand protection	: P	rotective gloves.		
Skin and body protection	: L	ong sleeved clothing.		
Additional Protective Measures	: S	afety shoes.		
General Hygiene Considerations		andle in accordance with go ash hands before breaks ar		safety practic
Engineering measures		eat only in areas with appropriate exhaust ventilation		Provide
Exposure limit(s)				
Components	Value	Exposure time	Exposure type	List:
Silica, amorphous	20 mppcf	PEL:	Total dust.	OSHA
Sincu, uniorphous	20 mppcf	PEL:	Total dust.	Z3
Titanium dioxide	10 mg/m3	Time Weighted Average (TWA):		ACGIH
	15 mg/m3	PEL:	Total dust.	OSHA Z
	9. PHYSIC	CAL AND CHEMICAL P	ROPERTIES	
Form Appearance Color Odor	: Solid : Pelle : WHI : Very	ts Eva TE Bul faint Vap	aporation rate : Not ccific Gravity: : Not k density : Not por pressure : Not	t applicable t determined t established t applicable
Appearance Color	: Solid : Pelle : WHI : Very : Not o	ts Eva TE Bul faint Vap letermined Vap upplicable pH	aporation rate : Not ecific Gravity: : Not k density : Not por pressure : Not pour density : Not	t determined t established
Appearance Color Odor Melting point/range Boiling Point:	: Solid : Pelle : WHI : Very : Not c : Not a : Insol	ts Eva TE Bul faint Vap letermined Vap upplicable pH	aporation rate : Not ccific Gravity: : Not k density : Not por pressure : Not pour density : Not : Not	t determined t established t applicable t applicable
Appearance Color Odor Melting point/range Boiling Point:	: Solid : Pelle : WHI : Very : Not c : Not a : Insol 10. S	Eva ts Spe TE Bul faint Vap letermined Vap upplicable pH uble	aporation rate : Not ccific Gravity: : Not k density : Not por pressure : Not pour density : Not : Not	t determined t established t applicable t applicable



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Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Avoid contact with strong oxidizers. Also, avoid contact with acetal or acetal copolymers and with amine containing materials during processing. At processing conditions, these materials are mutually destructive and involve rapid degradation. Thoroughly purge and mechanically clean processing equipment to avoid even trace quantities of these materials from coming in contact with each other. Prevent cross contamination of feedstocks.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 °F (200 °C) or short term heating at 482 °F (250 °C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

	Chemical Name	Effect	Target Organ
7631-86-9	Silica, amorphous	Irritant	Eyes, Respiratory system.
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.
	12 ECOLOG		AT.
	12. ECOLOG	ICAL INFORMATIO	N
Persistence and degra	adability : Not readily	biodegradable.	
Environmental Toxic	ity : Chemicals polymer ma	•	as they are bound within the
Bioaccumulation Potential : Chemicals are a polymer matrix		•	as they are bound within the
Additional advice	: No data ava	ilable	
	13. DISPOSA	L CONSIDERATION	8
Product : Like most thermoplastic plastics the product can be recycled. Wh possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.			sposal or incineration. The responsibility for proper waste sposal in accordance with
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Contaminated packaging	: Recycling is preferred when possible. The generation has the responsibility for proper waste classification and disposal in accordance with applicable federationand local regulations.	on, transportation
	14. TRANSPORT INFORMATION	
U.S. DOT Classification	: Not regulated for transportation.	
ICAO/IATA (air)	: Refer to specific regulation.	
IMO / IMDG (maritime)	: Refer to specific regulation.	
	15. REGULATORY INFORMATION	
US Regulations:		
OSHA Status	: Classified as hazardous based on components.	
TSCA Status	: All components of this product are listed on or exe Inventory.	empt from the TSCA
US. EPA CERCLA Hazardous	Substances (40 CFR 302)	
Not applicable		
California Proposition	: WARNING! This product contains a chemical kn	nown to the State of
65	California to cause cancer.	
SARA Title III Section 302 Ex	remely Hazardous Substance	
Not applicable		
SARA Title III Section 313 To	in Chamiosla	

Not applicable Canadian Regulations:

National Pollutant Release Inventory (NPRI)

Chemical Name	CAS-No.	Weight %	NPRI ID#
Rutile, antimony chromium buff	68186-90-3	0.15	68
Rutile, antimony chromium buff	68186-90-3	0.15	17



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	WHMIS Classification	:	Not controlled.		
	DSL	:	All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.		
Nation	al Inventories:				
	Australia AICS	:	Not determined		
	China IECS	:	Not determined		
	Europe EINECS	:	Not determined		
	Japan ENCS	:	Not determined		
	Korea KECI	:	Not determined		
	Philippines PICCS	:	Not determined		
			16 OTHER INFORMATION	\square	-

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.