### MATERIAL SAFETY DATA SHEET

## ABS BONE WHITE

Version Number 1.0 Revision Date 10/27/2004

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### 1. PRODUCT AND COMPANY IDENTIFICATION

### POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone:Emergency telephone:number	Product Stewardship (770) 271-5902 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name :	ABS BONE WHITE
Product code :	CC10060894
Chemical Name :	Mixture
CAS-No. :	Mixture
Product Use :	Industrial Applications

## 2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Silica, amorphous	7631-86-9	1 - 5
Titanium dioxide	13463-67-7	30 - 60

### **3. HAZARDS IDENTIFICATION**

#### **EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

#### POTENTIAL HEALTH EFFECTS

<b>Routes of Exposure:</b>	Exposure: : Inhalation, Ingestion, Skin contact		
Acute exposure			
Inhalation Ingestion Eyes	<ul> <li>Resin particles, like other inert materials, can be mechanically irritating.</li> <li>May be harmful if swallowed.</li> <li>Resin particles, like other inert materials, are mechanically irritating to eyes.</li> </ul>		
Skin Chronic exposure	<ul> <li>Experience shows no unusual dermatitis hazard from routine handling.</li> <li>Refer to Section 11 for Toxicological Information.</li> </ul>		
Medical Conditions Aggravated by Exposure:	: None known.		



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	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases o doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists see medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media	<ul> <li>Not applicable</li> <li>Not applicable</li> <li>Not applicable</li> <li>Carbon dioxide blanket, water spray, dry powder, foamnone.</li> </ul>
Special Fire Fighting Procedures Unusual Fire/Explosion	<ul> <li>Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.</li> <li>Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen</li> </ul>
Hazards	(NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 1 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.
Storage	: Keep containers dry and tightly closed to avoid moisture absorption

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Respiratory protection       :       No personal respiratory protective equipment normally required.         Eye/Face Protection       :       Safety glasses with side-shields.         Hand protection       :       Protective gloves.         Skin and body protection       :       Long sleeved clothing.         Additional Protective       :       Safety shoes.         Measures       :       Safety shoes.         General Hygiene       :       Handle in accordance with good industrial hygiene and safety practice.         Considerations       :       Wash hands before breaks and at the end of workday.         Engineering measures       :       Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.         Exposure limit(s)       :       Total dust.       OSHA         20 mpperf       PEL:       Total dust.       OSHA         10 mg/m3       Time Weighted Average       ACGIH         (TWA):       :       OSHA ZI         Otal dust.       OSHA         15 mg/m3       PEL:       Total dust.       OSHA ZI         Oshid Evaporation rate       :       Not applicable         Appearance       :       Pellets       Specific Gravity:       :       Not applicable	8. F	XPOSURE	CONTROLS / PERSON	AL PROTECTION	
Hand protection       :       Protective gloves.         Skin and body protection       :       Long sleeved clothing.         Additional Protective       :       Safety shoes.         Measures       :       Safety shoes.         General Hygiene       :       Handle in accordance with good industrial hygiene and safety practice.         Considerations       :       Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.         Engineering measures       :       Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.         Exposure limit(s)       :       Total dust.       OSHA         Silica, amorphous       20 mpperf       PEL:       Total dust.       Z3         10 mg/m3       Time Weighted Average       ACGIH         (TWA):       :       Total dust.       OSHA ZI         PHYSICAL AND CHEMICAL PROPERTIES         Form       :       Solid       Evaporation rate       :       Not applicable         Appearance       :       Pellets       Specific Gravity:       :       Not determined         Odor       :       TAN       Bulk density       :       Not applicable         Appearance       :       Pellet	Respiratory protection	atory protection : No personal respiratory protective equipment normally required.			
Skin and body protection       :       Long sleeved clothing.         Additional Protective       :       Safety shoes.         Measures       :       Safety shoes.         General Hygiene       :       Handle in accordance with good industrial hygiene and safety practice Wash hands before breaks and at the end of workday.         Engineering measures       :       Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.         Exposure limit(s)       :       Total dust.       OSHA         Silica, amorphous       20 mppcf       PEL:       Total dust.       OSHA         20 mppcf       PEL:       Total dust.       OSHA         20 mppcf       PEL:       Total dust.       OSHA         20 mppf       PEL:       Total dust.       OSHA         21 10 mg/m3       Time Weighted Average       ACGIH       (TWA):         Titanium dioxide       10 mg/m3       Time Weighted Average       Solid       Specific Gravity:       Not applicable         Appearance       :       Solid       Evaporation rate       : Not applicable         Appearance       :       Pellets       Specific Gravity:       : Not applicable         Alting point/range       : Not determined       Vapour density       : Not	Eye/Face Protection	: S	afety glasses with side-sh	ields.	
Additional Protective       : Safety shoes.         Measures       General Hygiene       : Handle in accordance with good industrial hygiene and safety practic Wash hands before breaks and at the end of workday.         Engineering measures       : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.         Exposure limit(s)	Hand protection	: P	rotective gloves.		
Measures       General Hygiene       : Handle in accordance with good industrial hygiene and safety practic Wash hands before breaks and at the end of workday.         Engineering measures       : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.         Exposure limit(s)       : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.         Exposure limit(s)       : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.         Exposure limit(s)       : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.         Exposure limit(s)       : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.         Exposure limit(s)       : Total dust.       OSHA         20 mppcf       PEL:       Total dust.       OSHA         10 mg/m3       Time Weighted Average       ACGIH         Titanium dioxide       10 mg/m3       Time Weighted Average       ACGIH         (TWA):       :       Total dust.       OSHA ZI         9. PHYSICAL AND CHEMICAL PROPERTIES       Specific Gravity: ::       Not applicable         Appearance       :       Pellets       Specific Gravity: ::       Not determined         Odor       :       Very faint       <	Skin and body protection	: L	ong sleeved clothing.		
Considerations       Wash hands before breaks and at the end of workday.         Engineering measures       : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.         Exposure limit(s) <ul> <li></li></ul>		: S	afety shoes.		
appropriate exhaust ventilation at machinery.         Exposure limit(s)         Components       Value       Exposure time       Exposure type       List:         Silica, amorphous       20 mppcf       PEL:       Total dust.       OSHA         20 mpcf       PEL:       Total dust.       Z3         10 mg/m3       Time Weighted Average       ACGIH         (TWA):       (TWA):       ACGIH         15 mg/m3       PEL:       Total dust.       OSHA Z1         PHYSICAL AND CHEMICAL PROPERTIES         Form       :       Solid       Evaporation rate       :       Not applicable         Appearance       :       Pellets       Specific Gravity:       :       Not determined         Odor       :       TAN       Bulk density       :       Not established         Odor       :       Very faint       Vapor pressure       :       Not applicable         Boiling Point:       :       Not applicable       pH       :       Not applicable         Bulk density       :       Insoluble       ''''''''''''''''''''''''''''''''''''					
Components         Value         Exposure time         Exposure type         List:           Silica, amorphous         20 mppcf         PEL:         Total dust.         OSHA           20 mppcf         PEL:         Total dust.         Z3           10 mg/m3         Time Weighted Average         ACGIH           (TWA):         ACGIH         (TWA):         ACGIH           Titanium dioxide         10 mg/m3         Time Weighted Average         ACGIH           (TWA):         Isom/m3         PEL:         Total dust.         OSHA ZI           9. PHYSICAL AND CHEMICAL PROPERTIES           Form : Solid Evaporation rate : Not applicable           Appearance         Pellets         Specific Gravity: : Not determined           Color         : TAN         Bulk density         Not applicable           Melting point/range         : Not determined         Vapour density         : Not applicable           Boiling Point:         : Not applicable         pH         : Not applicable           Water solubility         : Insoluble         Insoluble         Not applicable           Boiling Point:         : Stable.         Hazardous Polymerization         : Will not occur.	Engineering measures				tion. Provide
Silica, amorphous       20 mppcf       PEL:       Total dust.       OSHA         20 mppcf       PEL:       Total dust.       Z3         10 mg/m3       Time Weighted Average (TWA):       ACGIH         Titanium dioxide       10 mg/m3       Time Weighted Average (TWA):       ACGIH         15 mg/m3       PEL:       Total dust.       OSHA ZI         9. PHYSICAL AND CHEMICAL PROPERTIES         Form       :       Solid       Evaporation rate       :       Not applicable         Appearance       :       Pellets       Specific Gravity:       :       Not determined         Odor       :       TAN       Bulk density       :       Not applicable         Melting point/range       :       Not determined       Vapour density       :       Not applicable         Boiling Point:       :       Not applicable       pH       :       Not applicable         Water solubility       :       Insoluble       :       Not applicable         Hazardous Polymerization       :       Will not occur.       :       :	Exposure limit(s)				
Silica, amorphous       20 mppcf       PEL:       Total dust.       OSHA         20 mppcf       PEL:       Total dust.       Z3         10 mg/m3       Time Weighted Average (TWA):       ACGIH         Titanium dioxide       10 mg/m3       Time Weighted Average (TWA):       ACGIH         15 mg/m3       PEL:       Total dust.       OSHA ZI         9. PHYSICAL AND CHEMICAL PROPERTIES         Form       :       Solid       Evaporation rate       :       Not applicable         Appearance       :       Pellets       Specific Gravity:       :       Not determined         Odor       :       TAN       Bulk density       :       Not applicable         Melting point/range       :       Not determined       Vapour density       :       Not applicable         Boiling Point:       :       Not applicable       pH       :       Not applicable         Water solubility       :       Insoluble       :       Not applicable         Hazardous Polymerization       :       Will not occur.       :       :	Components	Value	Exposure time	Exposure type	e List:
20 mppcf     PEL:     Total dust.     Z3       10 mg/m3     Time Weighted Average (TWA):     ACGIH       Titanium dioxide     10 mg/m3     Time Weighted Average (TWA):     ACGIH       15 mg/m3     PEL:     Total dust.     OSHA ZI       9. PHYSICAL AND CHEMICAL PROPERTIES       Form     : Solid     Evaporation rate     : Not applicable       Appearance     : Pellets     Specific Gravity:     : Not determined       Odor     : TAN     Bulk density     : Not applicable       Melting point/range     : Not determined     Vapour density     : Not applicable       Boiling Point:     : Not applicable     pH     : Not applicable       IO. STABILITY AND REACTIVITY       Stability       Stable.       Hazardous Polymerization     : Will not occur.	-		-		
10 mg/m3       Time Weighted Average (TWA):       ACGIH         Titanium dioxide       10 mg/m3       Time Weighted Average (TWA):       ACGIH         15 mg/m3       Time Weighted Average (TWA):       ACGIH         15 mg/m3       PEL:       Total dust.       OSHA ZI         9. PHYSICAL AND CHEMICAL PROPERTIES         Form : Solid Evaporation rate : Not applicable Appearance : Pellets Specific Gravity: : Not determined Color : TAN Bulk density : Not established Odor : Very faint Vapor pressure : Not applicable Melting point/range : Not determined Vapour density : Not applicable Boiling Point: : Not applicable pH : Not applicable         Mot determined Vapour density : Not applicable         Mot applicable pH : Not applicable         Stability : Insoluble         10. STABILITY AND REACTIVITY         Stability : Stable.         Hazardous Polymerization : Will not occur.					
Titanium dioxide       10 mg/m3       Time Weighted Average (TWA):       ACGIH         15 mg/m3       PEL:       Total dust.       OSHA ZI         9. PHYSICAL AND CHEMICAL PROPERTIES         Form       :       Solid       Evaporation rate       :       Not applicable         Appearance       :       Pellets       Specific Gravity:       :       Not determined         Color       :       TAN       Bulk density       :       Not established         Odor       :       Very faint       Vapor pressure       :       Not applicable         Melting point/range       :       Not determined       Vapour density       :       Not applicable         Boiling Point:       :       Not applicable       pH       :       Not applicable         Water solubility       :       Insoluble       :       Not applicable       pH       :       Not applicable         Hazardous Polymerization       :       Will not occur.       :       Will not occur.       :			Time Weighted Average		
15 mg/m3       PEL:       Total dust.       OSHA Zi         9. PHYSICAL AND CHEMICAL PROPERTIES         Form       :       Solid       Evaporation rate       :       Not applicable         Appearance       :       Pellets       Specific Gravity:       :       Not determined         Color       :       TAN       Bulk density       :       Not established         Odor       :       Very faint       Vapor pressure       :       Not applicable         Melting point/range       :       Not determined       Vapour density       :       Not applicable         Boiling Point:       :       Not applicable       pH       :       Not applicable         Water solubility       :       Insoluble       Insoluble       :       Not applicable         Hazardous Polymerization       :       Stable.       :       Will not occur.	Titanium dioxide	10 mg/m3	Time Weighted Average	ge	ACGIH
Form       : Solid       Evaporation rate       : Not applicable         Appearance       : Pellets       Specific Gravity:       : Not determined         Color       : TAN       Bulk density       : Not established         Odor       : Very faint       Vapor pressure       : Not applicable         Melting point/range       : Not determined       Vapour density       : Not applicable         Boiling Point:       : Not applicable       pH       : Not applicable         Water solubility       : Insoluble       Insoluble       Insoluble         Stability         Hazardous Polymerization       : Will not occur.					
Appearance       :       Pellets       Specific Gravity:       :       Not determined         Color       :       TAN       Bulk density       :       Not established         Odor       :       Very faint       Vapor pressure       :       Not applicable         Melting point/range       :       Not determined       Vapour density       :       Not applicable         Boiling Point:       :       Not applicable       pH       :       Not applicable         Water solubility       :       Insoluble       :       Not applicable         Stability         :       Stability       :       Stable.         Hazardous Polymerization       :       Will not occur.		9. PHYSIC	CAL AND CHEMICAL	PROPERTIES	
Appearance       :       Pellets       Specific Gravity:       :       Not determined         Color       :       TAN       Bulk density       :       Not established         Odor       :       Very faint       Vapor pressure       :       Not applicable         Melting point/range       :       Not determined       Vapour density       :       Not applicable         Boiling Point:       :       Not applicable       pH       :       Not applicable         Water solubility       :       Insoluble       :       Not applicable         Stability         :       Stability       :       Stable.         Hazardous Polymerization       :       Will not occur.	<b>F</b>	0.1			NT / 11 11
Color       : TAN       Bulk density       : Not established         Odor       : Very faint       Vapor pressure       : Not applicable         Melting point/range       : Not determined       Vapour density       : Not applicable         Boiling Point:       : Not applicable       pH       : Not applicable         Water solubility       : Insoluble       Insoluble       : Not applicable         Stability       : Stable.       : Stable.       : Will not occur.					
Odor       : Very faint       Vapor pressure       : Not applicable         Melting point/range       : Not determined       Vapour density       : Not applicable         Boiling Point:       : Not applicable       pH       : Not applicable         Water solubility       : Insoluble       Insoluble       : Not applicable         Stability       : Stable.       : Stable.       : Will not occur.					
Melting point/range       : Not determined       Vapour density       : Not applicable         Boiling Point:       : Not applicable       pH       : Not applicable         Water solubility       : Insoluble       10. STABILITY AND REACTIVITY         Stability       : Stable.         Hazardous Polymerization       : Will not occur.					
Boiling Point:       : Not applicable       pH       : Not applicable         Water solubility       : Insoluble       : Insoluble       : Insoluble         IO. STABILITY AND REACTIVITY         Stability       : Stable.         Hazardous Polymerization       : Will not occur.					
Water solubility       : Insoluble         Insoluble         IO. STABILITY AND REACTIVITY         Stability       : Stable.         Hazardous Polymerization       : Will not occur.					
Stability:Stable.Hazardous Polymerization:Will not occur.					
Hazardous Polymerization : Will not occur.		10. 8	TABILITY AND REAG	CTIVITY	
	Stability	: S	table.		
Conditions to avoid : Keep away from oxidizing agents and open flame. To avoid thermal	Hazardous Polymerization	n : W	/ill not occur.		
		· K	eep away from oxidizing	agents and open flame.	To avoid thermal

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Incompatible Materials: Incompatible with strong acids and oxidizing agents.Hazardous decomposition<br/>products: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen<br/>(NOx), other hazardous materials, and smoke are all possible.

decomposition, do not overheat.

### 11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

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This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
7631-86-9	Silica, amorphous	Irritant	Eyes, Respiratory system.
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.

	12. ECOLOGICAL INFORMATION
Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Chemicals are not readily available as they are bound within the polymer matrix.
Bioaccumulation Potential	: Chemicals are not readily available as they are bound within the polymer matrix.
Additional advice	: No data available
	13. DISPOSAL CONSIDERATIONS
Product	: Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Not regulated for transportation.
ICAO/IATA (air)	: Refer to specific regulation.

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US Regulations:		REGULATORY I	NFORMATION		
OSHA Status	: (	Classified as hazard	lous based on com	ponents.	
TSCA Status		All components of Inventory.	this product are list	ed on or exemp	pt from the TSC
US. EPA CERCLA Hazardou	is Substa	ances (40 CFR 302)	)		
Not applicable					
California Proposition 65		WARNING! This J California to cause		chemical know	vn to the State o
SARA Title III Section 302 E	Extremely	y Hazardous Substa	ance		
Not applicable					
SARA Title III Section 313 T	oxic Ch	emicals:			
Not applicable					
Not applicable Canadian Regulations:					
Canadian Regulations:	ease Inv				
Canadian Regulations: National Pollutant Rele Chemical Name		entory (NPRI)	CAS-No.	Weight %	NPRI ID#
Canadian Regulations: National Pollutant Rele Chemical Name Manganese antimony tita		entory (NPRI)	CAS-No. 68412-38-4	Weight % 0.28	NPRI ID# 147
Canadian Regulations: National Pollutant Rele Chemical Name Manganese antimony tita Pigment Yellow 164) Manganese antimony tita	anium bi	entory (NPRI) rown rutile (C.I.			
Canadian Regulations: National Pollutant Rele Chemical Name Manganese antimony tita Pigment Yellow 164) Manganese antimony tita Pigment Yellow 164)	anium bi anium bi	entory (NPRI) rown rutile (C.I. rown rutile (C.I.	68412-38-4	0.28	147
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Canadian Regulations: National Pollutant Rele Chemical Name Manganese antimony tita Pigment Yellow 164) Manganese antimony tita Pigment Yellow 164)	anium bi anium bi ium buff	entory (NPRI) rown rutile (C.I. rown rutile (C.I.	68412-38-4           68412-38-4	0.28	147 17
Canadian Regulations: National Pollutant Rele Chemical Name Manganese antimony tita Pigment Yellow 164) Manganese antimony tita Pigment Yellow 164) Rutile, antimony chromit	anium bi anium bi ium buff	entory (NPRI) rown rutile (C.I. rown rutile (C.I.	68412-38-4 68412-38-4 68186-90-3	0.28 0.28 0.66	147 17 69
Canadian Regulations: National Pollutant Rele Chemical Name Manganese antimony tita Pigment Yellow 164) Manganese antimony tita Pigment Yellow 164) Rutile, antimony chromit Rutile, antimony chromit WHMIS Classification	anium bi anium bi ium buff ium buff	entory (NPRI) rown rutile (C.I. rown rutile (C.I.	68412-38-4           68412-38-4           68186-90-3           68186-90-3	0.28 0.28 0.66 0.66	147       17       69       17
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Canadian Regulations: National Pollutant Rele Chemical Name Manganese antimony tita Pigment Yellow 164) Manganese antimony tita Pigment Yellow 164) Rutile, antimony chromit Rutile, antimony chromit	anium bi anium bi ium buff	entory (NPRI) rown rutile (C.I. rown rutile (C.I.	68412-38-4 68412-38-4 68186-90-3	0.28 0.28 0.66	147 17 69

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:	Listed
:	Listed
:	Not determined
:	Listed
:	Listed
	:

### **16. OTHER INFORMATION**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.