MATERIAL SAFETY DATA SHEET FDM PA-40 B

Version Number 1.1 Revision Date 09/24/2007

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone Emergency telephone	:	Product Stewardship (770) 271-5902 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	FDM PA-40 B
Product code	:	CC10104456
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

There are no known hazardous components above regulatory thresholds in this product.

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure: : Inhalation, Ingestion, Skin contact		
Acute exposure		
Inhalation	: Resin particles, like other inert materials, can be mechanically irritating.	
Ingestion	: May be harmful if swallowed.	
Eyes	: Resin particles, like other inert materials, are mechanically irritating to eyes.	
Skin	: Experience shows no unusual dermatitis hazard from routine handling.	
Chronic exposure	: Refer to Section 11 for Toxicological Information.	
Medical Conditions Aggravated by Exposure:	: None known.	
	4. FIRST AID MEASURES	



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Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases o doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for a least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists see medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 Not applicable Not applicable Not applicable Not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should no be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 1 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.
Storage	: Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

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8. EXP	POSURE CONTROLS / P	ERSONAL PROTECTION
Respiratory protection	: No personal respira	atory protective equipment normally required.
Eye/Face Protection	: Safety glasses with	side-shields
Hand protection	: Protective gloves	
Skin and body protection	: Long sleeved cloth	ing
Additional Protective Measures	: Safety shoes	
General Hygiene Considerations		ce with good industrial hygiene and safety practic breaks and at the end of workday.
Engineering measures		with appropriate exhaust ventilation. Provide t ventilation at machinery.
Exposure limit(s)		
I here are no known hazardol	us components above regula	atory thresholds in this product.
9.	. PHYSICAL AND CHEM	AICAL PROPERTIES
Form	: Solid	Evaporation rate : Not applicable
Appearance Color	: pellets	Specific Gravity : Not determined
	: NO PIGMENT	Bulk density : Not established
Odour	: Very faint	Vapour pressure : Not applicable
Melting point/range	: Not determined	Vapour density : Not applicable
Boiling Point:	: Not applicable	pH : Not applicable
Water solubility	: Insoluble	
,		
,	10. STABILITY ANI	D REACTIVITY
		D REACTIVITY
Stability	10. STABILITY ANI : Stable.	D REACTIVITY
		D REACTIVITY
Stability	: Stable. : Will not occur.	kidizing agents and open flame. To avoid therma
Stability Hazardous Polymerization	 Stable. Will not occur. Keep away from or decomposition, do 	kidizing agents and open flame. To avoid therma
Stability Hazardous Polymerization Conditions to avoid	 Stable. Will not occur. Keep away from or decomposition, do Incompatible with Carbon dioxide (Composition) 	kidizing agents and open flame. To avoid therma not overheat.

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There are no known hazardous components above regulatory thresholds in this product.

	12. ECOLOGICAL INFORMATION
Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Chemicals are not readily available as they are bound within the polymer matrix.
Bioaccumulation Potential	: Chemicals are not readily available as they are bound within the polymer matrix.
Additional advice	: No data available
	13. DISPOSAL CONSIDERATIONS
Product	: Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste materia has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Not regulated for transportation.
ICAO/IATA (air)	: Refer to specific regulation.
IMO / IMDG (maritime)	: Refer to specific regulation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: There are no known hazardous components above regulatory thresholds in this product.
TSCA Status	: All components of this product are listed on or exempt from the TSC. Inventory.
US. EPA CERCLA Hazardous	Substances (40 CFR 302)
Not applicable	

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California Proposition 65	: Not applicable				
SARA Title III Section 302 Ext	SARA Title III Section 302 Extremely Hazardous Substance				
Unless specific chemicals are id	entified under this section, this product is Not Applicable under this regulation				
SARA Title III Section 313 Tox	ic Chemicals:				
Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation					
Canadian Regulations:					
National Pollutant Release Inventory (NPRI)					
Not applicable					
WHMIS Classification	: Not controlled.				
DSL	: All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.				
National Inventories:					
Australia AICS	: Not determined				
China IECS	: Not determined				
Europe EINECS	: Not determined				
Japan ENCS	: Not determined				
Korea KECI	: Not determined				
Philippines PICCS	: Not determined				

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.