MATERIAL SAFETY DATA SHEET **BLUE**

Version Number 1.0 Revision Date 06/29/2007

Page 1 of 6 Print Date 11/29/2011

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

| Telephone:Emergency telephone: | Product Stewardship (770) 271-5902 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident). |
|--------------------------------|---|
| Product name : | BLUE |
| Product code : | CC10101631 |
| Chemical Name : | Mixture |
| CAS-No. : | Mixture |
| Product Use : | Industrial Applications |

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

| Components | CAS-No. | Weight % |
|-------------------|-----------|----------|
| Calcium carbonate | 1317-65-3 | 1 - 5 |
| Polystyrene | 9003-53-6 | 60 - 100 |

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

| Routes of Exposure: | : Inhalation, Ingestion, Skin contact |
|---|---|
| Acute exposure | |
| Inhalation Ingestion Eyes | Resin particles, like other inert materials, can be mechanically irritating. May be harmful if swallowed. Resin particles, like other inert materials, are mechanically irritating to |
| Skin | eyes. : Experience shows no unusual dermatitis hazard from routine handling. |
| Chronic exposure | : Refer to Section 11 for Toxicological Information. |
| Medical Conditions Aggravated by Exposure: | : None known. |

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MATERIAL SAFETY DATA SHEET **BLUE**

Version Number 1.0 Revision Date 06/29/2007 Page 2 of 6 Print Date 11/29/2011

| | 4. FIRST AID MEASURES | |
|--|---|-------|
| Inhalation | : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cas doubt seek medical advice. | es of |
| Ingestion | : Do not induce vomiting without medical advice. When sympton persist or in all cases of doubt seek medical advice. | 15 |
| Eyes | : Rinse immediately with plenty of water, also under the eyelids, for least 15 minutes. If eye irritation persists, seek medical attention | |
| Skin | : Wash off with soap and plenty of water. If skin irritation persists medical attention. | seel |
| | 5. FIRE-FIGHTING MEASURES | |
| Flash point | : Not applicable | |
| Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature | Not applicable Not applicable Not applicable | |
| Suitable extinguishing media | : Carbon dioxide blanket, Water spray, Dry powder, Foam. | |
| Special Fire Fighting Procedures | : Fullface self-contained breathing apparatus (SCBA) used in position pressure mode should be worn to prevent inhalation of airborne contaminants. | tive |
| Unusual Fire/Explosion Hazards | : Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitroge (NOx), other hazardous materials, and smoke are all possible. | n |
| | ACCIDENTAL RELEASE MEASURES | |
| Personal precautions | : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls. | |
| Environmental precautions | : Should not be released into the environment. The product should be allowed to enter drains, water courses or the soil. | l not |
| Methods for cleaning up | : Clean up promptly by sweeping or vacuum. Package all material plastic, cardboard or metal containers for disposal. Refer to Section of this MSDS for proper disposal methods. | |
| | 7. HANDLING AND STORAGE | |
| Handling | : Take measures to prevent the build up of electrostatic charge. He only in areas with appropriate exhaust ventilation. | eat |
| Storage | : Keep containers dry and tightly closed to avoid moisture absorpt | ion |

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MATERIAL SAFETY DATA SHEET **BLUE**

Version Number 1.0 Revision Date 06/29/2007

Page 3 of 6 Print Date 11/29/2011

| 8. H | XPOSURE | CONTROLS / PERSONA | AL PROTECTION | | | |
|-------------------------------------|--|---|---------------------------|-----------------|--|--|
| Respiratory protection | : N | o personal respiratory prote | ective equipment normally | required. | | |
| Eye/Face Protection | ction : Safety glasses with side-shields | | | | | |
| Hand protection : Protective gloves | | | | | | |
| Skin and body protection | : L | ong sleeved clothing | | | | |
| Additional Protective Measures | : S | afety shoes | | | | |
| General Hygiene Considerations | | andle in accordance with g Vash hands before breaks ar | | safety practice | | |
| Engineering measures | | eat only in areas with appropriate exhaust ventilation | | Provide | | |
| Exposure limit(s) | | | | | | |
| Components | Value | Exposure time | Exposure type | List: | | |
| Calcium carbonate | 5 mg/m3 | PEL: | Respirable fraction. | OSHA Z1 | | |
| | 15 mg/m3 | PEL: | Total dust. | OSHA Z1 | | |
| | 10 mg/m3 | Time Weighted Average (TWA): | 2 | MX OEL | | |
| | 20 mg/m3 | Short Term Exposure Lim (STEL): | nit | MX OEL | | |
| | | | | | | |
| | 9. PHYSIC | CAL AND CHEMICAL P | ROPERTIES | | | |
| Form | : Solic | Eva | aporation rate : No | t applicable | | |
| Appearance | : pelle | | | t determined | | |
| Color | : BLU | | - | t established | | |
| Odour | | | | t applicable | | |
| Melting point/range | | | | t applicable | | |
| Boiling Point: | | applicable pH | : No | t applicable | | |
| Water solubility | : Insol | uble | | | | |
| | 10. 5 | STABILITY AND REACT | ΓΙVITY | | | |
| Stability | : S | table. | | | | |
| | n : W | /ill not occur. | | | | |
| Hazardous Polymerization | | | | | | |

MATERIAL SAFETY DATA SHEET **BLUE**

Version Number 1.0 Page 4 of 6 Revision Date 06/29/2007 Print Date Page 4 of 6 Incompatible Materials : Incompatible with strong acids and oxidizing agents. Hazardous decomposition products : Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

| CAS-No. | Chemical Name | Effect | Target Organ |
|-----------|-------------------|------------------|---------------------------------|
| 1317-65-3 | Calcium carbonate | Irritant | Eyes, Skin. |
| | | Systemic effects | Eyes, Skin, Respiratory system. |

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

| CAS-No. | Chemical Name | OSHA | IARC | NTP |
|-----------|---------------|------|------|-----|
| 9003-53-6 | Polystyrene | no | 3 | no |

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

12. ECOLOGICAL INFORMATION

| Bioaccumulation Potential | | polymer matrix. Chemicals are not readily available as they are bound within the | |
|---------------------------|---|---|--|
| | | polymer matrix. | |
| Additional advice | : | No data available B. DISPOSAL CONSIDERATIONS | |
| | | | |



MATERIAL SAFETY DATA SHEET **BLUE**

| rsion Number 1.0 vision Date 06/29/2007 | | Page 5 of Print Date 11/29/201 |
|--|--------|--|
| | | |
| | | generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. |
| Contaminated packaging | : | Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. |
| | 1 | 4. TRANSPORT INFORMATION |
| | | |
| U.S. DOT Classification | : | Not regulated for transportation. |
| ICAO/IATA (air) | : | Refer to specific regulation. |
| IMO / IMDG (maritime) | : | Refer to specific regulation. |
| | 15 | . REGULATORY INFORMATION |
| US Regulations: | | |
| OSHA Status | : | Classified as hazardous based on components. |
| TSCA Status | : | All components of this product are listed on or exempt from the TSCA Inventory. |
| US. EPA CERCLA Hazardou | s Sub | stances (40 CFR 302) |
| Not applicable | | |
| Tot applicable | | |
| California Proposition 65 | : | Not applicable |
| SARA Title III Section 302 E | xtrem | ely Hazardous Substance |
| Unless specific chemicals are | identi | fied under this section, this product is Not Applicable under this regulation |
| SARA Title III Section 313 To | oxic C | Chemicals: |
| Unless specific chemicals are | identi | fied under this section, this product is Not Applicable under this regulation |
| | | • |
| Canadian Regulations: | | |



MATERIAL SAFETY DATA SHEET **BLUE**

| | | | | | Page 6 |
|-------------------------|--------|------------------|--|--------------------|------------------|
| vision Date 06/29/2007 | | | | Pr | int Date 11/29/2 |
| | | | | | |
| National Dollutant Dal | aasa I | nuontoru (NDDI |) | | |
| National Pollutant Rele | ease n | iiventory (INPRI | CAS-No. | Weight % | NPRI ID# |
| Phthalocyanine blue | | | 147-14-8 | 0.10 - 1.00 | 71 |
| | | | | | |
| | | | | | |
| WHMIS Classification | n : | Not controlled | 1. | | |
| Da | | 4.11 | | | |
| DSL | : | | its of this product st (DSL) or are ex | are on the Canadia | n Domestic |
| | | Substances Er | | empt. | |
| National Inventories: | | | | | |
| Australia AICS | | Listed | | | |
| Tubulunu Theob | | Listea | | | |
| China IECS | : | Listed | | | |
| Europe EINECS | | Listed | | | |
| Europe Envices | | Listea | | | |
| Japan ENCS | : | Not determine | ed | | |
| Korea KECI | | Listed | | | |
| Korea KECI | • | Listed | | | |
| Philippines PICCS | : | Listed | | | |
| | | | INFORMATION | | |

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.