MATERIAL SAFETY DATA SHEET **SATIN EBONY HF PS2**

Version Number 1.0 Revision Date 01/30/2008

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone:Emergency telephone:	Product Stewardship (770) 271-5902 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name :	SATIN EBONY HF PS2
Product code :	CC10108114
Chemical Name :	Mixture
CAS-No. :	Mixture
Product Use :	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Iron oxide	1309-37-1	1 - 5
Carbon black	1333-86-4	5 - 10
Rutile, antimony chromium buff	68186-90-3	5 - 10
Titanium dioxide	13463-67-7	5 - 10
Zinc stearate	557-05-1	5 - 10

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation	: Resin particles, like other inert materials, can be mechanically irritating.
Ingestion	: May be harmful if swallowed.
Eyes	: Resin particles, like other inert materials, are mechanically irritating to eyes.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.

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Medical Conditions	: None known.
Aggravated by Exposure:	
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases o doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for a least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media	 Not applicable Not applicable Not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam.
Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should no be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.

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Handling	:	Take measures to prevent the build up of electrostatic charge. Heat
	•	only in areas with appropriate exhaust ventilation.
Storage	:	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.
8. EXPO	SU	RE CONTROLS/PERSONAL PROTECTION
Respiratory protection	:	No personal respiratory protective equipment normally required.
Eye/Face Protection	:	Safety glasses with side-shields
Hand protection	:	Protective gloves
Skin and body protection	:	Long sleeved clothing
Additional Protective Measures	:	Safety shoes
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.
Exposure limit(s)		

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Components	Value	Exposure time	Exposure type	List:
Carbon black	3.5 mg/m3	Time Weighted Average (TWA):		ACGIH
	3.5 mg/m3	PEL:		OSHA Z1
	3.5 mg/m3	Time Weighted Average (TWA):		MX OEL
	7 mg/m3	Short Term Exposure Limit (STEL):		MX OEL
Iron oxide	5 mg/m3	Time Weighted Average (TWA):	Respirable fraction.	ACGIH
	10 mg/m3	PEL:	Fume.	OSHA Z1
	5 mg/m3	Time Weighted Average (TWA):	as Fe	MX OEL
	10 mg/m3	Short Term Exposure Limit (STEL):	as Fe	MX OEL
Rutile, antimony chromium buff	0.5 mg/m3	Time Weighted Average (TWA):	as Cr	ACGIH
	0.5 mg/m3	PEL:	as Cr	OSHA Z1
	0.5 mg/m3	Time Weighted Average (TWA):		MX OEL
	0.5 mg/m3	Time Weighted Average (TWA):	as Sb	ACGIH
	0.5 mg/m3	PEL:	as Sb	OSHA Z1
	0.5 mg/m3	Time Weighted Average (TWA):	as Sb	MX OEL
Titanium dioxide	10 mg/m3	Time Weighted Average (TWA):		ACGIH
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average (TWA):	as Ti	MX OEL
	20 mg/m3	Short Term Exposure Limit (STEL):	as Ti	MX OEL
Zinc stearate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average (TWA):		MX OEL
	20 mg/m3	Short Term Exposure Limit (STEL):		MX OEL
	10 mg/m3	Time Weighted Average (TWA):		ACGIH

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance Color Odour Melting point/range Boiling Point: Solid
pellets
GREY
Very faint
Not determined
Not applicable

Evaporation rate Specific Gravity Bulk density Vapour pressure Vapour density pH Not applicable
Not determined
Not established
Not applicable
Not applicable
Not applicable

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	10. STABILITY AND REACTIVITY
Stability	: Stable.
Hazardous Polymerization	: Will not occur.
Conditions to avoid	: Keep away from oxidizing agents and open flame. To avoid therma decomposition, do not overheat.
Incompatible Materials	: Incompatible with strong acids and oxidizing agents.
Hazardous decomposition products	: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

<u>Toxicity Overview</u> This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1309-37-1	Iron oxide	Systemic effects	Respiratory system.
1333-86-4	Carbon black	Systemic effects	Eyes, Respiratory system.
68186-90-3	Rutile, antimony	Irritant	Eyes, Skin, Respiratory
	chromium buff		system.
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.
557-05-1	Zinc stearate	Systemic effects	Eyes, Skin, Respiratory
			system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
1333-86-4	Carbon black	Oral LD50	>15,400 mg/kg	rat
		Dermal LD50	> 3 gm/kg	rabbit
557-05-1	Zinc stearate	Oral LD50	> 10 gm/kg	rat

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
13463-67-7	Titanium dioxide	no	2B	no

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

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2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

Carbon black 1333-86-4 Carcinogenicity: Many inhalation toxicologists believe that the tumor response observed in the referenced rat studies is species specific and does not correlate to human exposure. However, the IARC evaluation in Monograph Volume 65, issued in April 1996 concluded that, "There is sufficient evidence in experimental animals for the carcinogenicity of carbon black". Based on this evaluation, along with their evaluation of inadequate evidence of carcinogenicity in humans, IARC's overall evaluation is that "Carbon Black is possibly carcinogenic to humans (Group 2B). The IARC 2B listing only pertains to airborne, unbound carbon black particles of respirable size. Carbon Black has not been listed as a carcinogen by the National Toxicology Program (NTP) or the Occupational Safety and Health Administration (OSHA). The National Institute of Occupational Safety and Health (NIOSH) criteria document on carbon black recommends that only carbon black with PAH (polynuclear aromatic hydrocarbon) levels greater than 0.1% be considered suspect carcinogens.

Additional Health Hazard Information:

Rutile, antimony chromium buff 68186-90-3 Can cause eye irritation. Can cause skin irritation. Symptoms may include redness and burning of skin, and other skin damage. Additional symptoms of skin contact may include: antimony measles (a red, pimply rash).

	12. ECOLOGICAL INFORMATION
Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Chemicals are not readily available as they are bound within the polymer matrix.
Bioaccumulation Potential	: Chemicals are not readily available as they are bound within the polymer matrix.
Additional advice	: No data available
	13. DISPOSAL CONSIDERATIONS
Product	: Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

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	1	4. TRANSPORT	INFORMATIO	N		
U.S. DOT Classification	:	Not regulated for	transportation.			
ICAO/IATA (air)	:	Refer to specific r	egulation.			
IMO / IMDG (maritime)	:	Refer to specific r	egulation.			
	15	. REGULATORY	INFORMATIO	DN		
US Regulations:						
OSHA Status	:	Classified as haza	rdous based on c	omponents	5.	
TSCA Status	:	All components of TSCA Inventory.	of this product ar	e listed on	or exen	npt from the
US. EPA CERCLA Hazardo	us Sub	stances (40 CFR 30	2)			
Not applicable						
California Proposition 65	n :	Not applicable				
SARA Title III Section 302 I	Extrem	ely Hazardous Subs	stance			
	e identi	fied under this sect	ion this product			
Unless specific chemicals are	iacina		ion, uns product	is Not App	licable	under this regul
Unless specific chemicals are			ion, uns product	is Not App	licable	under this regu
-		Themicals:	ion, uno product	is Not App	licable	under this regu
SARA Title III Section 313 T Unless specific chemicals are	Foxic (ion, this product	is Not App	licable	under this regul
SARA Title III Section 313 T Unless specific chemicals are Chemical Name	Foxic (fied under this sect	ion, this product CAS-N	is Not App 0.	<u>licable</u> Weight	under this regu
SARA Title III Section 313 T Unless specific chemicals are Chemical Name CHROMIUM III COMPO COMPOUNDS	Foxic (fied under this sect	ion, this product CAS-N 68186-9	<u>is Not App</u> o. 0-3	licable Weight 5.00 -	under this regul % 10.00
SARA Title III Section 313 T Unless specific chemicals are Chemical Name CHROMIUM III COMPO	Foxic (fied under this sect	ion, this product CAS-N	<u>is Not App</u> o. 0-3	<u>licable</u> Weight	under this regul % 10.00
SARA Title III Section 313 T Unless specific chemicals are Chemical Name CHROMIUM III COMPO COMPOUNDS ZINC COMPOUNDS	Foxic (fied under this sect	ion, this product CAS-N 68186-9	<u>is Not App</u> o. 0-3	licable Weight 5.00 -	under this regul % 10.00
SARA Title III Section 313 T Unless specific chemicals are Chemical Name CHROMIUM III COMPO COMPOUNDS ZINC COMPOUNDS	Foxic (identi UNDS	fied under this sect	ion, this product CAS-N 68186-9	<u>is Not App</u> o. 0-3	licable Weight 5.00 -	under this regul % 10.00
CHROMIUM III COMPO COMPOUNDS ZINC COMPOUNDS Canadian Regulations:	Foxic C e identi UNDS	fied under this sect ANTIMONY nventory (NPRI)	ion, this product CAS-N 68186-9	<u>is Not App</u> o. 0-3	licable Weight 5.00 - 1 5.00 - 1 8	under this regu % 10.00

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Zinc stearate		557-05-1	5.00 - 10.00 231
WHMIS Classification WHMIS Ingredient Dis			
CAS-No. 1333-86-4 1309-37-1 68186-90-3 557-05-1			
DSL		ts of this product t (DSL) or are ex	are on the Canadian Domestic empt.
National Inventories:			
Australia AICS	: Listed		
China IECS	: Listed		
Europe EINECS	: Listed		
Japan ENCS	: Not determined	l	
Korea KECI	: Listed		
Philippines PICCS	: Listed		
		NFORMATION	

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.