POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET CROCK BROWN

Version Number 1.0 Revision Date 09/15/2004

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

| Telephone:Emergency telephone:number | Product Stewardship (770) 271-5902 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident). |
|--------------------------------------|---|
| Product name : | CROCK BROWN |
| Product code : | CC10058972 |
| Chemical Name : | Mixture |
| CAS-No. : | Mixture |
| Product Use : | Industrial Applications |

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

| Components | CAS-No. | Weight % |
|-------------------|------------|----------|
| Titanium dioxide | 13463-67-7 | 5 - 10 |
| Calcium carbonate | 1317-65-3 | 10 - 30 |

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

| Routes of Exposure: | : Inhalation, Ingestion, Skin contact | | |
|---|---|--|--|
| Acute exposure | | | |
| Inhalation Ingestion Eyes | Resin particles, like other inert materials, can be mechanically irritating. May be harmful if swallowed. Resin particles, like other inert materials, are mechanically irritating to eyes. | | |
| Skin | : Experience shows no unusual dermatitis hazard from routine handling. | | |
| Chronic exposure | : Refer to Section 11 for Toxicological Information. | | |
| Medical Conditions Aggravated by Exposure: | : None known. | | |

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| | 4. FIRST AID MEASURES |
|--|--|
| Inhalation | : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice. |
| Ingestion | : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice. |
| Eyes | : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention. |
| Skin | : Wash off with soap and plenty of water. If skin irritation persists see medical attention. |
| | 5. FIRE-FIGHTING MEASURES |
| Flash point | : Not applicable |
| Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media | Not applicable Not applicable Not applicable Carbon dioxide blanket, water spray, dry powder, foamnone. |
| Special Fire Fighting Procedures Unusual Fire/Explosion | Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen |
| Hazards | (NOx), other hazardous materials, and smoke are all possible. |
| | 6. ACCIDENTAL RELEASE MEASURES |
| Personal precautions | : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls. |
| Environmental precautions | : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil. |
| Methods for cleaning up | : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 1: of this MSDS for proper disposal methods. |
| | 7. HANDLING AND STORAGE |
| Handling | : Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. |
| Storage | : Keep containers dry and tightly closed to avoid moisture absorption |

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| 8. E | XPOSURE | CONTROLS / PERSON | NAL P | ROTECTION | |
|-----------------------------------|---------------|---|--|----------------------|----------------|
| Respiratory protection | : N | o personal respiratory pro | otectiv | e equipment normally | required. |
| Eye/Face Protection | : S | afety glasses with side-sh | nields. | | |
| Hand protection | : P | rotective gloves. | | | |
| Skin and body protection | : L | ong sleeved clothing. | | | |
| Additional Protective Measures | : S | afety shoes. | | | |
| General Hygiene Considerations | | andle in accordance with ash hands before breaks | | | afety practice |
| Engineering measures | | eat only in areas with appropriate exhaust ventila | | | Provide |
| Exposure limit(s) | | | | | |
| Components | Value | Exposure time | | Exposure type | List: |
| Calcium carbonate | 5 mg/m3 | PEL: | | Respirable fraction. | OSHA Z1 |
| | 15 mg/m3 | PEL: | | Total dust. | OSHA Z1 |
| Titanium dioxide | 10 mg/m3 | Time Weighted Avera (TWA): | | ACGIH | |
| | 15 mg/m3 PEL: | | | Total dust. | OSHA Z1 |
| | 9. PHYSIC | CAL AND CHEMICAL | PROI | PERTIES | |
| Form | : Solid | | Juanara | tion rate · Not | applicable |
| Appearance | : Pelle | | | | determined |
| Color | : BRO | | Specific Gravity::Not determinedBulk density:Not established | | |
| Odor | : Very | | | • | applicable |
| Melting point/range | | | | | applicable |
| Boiling Point: | | | H | | applicable |
| Water solubility : Insoluble | | | | | |
| Water solubility | | | | TV | |
| Water solubility | 10. 5 | STABILITY AND REA | CTIVI | | |
| Water solubility Stability | | TABILITY AND REA | <u>CTIVI</u> | | |
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| Incompatible Materials | : | Incompatible with strong acids and oxidizing agents. |
|----------------------------------|---|--|
| Hazardous decomposition products | : | Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. |

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

| CAS-No. | Chemical Name | Effect | Target Organ |
|------------|-------------------|------------------|---------------------------------|
| 13463-67-7 | Titanium dioxide | Systemic effects | Respiratory system. |
| 1317-65-3 | Calcium carbonate | Irritant | Eyes, Skin. |
| | | Systemic effects | Eyes, Skin, Respiratory system. |

| | 12. ECOLOGICAL INFORMATION |
|-----------------------------------|--|
| Persistence and degradability | : Not readily biodegradable. |
| Environmental Toxicity | : Chemicals are not readily available as they are bound within the polymer matrix. |
| Bioaccumulation Potential | : Chemicals are not readily available as they are bound within the polymer matrix. |
| Additional advice | : No data available |
| | 13. DISPOSAL CONSIDERATIONS |
| Product Contaminated packaging | Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. Recycling is preferred when possible. The generator of waste materia has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. |
| | 14. TRANSPORT INFORMATION |
| U.S. DOT Classification | : Not regulated for transportation. |
| ICAO/IATA (air) | : Refer to specific regulation. |
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| IMO / IMDG (maritime) | : | Refer to specific regu | ation. | | | |
| | 15 | 5. REGULATORY IN | FORMA | TION | | |
| US Regulations: | | | | | | |
| OSHA Status | : | Classified as hazardo | is based | on compo | onents. | |
| TSCA Status | : | All components of th Inventory. | s produc | t are listed | l on or exemp | ot from the TS |
| US. EPA CERCLA Hazardous | Sub | stances (40 CFR 302) | | | | |
| Not applicable | | | | | | |
| SARA Title III Section 302 Ext Not applicable SARA Title III Section 313 Toy | | | ce | | | |
| Chemical Name | | | CA | S-No. | Weight | % |
| ZINC COMPOUNDS | | | | 53-19-3 | 3.23 | |
| Canadian Regulations: National Pollutant Relea Chemical Name Zinc iron oxide | se I | nventory (NPRI) | CAS-N 12063- | | Weight % 3.23 | NPRI ID# 241 |
| WHMIS Classification | : | Not controlled. | | | | |
| DSL | : | All components of th Substances List (DSL | | | he Canadian | Domestic |
| National Inventories: | | | | | | |
| Australia AICS | : | Listed | | | | |
| China IECS | : | Listed | | | | |

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| | | |
| Japan ENCS | : Not determined | |
| Korea KECI | : Listed | |
| Philippines PICCS | : Listed | |

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.