#### MATERIAL SAFETY DATA SHEET

#### **DARK RED #615**

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#### 1. PRODUCT AND COMPANY IDENTIFICATION

#### POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone Emergency telephone number	:	Product Stewardship (770) 271-5902 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	DARK RED #615
Product code	:	CC10059297
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

#### 2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Titanium dioxide	13463-67-7	1 - 5
Calcium carbonate	1317-65-3	10 - 30
Iron oxide	1309-37-1	10 - 30

#### 3. HAZARDS IDENTIFICATION

#### **EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

#### POTENTIAL HEALTH EFFECTS

<b>Routes of Exposure:</b>	: Inhalation, Ingestion, Skin contact		
Acute exposure			
Inhalation Ingestion Eyes	<ul> <li>Resin particles, like other inert materials, can be mechanically irritating.</li> <li>May be harmful if swallowed.</li> <li>Resin particles, like other inert materials, are mechanically irritating to eyes.</li> </ul>		
Skin	: Experience shows no unusual dermatitis hazard from routine handling.		
Chronic exposure	: Refer to Section 11 for Toxicological Information.		



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Aggravated by Exposure:	
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media	<ul> <li>Not applicable</li> <li>Not applicable</li> <li>Not applicable</li> <li>Carbon dioxide blanket, water spray, dry powder, foamnone.</li> </ul>
Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	<ul> <li>Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.</li> <li>Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.</li> </ul>
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.

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Storage

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: Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

#### 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Respiratory protection	:	No personal respiratory protective equipment normally required.
Eye/Face Protection	:	Safety glasses with side-shields.
Hand protection	:	Protective gloves.
Skin and body protection	:	Long sleeved clothing.
Additional Protective Measures	:	Safety shoes.
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Calcium carbonate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
Iron oxide	5 mg/m3	Time Weighted Average (TWA):	Dust and fume. as Fe	ACGIH
Titanium dioxide	10 mg/m3	Time Weighted Average (TWA):		ACGIH
	15 mg/m3	PEL:	Total dust.	OSHA Z1

#### 9. PHYSICAL AND CHEMICAL PROPERTIES

Form
Appearance
Color
Odor
Melting point/range
Boiling Point:
Water solubility

: Solid : Pellets : RED : Very faint : Not determined : Not applicable : Insoluble

Evaporation rate Specific Gravity: Bulk density Vapor pressure Vapour density pН

: Not applicable : Not determined : Not established : Not applicable : Not applicable : Not applicable

#### **10. STABILITY AND REACTIVITY**

Stability

: Stable.

Hazardous Polymerization

: Will not occur.

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Conditions to avoid	1 2	from oxidizing agents ar on, do not overheat.	nd open flame. To avoid thermal		
Incompatible Mate	rials : Incompatible	Incompatible with strong acids and oxidizing agents.			
Hazardous decomp products			oxide (CO), oxides of nitrogen nd smoke are all possible.		
	11. TOXICOLO	GICAL INFORMATIO	ON		
	ot been evaluated as a whole for individual components which o		ure effects listed are based on exist		
health data for the <u>Toxicity Overview</u> This product conta	individual components which o	comprise the mixture. which in their pure form	ure effects listed are based on exist have the following characteristics		
health data for the <u>Toxicity Overview</u> This product conta <u>CAS-No.</u>	individual components which o	which in their pure form			
health data for the <u>Toxicity Overview</u> This product conta <u>CAS-No.</u> 13463-67-7	individual components which o ins the following components Chemical Name Titanium dioxide	comprise the mixture. which in their pure form Effect Systemic effects	have the following characteristics Target Organ Respiratory system.		
health data for the <u>Toxicity Overview</u> This product conta <u>CAS-No.</u>	individual components which o	comprise the mixture. which in their pure form Effect Systemic effects Irritant	have the following characteristics Target Organ Respiratory system. Eyes, Skin.		
health data for the <u>Toxicity Overview</u> This product conta <u>CAS-No.</u> <u>13463-67-7</u> <u>1317-65-3</u>	individual components which o ins the following components Chemical Name Titanium dioxide Calcium carbonate	comprise the mixture. which in their pure form Effect Systemic effects Irritant Systemic effects	have the following characteristics Target Organ Respiratory system. Eyes, Skin. Eyes, Skin, Respiratory system.		
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health data for the <u>Toxicity Overview</u> This product conta <u>CAS-No.</u> 13463-67-7 1317-65-3 1309-37-1	individual components which o ins the following components Chemical Name Titanium dioxide Calcium carbonate Iron oxide 12. ECOLOGI gradability : Not readily	comprise the mixture. which in their pure form Effect Systemic effects Irritant Systemic effects Systemic effects CAL INFORMATION biodegradable. re not readily available a	have the following characteristics Target Organ Respiratory system. Eyes, Skin. Eyes, Skin, Respiratory system. Respiratory system.		

Additional advice : No data available **13. DISPOSAL CONSIDERATIONS** : Like most thermoplastic plastics the product can be recycled. Where Product possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. Contaminated packaging :

#### Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

#### **14. TRANSPORT INFORMATION**

PolyOne.

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U.S. DOT Classification	: Not regulated for transportation.	
ICAO/IATA (air)	: Refer to specific regulation.	
IMO / IMDG (maritime)	: Refer to specific regulation.	
	15. REGULATORY INFORMATION	
US Regulations:		
OSHA Status	: Classified as hazardous based on components.	
TSCA Status : All components of this product are listed on or exempt from the TSC Inventory.		
US. EPA CERCLA Hazardo	us Substances (40 CFR 302)	
Not applicable		
California Proposition 65 SARA Title III Section 302 I	<ul> <li>m : WARNING! This product contains a chemical known to the State of California to cause cancer.</li> <li>Extremely Hazardous Substance</li> </ul>	
Not applicable	Extremely Hazardous Substance	
SARA Title III Section 313	Toxic Chemicals:	
Not applicable Canadian Regulations:		
Canadian Regulations:	lease Inventory (NPRI)	
Canadian Regulations:	Lease Inventory (NPRI)         CAS-No.         Weight %         NPRI ID#           147-14-8         0.11         70	
Canadian Regulations: National Pollutant Re Chemical Name Phthalocyanine blue WHMIS Classification	CAS-No.Weight %NPRI ID#147-14-80.1170on : Not controlled.	
Canadian Regulations: National Pollutant Re Chemical Name Phthalocyanine blue	CAS-No.         Weight %         NPRI ID#           147-14-8         0.11         70	
Canadian Regulations: National Pollutant Re Chemical Name Phthalocyanine blue WHMIS Classification	CAS-No.       Weight %       NPRI ID#         147-14-8       0.11       70         on       : Not controlled.       :       All components of this product are on the Canadian Domestic	



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China IECS	:	Listed
Europe EINECS	:	Listed
Japan ENCS	:	Listed
Korea KECI	:	Listed
Philippines PICCS	:	Listed

#### **16. OTHER INFORMATION**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belier at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.