MATERIAL SAFETY DATA SHEET ALPHA-FOREST RIVER GRAY

Version Number 1.0 Revision Date 06/06/2005

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

| Telephone Emergency telephone number | : | Product Stewardship (770) 271-5902 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident). |
|--|---|---|
| Product name | : | ALPHA-FOREST RIVER GRAY |
| Product code | : | CC10068947 |
| Chemical Name | : | Mixture |
| CAS-No. | : | Mixture |
| Product Use | : | Industrial Applications |

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

| Components | CAS-No. | Weight % |
|--|------------|----------|
| Nickel antimony yellow rutile (C.I. Pigment Yellow 53) | 8007-18-9 | 1 - 5 |
| Rutile, antimony chromium buff | 68186-90-3 | 1 - 5 |
| Titanium dioxide | 13463-67-7 | 5 - 10 |

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

| Routes of Exposure: | : Inhalation, Ingestion, Skin contact |
|----------------------------|---|
| Acute exposure | |
| Inhalation Ingestion | Resin particles, like other inert materials, can be mechanically irritating.May be harmful if swallowed. |
| Eyes | : Resin particles, like other inert materials, are mechanically irritating to eyes. |
| Skin | : Experience shows no unusual dermatitis hazard from routine handling. |
| Chronic exposure | : Refer to Section 11 for Toxicological Information. |

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| Aggravated by Exposure: | |
|-------------------------------------|---|
| | 4. FIRST AID MEASURES |
| Inhalation | : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice. |
| Ingestion | : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice. |
| Eyes | : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention. |
| Skin | : Wash off with soap and plenty of water. If skin irritation persists seel medical attention. |
| | 5. FIRE-FIGHTING MEASURES |
| Flash point | : Not applicable |
| Flammable Limits | |
| Upper explosion limit | : Not applicable |
| Lower explosion limit | : Not applicable |
| Autoignition temperature | : Not applicable |
| Suitable extinguishing media | : Carbon dioxide blanket, water spray, dry powder, foamnone. |
| Special Fire Fighting Procedures | : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne |
| | contaminants. |
| Unusual Fire/Explosion Hazards | : Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. |
| | 6. ACCIDENTAL RELEASE MEASURES |
| Personal precautions | : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls. |
| Environmental precautions | : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil. |
| Methods for cleaning up | : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 12 of this MSDS for proper disposal methods. |
| | 7. HANDLING AND STORAGE |
| Handling | : Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. |

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Storage

: Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

| Respiratory protection | : | No personal respiratory protective equipment normally required. |
|-----------------------------------|---|---|
| Eye/Face Protection | : | Safety glasses with side-shields. |
| Hand protection | : | Protective gloves. |
| Skin and body protection | : | Long sleeved clothing. |
| Additional Protective Measures | : | Safety shoes. |
| General Hygiene Considerations | : | Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday. |
| Engineering measures | : | Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery. |

Exposure limit(s)

| Components | Value | Exposure time | Exposure type | List: |
|---------------------|-----------|-----------------------|------------------------|---------|
| Nickel antimony | 1 mg/m3 | PEL: | as Ni | OSHA Z1 |
| yellow rutile (C.I. | | | | |
| Pigment Yellow 53) | | | | |
| | 0.5 mg/m3 | PEL: | as Sb | OSHA Z1 |
| | 0.5 mg/m3 | Time Weighted Average | as Sb | ACGIH |
| | | (TWA): | | |
| | 0.2 mg/m3 | Time Weighted Average | Inhalable fraction. as | ACGIH |
| | | (TWA): | Ni | |
| Rutile, antimony | 0.5 mg/m3 | PEL: | as Sb | OSHA Z1 |
| chromium buff | | | | |
| | 0.5 mg/m3 | Time Weighted Average | as Cr | ACGIH |
| | | (TWA): | | |
| | 0.5 mg/m3 | Time Weighted Average | as Sb | ACGIH |
| | | (TWA): | | |
| | 0.5 mg/m3 | PEL: | as Cr | OSHA Z1 |
| Titanium dioxide | 10 mg/m3 | Time Weighted Average | | ACGIH |
| | | (TWA): | | |
| | 15 mg/m3 | PEL: | Total dust. | OSHA Z1 |

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance : Solid : Pellets Evaporation rate Specific Gravity: Not applicableNot determined

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| Color Odor Melting point/range Boiling Point: Water solubility | : GREY: Very faint: Not determined: Not applicable: Insoluble | Bulk density Vapor pressure Vapour density pH | Not establishedNot applicableNot applicableNot applicable |
|--|---|--|--|
| | 10. STABILITY AN | D REACTIVITY | |
| Stability | : Stable. | | |

| Hazardous Polymerization | : | Will not occur. |
|----------------------------------|---|--|
| Conditions to avoid | : | Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat. |
| Incompatible Materials | : | Incompatible with strong acids and oxidizing agents. |
| Hazardous decomposition products | : | Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. |

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

| CAS-No. | Chemical Name | Effect | Target Organ |
|------------|--|------------------|---------------------------------|
| 8007-18-9 | Nickel antimony yellow rutile (C.I. Pigment Yellow 53) | Irritant | Eyes, Skin. |
| | | sensitizer | Skin. |
| 68186-90-3 | Rutile, antimony chromium buff | Irritant | Eyes, Skin, Respiratory system. |
| 13463-67-7 | Titanium dioxide | Systemic effects | Respiratory system. |

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

| CAS-No. | Chemical Name | OSHA | IARC | NTP |
|-----------|---|------|------|-----|
| 8007-18-9 | Nickel antimony yellow rutile (C.I. Pigment Yellow 53) | no | 1 | no |

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

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NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

Nickel antimony yellow rutile (C.I. Pigment Yellow 53) 8007-18-9 Skin sensitizer "nickel itch", with pulmonary, brain, liver, kidney andmuscle effects.

Additional Health Hazard Information:

Rutile, antimony chromium buff 68186-90-3 Can cause eye irritation. Can cause skin irritation. Symptoms may include redness and burning of skin, and other skin damage. Additional symptoms of skin contact may include: antimony measles (a red, pimply rash).

| Persistence and degradability | : Not readily biodegradable. |
|-------------------------------|---|
| Environmental Toxicity | : Chemicals are not readily available as they are bound within the polymer matrix. |
| Bioaccumulation Potential | : Chemicals are not readily available as they are bound within the polymer matrix. |
| Additional advice | : No data available |
| | 13. DISPOSAL CONSIDERATIONS |
| Product | : Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. |
| Contaminated packaging | : Recycling is preferred when possible. The generator of waste materia has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. |
| | 14. TRANSPORT INFORMATION |
| U.S. DOT Classification | : Not regulated for transportation. |
| ICAO/IATA (air) | : Refer to specific regulation. |
| IMO / IMDG (maritime) | : Refer to specific regulation. |
| | 15. REGULATORY INFORMATION |
| US Regulations: | |

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| OSHA Status TSCA Status | : Classified as | hazardous b | ased on c | omnonon | | |
|--|-----------------------------|-----------------|--------------------|-----------------|----------------------------|-----------------|
| TSCA Status | | | | omponen | ts. | |
| | : All compone Inventory. | ents of this p | roduct are | listed on | or exen | npt from the T |
| S. EPA CERCLA Hazardous S | Substances (40 CF | R 302) | | | | |
| Not applicable | | | | | | |
| | | | | | | |
| California Proposition 65 | : WARNING! California to | | | s a chemi | cal kno | own to the Stat |
| ARA Title III Section 302 Extr | emely Hazardous | Substance | | | | |
| Not applicable | | | | | | |
| ARA Title III Section 313 Toxi | ic Chemicals: | | | | | |
| Chemical Name | - Shelliouist | | CACN | | W/-:-1 | at 0/ |
| NICKEL COMPOUNDSANT | TIMONY COMPC | | CAS-No 8007-18- | | Weigh | |
| CHROMIUM III COMPOUN | | JUNDS | 68186-90-3 | | 1.00 - 5.00 1.00 - 5.00 | |
| National Pollutant Releas | e Inventory (NPR | I) | | | | |
| Chemical Name | • | CAS-N | lo. | Weigh | t % | NPRI ID# |
| | | CAS-N 8007-1 | | Weigh 1.00 - | | NPRI ID# 168 |
| Chemical Name Nickel antimony yellow rutile Yellow 53) | (C.I. Pigment | 8007-1 | 8-9 | 1.00 - | 5.00 5.00 | 168 17 |
| Chemical Name Nickel antimony yellow rutile | (C.I. Pigment | | 8-9 | 1.00 - | 5.00 5.00 5.00 | 168 |

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| | | 16. OTHER INFORMATION |
|-------------------|---|-----------------------|
| Philippines PICCS | : | Listed |
| Korea KECI | : | Listed |
| Japan ENCS | : | Not determined |
| Europe EINECS | : | Listed |
| China IECS | : | Listed |
| Australia AICS | : | Listed |
| | | |

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.