MATERIAL SAFETY DATA SHEET **GRAY #36231**

Version Number 1.1 Revision Date 10/24/2006

Product Use

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone Emergency telephone number	:	Product Stewardship (770) 271-5902 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	GRAY #36231
Product code	:	CC10073278
Chemical Name	:	Mixture
CAS-No.	:	Mixture

: Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight %
1,6-Hexanediamine,	70624-18-9	5 - 10
N,N'-bis(2,2,6,6-tetramethyl-4-piperidinyl)-,		
polymer with 2,4,6-trichloro-1,3,5-triazine,		
reaction products		
Carbon black	1333-86-4	1 - 5
Rutile, antimony chromium buff	68186-90-3	1 - 5
Silica, amorphous, precipitated and gel	112926-00-8	1 - 5
Titanium dioxide	13463-67-7	30 - 60

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Skin contact, Ingestion
Acute exposure	
Inhalation Ingestion Eyes Skin	 Resin particles, like other inert materials, can be mechanically irritating. May be harmful if swallowed. Particulates, like other inert materials can be mechanically irritating. Experience shows no unusual dermatitis hazard from routine handling.

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Modical Conditions	Medical Conditions : None known.			
Aggravated by Exposure:	•	None known.		
		4. FIRST AID MEASURES		
Inhalation	:	Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.		
Ingestion	:	Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.		
Eyes	:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.		
Skin	:	Wash off with soap and plenty of water. If skin irritation persists seek medical attention.		
		5. FIRE-FIGHTING MEASURES		
Flash point	:	Not applicable		
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media	::	Not applicable Not applicable Not relevant Carbon dioxide blanket, water spray, dry powder, foamnone.		
Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	:	Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.		
	6. A	CCIDENTAL RELEASE MEASURES		
Personal precautions	Personal precautions : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.			
Environmental precautions	:	Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.		
Methods for cleaning up	:	Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.		

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Handling	:	Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.
Storage	:	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.
8. EXI	POSUE	RE CONTROLS / PERSONAL PROTECTION
Respiratory protection	:	No personal respiratory protective equipment normally required. If dusty conditions occur wear appropriate respiratory protection.
Eye/Face Protection	:	Safety glasses with side-shields.
Hand protection	:	Protective gloves. Refer to equipment supplier to ensure protection.
Skin and body protection	:	Long sleeved clothing.
Additional Protective Measures	:	Safety shoes.
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

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Components	Value	Exposure time	Exposure type	List:
Carbon black	3.5 mg/m3	Time Weighted Average (TWA):	Total dust. as carbon black	ACGIH
	3.5 mg/m3	PEL:	Total dust. as carbon black	OSHA Z1
Rutile, antimony chromium buff	0.5 mg/m3	Time Weighted Average (TWA):	as Cr	ACGIH
	0.5 mg/m3	PEL:	as Cr	OSHA Z1
	0.5 mg/m3	Time Weighted Average (TWA):		MX OEL
	0.5 mg/m3	Time Weighted Average (TWA):	as Sb	ACGIH
	0.5 mg/m3	PEL:	as Sb	OSHA Z1
	0.5 mg/m3	Time Weighted Average (TWA):	as Sb	MX OEL
Silica, amorphous, precipitated and gel	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	0.8 mg/m3	Time Weighted Average (TWA):		Z3
	10 mg/m3	Time Weighted Average (TWA):		MX OEL
Titanium dioxide	10 mg/m3	Time Weighted Average (TWA):		ACGIH
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	20 mg/m3	Short Term Exposure Limit (STEL):	as Ti	MX OEL

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance Color Odor Melting point/range Boiling Point: Water solubility

powder, granular
GREY
Very faint
Not determined
Not applicable
Insoluble

: Solid

Evaporation rate Specific Gravity: Bulk density Vapor pressure Vapour density pH

Not applicable
Not applicable
Not determined
Not applicable
Not applicable
Not applicable
Not applicable

10. STABILITY AND REACTIVITY

Stability	:	Stable.
Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	To avoid thermal decomposition, do not overheat. Keep away from oxidizing agents and open flame.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents.

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Hazardous decomposition products

: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
70624-18-9	1,6-Hexanediamine, N,N'-bis(2,2,6,6-tetrameth yl-4-piperidinyl)-,polymer with 2,4,6-trichloro-1,3,5-triazi ne, reaction products	Irritant	Eyes, Skin, Respiratory system.
1333-86-4	Carbon black	Systemic effects	Eyes, Respiratory system.
68186-90-3	Rutile, antimony chromium buff	Irritant	Eyes, Skin, Respiratory system.
112926-00-8	Silica, amorphous, precipitated and gel	Irritant	Respiratory system, Eyes.
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
70624-18-9	1,6-Hexanediamine,	Oral LD50	> 2,000 mg/kg	rat
	N,N'-bis(2,2,6,6-tetrameth	Dermal LD50	> 3,000 mg/kg	rat
	yl-4-piperidinyl)-,polymer			
	with			
	2,4,6-trichloro-1,3,5-triazi			
	ne, reaction products			
1333-86-4	Carbon black	Oral LD50	> 15,400 mg/kg	rat
		Dermal LD50	> 3 gm/kg	rabbit

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
13463-67-7	Titanium dioxide	no	2B	no

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

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NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

Carbon black 1333-86-4 Carcinogenicity: Many inhalation toxicologists believe that the tumor response observed in the referenced rat studies is species specific and does not correlate to human exposure. However, the IARC evaluation in Monograph Volume 65, issued in April 1996 concluded that, "There is sufficient evidence in experimental animals for the carcinogenicity of carbon black". Based on this evaluation, along with their evaluation of inadequate evidence of carcinogenicity in humans, IARC's overall evaluation is that "Carbon Black is possibly carcinogenic to humans (Group 2B). The IARC 2B listing only pertains to airborne, unbound carbon black particles of respirable size. Carbon Black has not been listed as a carcinogen by the National Toxicology Program (NTP) or the Occupational Safety and Health Administration (OSHA). The National Institute of Occupational Safety and Health (NIOSH) criteria document on carbon black recommends that only carbon black with PAH (polynuclear aromatic hydrocarbon) levels greater than 0.1% be considered suspect carcinogens.

Additional Health Hazard Information:

Rutile, antimony chromium buff 68186-90-3 Can cause eye irritation. Can cause skin irritation. Symptoms may include redness and burning of skin, and other skin damage. Additional symptoms of skin contact may include: antimony measles (a red, pimply rash).

readily biodegradable. micals are not readily available as they are bound within the mer matrix. micals are not readily available as they are bound within the mer matrix. data available SPOSAL CONSIDERATIONS ere possible recycling is preferred to disposal or incineration. The erator of waste material has the responsibility for proper waste sification, transportation and disposal in accordance with
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licable federal, state/provincial and local regulations.
ycling is preferred when possible. The generator of waste materia the responsibility for proper waste classification, transportation disposal in accordance with applicable federal, state/provincial local regulations.
RANSPORT INFORMATION
regulated for transportation.

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ICAO/IATA (air)	:	Refer to specific regulati	on.			
IMO / IMDG (maritime)	:	Refer to specific regulati	on.			
	15	. REGULATORY INFO	RMATIO	N		
US Regulations:						
OSHA Status	:	Classified as hazardous b	based on co	omponen	ts.	
TSCA Status	:	All components of this p Inventory.	oroduct are	listed on	or exen	npt from the TSCA
US. EPA CERCLA Hazardous	Sub	stances (40 CFR 302)				
Not applicable						
California Proposition 65	:	Not applicable				
SARA Title III Section 302 Ext	rem	ely Hazardous Substance				
Unless specific chemicals are id	lenti	fied under this section, thi	s product i	s Not Ap	plicable	e under this regula
SARA Title III Section 313 Tox Unless specific chemicals are id Chemical Name CHROMIUM III COMPOUN COMPOUNDS	enti	fied under this section, thi	s product i CAS-No 68186-90).	plicable Weigh 1.00 -	it %
Canadian Regulations: National Pollutant Releas	se I	nventory (NPPT)				
Chemical Name	50 II	CAS-N	lo.	Weigh	t %	NPRI ID#
Aluminum oxide		1344-2		0.10 -		13
Rutile, antimony chromium b	uff	68186-	-90-3	1.00 -		69
				1.00 -	- 00 T	17

WHMIS Classification : D2A

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WHMIS Ingredient Dis	closure List
CAS-No. 1333-86-4 68186-90-3	
DSL	: All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.
National Inventories:	
Australia AICS	: Listed
China IECS	: Listed
Europe EINECS	: Listed
Japan ENCS	: Not determined
Korea KECI	: Not determined
Philippines PICCS	: Not determined
	16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.