MATERIAL SAFETY DATA SHEET ORANGE PP

Version Number 1.0 Revision Date 06/03/2005

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone : Emergency telephone : number	:	Product Stewardship (770) 271-5902 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	ORANGE PP
Product code	:	CC10071082
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Calcium carbonate	1317-65-3	10 - 30

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation Ingestion Eyes	 Resin particles, like other inert materials, can be mechanically irritating. May be harmful if swallowed. Resin particles, like other inert materials, are mechanically irritating to eyes.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.
Medical Conditions Aggravated by Exposure:	: None known.



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Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for a least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists see medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media	 Not applicable Not applicable Not applicable Carbon dioxide blanket, water spray, dry powder, foamnone.
Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should no be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 1 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.
Storage	: Keep containers dry and tightly closed to avoid moisture absorption



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8. E	XPOSURE	CONTROLS / PERS	ONAL F	PROTECTION		
Respiratory protection	: N	lo personal respiratory	protectiv	e equipment norm	nally r	equired.
Eye/Face Protection	: S	afety glasses with side-	-shields.			
Hand protection	: P	rotective gloves.				
Skin and body protection	: L	ong sleeved clothing.				
Additional Protective Measures	: S	afety shoes.				
General Hygiene Considerations		landle in accordance wi Vash hands before brea				fety practice
Engineering measures		leat only in areas with a ppropriate exhaust vent			ation.	Provide
Exposure limit(s)						
Components	Value	Exposure time		Exposure typ	e	List:
Calcium carbonate	5 mg/m3	PEL:		Respirable fract	ion.	OSHA Z1
	15 mg/m3	PEL:		Total dust.		OSHA Z1
	9. PHYSI	CAL AND CHEMICA	AL PRO	PERTIES		
Form	: Solic	1	Evapora	ation rate :	Not	applicable
Appearance	: Pelle	ets		c Gravity: :	Not	determined
Color	: ORA		Bulk de	•		established
Odor	: Very					applicable
Melting point/range		determined		density :		applicable
	• Not		~II	:	Not	applicable
Boiling Point:		applicable	pН			
	: Insol		рп			
Boiling Point:	: Insol		-	ITY		
Boiling Point:	: Insol	luble	-	ITY		
Boiling Point: Water solubility	: Insol 10.5 : S	uble	-	ITY		
Boiling Point: Water solubility Stability	: Insol 10. § : S n : V : K	uble STABILITY AND RE table.	ACTIV		To av	void thermal
Boiling Point: Water solubility Stability Hazardous Polymerization	: Insol 10. § : S n : V : K d	TABILITY AND RE TABILITY AND RE table. Vill not occur. Geep away from oxidizi	ACTIV	s and open flame.		void thermal



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products

(NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory system.

Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Chemicals are not readily available as they are bound within the polymer matrix.
Bioaccumulation Potential	: Chemicals are not readily available as they are bound within the polymer matrix.
Additional advice	: No data available
	13. DISPOSAL CONSIDERATIONS
Product	: Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste materia has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Not regulated for transportation.
ICAO/IATA (air)	: Refer to specific regulation.
IMO / IMDG (maritime)	: Refer to specific regulation.
	15. REGULATORY INFORMATION

PolyOne.

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US Regulations: OSHA Status TSCA Status	: : Sub	Classified as hazardous based on components. All components of this product are listed on or exempt from the TSCA Inventory.
OSHA Status	:	All components of this product are listed on or exempt from the TSCA
	:	All components of this product are listed on or exempt from the TSCA
TSCA Status		
	Sub	involutory.
US. EPA CERCLA Hazardous		stances (40 CFR 302)
Not applicable		
California Proposition 65	:	Not applicable
SARA Title III Section 302 Ext Not applicable	rem	ely Hazardous Substance
SARA Title III Section 313 Tox	xic (Chemicals:
Not applicable Canadian Regulations:		
National Pollutant Relea	se Ii	nventory (NPRI)
Not applicable		
WHMIS Classification	:	Not controlled.
DSL	:	All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.
National Inventories:		
Australia AICS	:	Listed
China IECS	:	Listed
Europe EINECS	:	Not determined
Japan ENCS	:	Listed
Korea KECI	:	Listed
Philippines PICCS	:	Listed
		16. OTHER INFORMATION
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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.