MATERIAL SAFETY DATA SHEET CUTLERY BLACK

Version Number 1.0 Revision Date 03/02/2007

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1. PRODUCT AND COMPANY IDENTIFICATION POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012 Telephone : Product Stewardship (770) 271-5902 Emergency telephone : CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Product name	: CUTLERY BLACK
Product code	: CC10097621
Chemical Name	: Mixture
CAS-No.	: Mixture
Product Use	: Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %	
Carbon black	1333-86-4	5 - 10	

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

: Inhalation, Ingestion, Skin contact
Resin particles, like other inert materials, can be mechanically irritating.May be harmful if swallowed.
: Resin particles, like other inert materials, are mechanically irritating to eyes.
: Experience shows no unusual dermatitis hazard from routine handling.
: Refer to Section 11 for Toxicological Information.
: None known.



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	4. FIRST AID MEASURES	
nhalation : Move to fresh air in case of accidental inhalation of fumes overheating or combustion. When symptoms persist or in a doubt seek medical advice.		
Ingestion	: Do not induce vomiting without medical advice. When symptom persist or in all cases of doubt seek medical advice.	8
Eyes	: Rinse immediately with plenty of water, also under the eyelids, fo least 15 minutes. If eye irritation persists, seek medical attention.	
Skin	: Wash off with soap and plenty of water. If skin irritation persists medical attention.	seel
	5. FIRE-FIGHTING MEASURES	
Flash point	: Not applicable	
Flammable Limits		
Upper explosion limit	: Not applicable	
Lower explosion limit	: Not applicable	
Autoignition temperature	: Not applicable	
Suitable extinguishing media	: Carbon dioxide blanket, water spray, dry powder, foamnone.	
Special Fire Fighting Procedures	: Fullface self-contained breathing apparatus (SCBA) used in positi pressure mode should be worn to prevent inhalation of airborne contaminants.	ve
Unusual Fire/Explosion Hazards	: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitroger (NOx), other hazardous materials, and smoke are all possible.	1
	5. ACCIDENTAL RELEASE MEASURES	
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.	
Environmental precautions	: Should not be released into the environment. The product should be allowed to enter drains, water courses or the soil.	not
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material plastic, cardboard or metal containers for disposal. Refer to Sectio of this MSDS for proper disposal methods.	
	7. HANDLING AND STORAGE	
Handling	: Take measures to prevent the build up of electrostatic charge. He only in areas with appropriate exhaust ventilation.	at
Storage	: Keep containers dry and tightly closed to avoid moisture absorption	on

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8. H	XPOSURE	CONTROLS / PERSONAL	PROTECTION		
Respiratory protection	: N	: No personal respiratory protective equipment normally required.			
Eye/Face Protection	: S	afety glasses with side-shield	s.		
Hand protection	: P	rotective gloves.			
Skin and body protection	: L	ong sleeved clothing.			
Additional Protective Measures	: S	afety shoes.			
General Hygiene Considerations		andle in accordance with goo Vash hands before breaks and		afety practice	
Engineering measures		leat only in areas with approp ppropriate exhaust ventilation		Provide	
Exposure limit(s)					
Components	Value	Exposure time	Exposure type	List:	
Carbon black	3.5 mg/m3 Time Weighted Avera (TWA):		e Total dust. as carbon ACGII black		
	3.5 mg/m3	PEL:	Total dust. as carbon black	OSHA Z1	
	9. PHYSIC	CAL AND CHEMICAL PR	OPERTIES		
Form	: Solid	Evan	oration rate : Not	applicable	
Appearance	: Pelle			determined	
Color	: BLA			established	
Odor	: Very	faint Vapo	r pressure : Not	applicable	
Melting point/range			ur density : Not	applicable	
Boiling Point:		applicable pH	: Not	applicable	
Water solubility	: Insol	uble			
	10. 8	STABILITY AND REACTI	VITY		
Stability	: S	table.			
Hazardous Polymerization	n : W	Vill not occur.			
	: K	eep away from oxidizing age		void thermal	
Conditions to avoid	d	ecomposition, do not overhea			

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Hazardous decomposition products

: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1333-86-4	Carbon black	Systemic effects	Eyes, Respiratory system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
1333-86-4	Carbon black	Oral LD50	>15,400 mg/kg	rat
		Dermal LD50	> 3 gm/kg	rabbit

Additional Health Hazard Information:

Carbon black 1333-86-4 Carcinogenicity: Many inhalation toxicologists believe that the tumor response observed in the referenced rat studies is species specific and does not correlate to human exposure. However, the IARC evaluation in Monograph Volume 65, issued in April 1996 concluded that, "There is sufficient evidence in experimental animals for the carcinogenicity of carbon black". Based on this evaluation, along with their evaluation of inadequate evidence of carcinogenicity in humans, IARC's overall evaluation is that "Carbon Black is possibly carcinogenic to humans (Group 2B). The IARC 2B listing only pertains to airborne, unbound carbon black particles of respirable size. Carbon Black has not been listed as a carcinogen by the National Toxicology Program (NTP) or the Occupational Safety and Health Administration (OSHA). The National Institute of Occupational Safety and Health (NIOSH) criteria document on carbon black recommends that only carbon black with PAH (polynuclear aromatic hydrocarbon) levels greater than 0.1% be considered suspect carcinogens.

12. ECOLOGICAL INFORMATION				
Persistence and degradability	: Not readily biodegradable.			
Environmental Toxicity	: Chemicals are not readily available as they are bound within the polymer matrix.			
Bioaccumulation Potential	: Chemicals are not readily available as they are bound within the polymer matrix.			
Additional advice	: No data available			
	13. DISPOSAL CONSIDERATIONS			
Product	: Like most thermoplastic plastics the product can be recycled. Where			

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Contaminated packaging	 possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal.
	14. TRANSPORT INFORMATION
U.S. DOT Classification ICAO/IATA (air) IMO / IMDG (maritime)	 Not regulated for transportation. Refer to specific regulation. Refer to specific regulation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: Classified as hazardous based on components.
TSCA Status	: All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardo	us Substances (40 CFR 302)
Not applicable	
California Proposition 65	n : Not applicable
SARA Title III Section 302 I	Extremely Hazardous Substance
Unless specific chemicals are	e identified under this section, this product is Not Applicable under this regulation
SARA Title III Section 313 T Unless specific chemicals are	Foxic Chemicals:
Canadian Regulations:	
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National Dallatort Dal				
National Pollutant Rele Chemical Name	ease Inventory (NPF	CAS-No.	Weight %	NPRI ID#
Phthalocyanine blue		147-14-8	0.10 - 1.00	71
<u>_</u>				
WHMIS Classification	n : D2A			
WHMIS Ingredient Di	sclosure List			
CAS No				
CAS-No. 1333-86-4				
147-14-8				
DSL		ents of this product List (DSL) or are ex-		n Domestic
	Substances		empt.	
National Inventories:				
Australia AICS	: Not determin	ned		
China IECS	: Listed			
Europe EINECS	: Listed			
-				
Japan ENCS	: Not determin	ned		
Korea KECI	: Listed			
Philippines PICCS	: Not determin	ned		
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	16. OTHER	R INFORMATION	N	

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.