

POLYONE CORPORATION**MATERIAL SAFETY DATA SHEET****ORANGE**Version Number 1.0
Revision Date 01/22/2007Page 1 of 8
Print Date 11/26/2011**1. PRODUCT AND COMPANY IDENTIFICATION****POLYONE CORPORATION**
33587 Walker Road, Avon Lake, OH 44012Telephone : Product Stewardship (770) 271-5902
Emergency telephone : **CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure
number or accident).**Product name : ORANGE
Product code : CC10095455
Chemical Name : Mixture
CAS-No. : Mixture
Product Use : Industrial Applications**2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS**

| Components | CAS-No. | Weight % |
|--|------------|----------|
| Quartz | 14808-60-7 | 0.1 - 1 |
| Aluminate (Al(OH) ₆₃ -), (OC-6-11)-, magnesium carbonate hydroxide (2:6:1:4) | 11097-59-9 | 1 - 5 |
| Benzenesulfonic acid, 5-chloro-2-[(2-hydroxy-1-naphthalenyl)azo]- 4-methyl-, barium salt (2:1) | 5160-02-1 | 5 - 10 |
| Titanium dioxide | 13463-67-7 | 5 - 10 |
| Calcium carbonate | 1317-65-3 | 10 - 30 |

3. HAZARDS IDENTIFICATION**EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS**Routes of Exposure:** : Inhalation, Ingestion, Skin contact**Acute exposure**Inhalation : Particulates, like other inert materials can be mechanically irritating.
Excessive inhalation of product vapors, especially during heating or processing, may be irritating to respiratory system.
Ingestion : May be harmful if swallowed.

POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

ORANGE

Version Number 1.0
Revision Date 01/22/2007

Page 2 of 8
Print Date 11/26/2011

Eyes : Particulates, like other inert materials can be mechanically irritating.
Skin : Experience shows no unusual dermatitis hazard from routine handling.

Chronic exposure : Refer to Section 11 for Toxicological Information.

**Medical Conditions
Aggravated by Exposure:** : None known.

4. FIRST AID MEASURES

Inhalation : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.

Ingestion : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.

Eyes : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.

Skin : Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

5. FIRE-FIGHTING MEASURES

Flash point : Not applicable

Flammable Limits
Upper explosion limit : Not applicable
Lower explosion limit : Not applicable

Autoignition temperature : Not applicable

Suitable extinguishing media : Carbon dioxide blanket, water spray, dry powder, foamnone.

Special Fire Fighting Procedures : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.

Unusual Fire/Explosion Hazards : Carbon dioxide (CO₂), carbon monoxide (CO), oxides of nitrogen (NO_x), other hazardous materials, and smoke are all possible. May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.

Environmental precautions : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.

POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

ORANGE

Version Number 1.0
Revision Date 01/22/2007

Page 3 of 8
Print Date 11/26/2011

Methods for cleaning up : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.

7. HANDLING AND STORAGE

Handling : Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.

Storage : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Respiratory protection : No personal respiratory protective equipment normally required.

Eye/Face Protection : Safety glasses with side-shields.

Hand protection : Protective gloves.

Skin and body protection : Long sleeved clothing.

Additional Protective Measures : Safety shoes.

General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

ORANGE

Version Number 1.0
Revision Date 01/22/2007

Page 4 of 8
Print Date 11/26/2011

| Components | Value | Exposure time | Exposure type | List: |
|---|-------------------------|-----------------------------------|----------------------|---------|
| Aluminate (Al(OH) ₃), (OC-6-11)-, magnesium carbonate hydroxide (2:6:1:4) | 2 mg/m ³ | Time Weighted Average (TWA): | as Al | ACGIH |
| Calcium carbonate | 5 mg/m ³ | PEL: | Respirable fraction. | OSHA Z1 |
| | 15 mg/m ³ | PEL: | Total dust. | OSHA Z1 |
| | 10 mg/m ³ | Time Weighted Average (TWA): | | MX OEL |
| | 20 mg/m ³ | Short Term Exposure Limit (STEL): | | MX OEL |
| Benzenesulfonic acid, 5-chloro-2-[(2-hydroxy-1-naphthalenyl)azo]-4-methyl-, barium salt (2:1) | 0.5 mg/m ³ | Time Weighted Average (TWA): | as Ba | ACGIH |
| Quartz | 5 mg/m ³ | PEL: | Respirable fraction. | OSHA Z1 |
| | 15 mg/m ³ | PEL: | Total dust. | OSHA Z1 |
| | 0.1 mg/m ³ | Time Weighted Average (TWA): | Respirable. | Z3 |
| | 0.3 mg/m ³ | Time Weighted Average (TWA): | Total dust. | Z3 |
| | 0.1 mg/m ³ | Time Weighted Average (TWA): | | MX OEL |
| | 0.025 mg/m ³ | Time Weighted Average (TWA): | Respirable fraction. | ACGIH |
| | 10 mg/m ³ | Time Weighted Average (TWA): | | ACGIH |
| Titanium dioxide | 15 mg/m ³ | PEL: | Total dust. | OSHA Z1 |
| | 20 mg/m ³ | Short Term Exposure Limit (STEL): | as Ti | MX OEL |

9. PHYSICAL AND CHEMICAL PROPERTIES

| | | | |
|---------------------|------------------|-------------------|-------------------|
| Form | : Solid | Evaporation rate | : Not applicable |
| Appearance | : Pellets | Specific Gravity: | : Not determined |
| Color | : ORANGE | Bulk density | : Not established |
| Odor | : Very faint | Vapor pressure | : Not applicable |
| Melting point/range | : Not determined | Vapour density | : Not applicable |
| Boiling Point: | : Not applicable | pH | : Not applicable |
| Water solubility | : Insoluble | | |

10. STABILITY AND REACTIVITY

| | |
|--------------------------|-------------------|
| Stability | : Stable. |
| Hazardous Polymerization | : Will not occur. |

POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

ORANGE

Version Number 1.0
Revision Date 01/22/2007

Page 5 of 8
Print Date 11/26/2011

- Conditions to avoid : Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
- Incompatible Materials : Avoid contact with strong oxidizers. Also, avoid contact with acetal or acetal copolymers and with amine containing materials during processing. At processing conditions, these materials are mutually destructive and involve rapid degradation. Thoroughly purge and mechanically clean processing equipment to avoid even trace quantities of these materials from coming in contact with each other. Prevent cross contamination of feedstocks.
- Hazardous decomposition products : Carbon dioxide (CO₂), carbon monoxide (CO), oxides of nitrogen (NO_x), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 °F (200 °C) or short term heating at 482 °F (250 °C) may result in product decomposition and evolution of carbon monoxide and hydrogen chloride.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

| CAS-No. | Chemical Name | Effect | Target Organ |
|------------|---|------------------|---------------------------------|
| 14808-60-7 | Quartz | Systemic effects | Eyes, Respiratory system. |
| 11097-59-9 | Aluminate (Al(OH) ₆₃ -), (OC-6-11)-, magnesium carbonate hydroxide (2:6:1:4) | Irritant | Eyes, Skin. |
| 5160-02-1 | Benzenesulfonic acid, 5-chloro-2-[(2-hydroxy-1-naphthalenyl)azo]-4-methyl-, barium salt (2:1) | Irritant | Eyes, Skin. |
| 13463-67-7 | Titanium dioxide | Systemic effects | Respiratory system. |
| 1317-65-3 | Calcium carbonate | Irritant | Eyes, Skin. |
| | | Systemic effects | Eyes, Skin, Respiratory system. |

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

| CAS-No. | Chemical Name | OSHA | IARC | NTP |
|------------|------------------|------|------|-----|
| 14808-60-7 | Quartz | no | 1 | no |
| 13463-67-7 | Titanium dioxide | no | 2B | no |

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

ORANGE

Version Number 1.0
Revision Date 01/22/2007

Page 6 of 8
Print Date 11/26/2011

2A - The component is probably carcinogenic to humans.
2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

- 1 - The component is known to be a human carcinogen.
- 2 - The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

Quartz 14808-60-7 This material in its free releasable form may cause respiratory tract irritation. Long-term exposure may cause coughing, chest pain, diminished chest expansion and possibly silicosis, which is a scarring of the lungs.

12. ECOLOGICAL INFORMATION

- Persistence and degradability : Not readily biodegradable.
- Environmental Toxicity : Chemicals are not readily available as they are bound within the polymer matrix.
- Bioaccumulation Potential : Chemicals are not readily available as they are bound within the polymer matrix.
- Additional advice : No data available

13. DISPOSAL CONSIDERATIONS

- Product : Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
- Contaminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

14. TRANSPORT INFORMATION

- U.S. DOT Classification : Not regulated for transportation.
- ICAO/IATA (air) : Refer to specific regulation.
- IMO / IMDG (maritime) : Refer to specific regulation.

15. REGULATORY INFORMATION

US Regulations:

POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

ORANGE

Version Number 1.0
Revision Date 01/22/2007

Page 7 of 8
Print Date 11/26/2011

OSHA Status : Classified as hazardous based on components.

TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

Not applicable

California Proposition 65 : WARNING! This product contains a chemical known to the State of California to cause cancer.

SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

| Chemical Name | CAS-No. | Weight % |
|------------------------------------|------------|--------------|
| BARIUM COMPOUNDS [EXCEPT BASO4] | 15782-06-6 | 0.10 - 1.00 |
| BARIUM COMPOUNDS [EXCEPT BASO4] | 5160-02-1 | 5.00 - 10.00 |

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

| Chemical Name | CAS-No. | Weight % | NPRI ID# |
|---------------|----------|-------------|----------|
| Zinc stearate | 557-05-1 | 0.10 - 1.00 | 231 |

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

| |
|------------|
| CAS-No. |
| 11097-59-9 |
| 5160-02-1 |

DSL : All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

ORANGE

Version Number 1.0
Revision Date 01/22/2007

Page 8 of 8
Print Date 11/26/2011

Australia AICS : Not determined
China IECS : Not determined
Europe EINECS : Listed
Japan ENCS : Not determined
Korea KECI : Not determined
Philippines PICCS : Not determined

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.