MATERIAL SAFETY DATA SHEET SOFT BROWN - 3

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

| Telephone Emergency telephone | : | Product Stewardship (770) 271-5902 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident). |
|----------------------------------|---|---|
| Product name | : | SOFT BROWN - 3 |
| Product code | : | CC10111413 |
| Chemical Name | : | Mixture |
| CAS-No. | : | Mixture |
| Product Use | : | Industrial Applications |

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

| Components | CAS-No. | Weight % |
|--------------------------------|------------|----------|
| Iron oxide | 1309-37-1 | 0.1 - 1 |
| Rutile, antimony chromium buff | 68186-90-3 | 0.1 - 1 |

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

| Routes of Exposure: | : Inhalation, Ingestion, Skin contact |
|---------------------|---|
| Acute exposure | |
| Inhalation | : Resin particles, like other inert materials, can be mechanically irritating. |
| Ingestion | : May be harmful if swallowed. |
| Eyes | : Resin particles, like other inert materials, are mechanically irritating to eyes. |
| Skin | : Experience shows no unusual dermatitis hazard from routine handling. |
| Chronic exposure | : Refer to Section 11 for Toxicological Information. |

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| Medical Conditions Aggravated by Exposure: | : None known. |
|--|---|
| | 4. FIRST AID MEASURES |
| Inhalation | : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases o doubt seek medical advice. |
| Ingestion | : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice. |
| Eyes | : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention. |
| Skin | : Wash off with soap and plenty of water. If skin irritation persists seek medical attention. |
| | 5. FIRE-FIGHTING MEASURES |
| Flash point | : Not applicable |
| Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media | Not applicable Not applicable Not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. |
| Special Fire Fighting Procedures | Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. |
| Unusual Fire/Explosion Hazards | : Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. |
| | 6. ACCIDENTAL RELEASE MEASURES |
| Personal precautions | : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls. |
| Environmental precautions | : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil. |
| Methods for cleaning up | : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods. |
| | 7. HANDLING AND STORAGE |
| Handling | : Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. |

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Storage

: Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

| Respiratory protection | : No personal respiratory protective equipment normally required. | |
|-----------------------------------|--|--|
| Eye/Face Protection | : Safety glasses with side-shields | |
| Hand protection | : Protective gloves | |
| Skin and body protection | : Long sleeved clothing | |
| Additional Protective Measures | : Safety shoes | |
| General Hygiene Considerations | : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday. | |
| Engineering measures | : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery. | |

Exposure limit(s)

| Components | Value | Exposure time | Exposure type | List: |
|------------------|-----------|---------------------------|----------------------|---------|
| Iron oxide | 5 mg/m3 | Time Weighted Average | Respirable fraction. | ACGIH |
| | | (TWA): | | |
| | 10 mg/m3 | PEL: | Fume. | OSHA Z1 |
| | 5 mg/m3 | Time Weighted Average | as Fe | MX OEL |
| | | (TWA): | | |
| | 10 mg/m3 | Short Term Exposure Limit | as Fe | MX OEL |
| | | (STEL): | | |
| Rutile, antimony | 0.5 mg/m3 | Time Weighted Average | as Cr | ACGIH |
| chromium buff | | (TWA): | | |
| | 0.5 mg/m3 | PEL: | as Cr | OSHA Z1 |
| | 0.5 mg/m3 | Time Weighted Average | | MX OEL |
| | | (TWA): | | |
| | 0.5 mg/m3 | Time Weighted Average | as Sb | ACGIH |
| | | (TWA): | | |
| | 0.5 mg/m3 | PEL: | as Sb | OSHA Z1 |
| | 0.5 mg/m3 | Time Weighted Average | as Sb | MX OEL |
| | | (TWA): | | |

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance Color

: Solid : pellets : BROWN

Bulk density

Evaporation rate: Not applicableSpecific Gravity: Not determined : Not determined : Not established

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Odour

| Boiling Point: | : N | ot determined ot applicable soluble | Vapour density pH | | Not applicable Not applicable |
|----------------------------------|-----|---|--------------------------|------|----------------------------------|
| | 1 |). STABILITY AND RE | CACTIVITY | | |
| Stability | : | Stable. | | | |
| Hazardous Polymerization | : | Will not occur. | | | |
| Conditions to avoid | : | Keep away from oxidizi decomposition, do not o | 001 | ne. | To avoid thermal |
| Incompatible Materials | : | Incompatible with stron | g acids and oxidizing ag | gent | ts. |
| Hazardous decomposition products | : | Carbon dioxide (CO2), (NOx), other hazardous | | | e |

: Very faint

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

| CAS-No. | Chemical Name | Effect | Target Organ |
|------------|------------------|------------------|-------------------------|
| 1309-37-1 | Iron oxide | Systemic effects | Respiratory system. |
| 68186-90-3 | Rutile, antimony | Irritant | Eyes, Skin, Respiratory |
| | chromium buff | | system. |

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

| CAS-No. Chemical Name | OSHA | IARC | NTP |
|-----------------------|------|------|-----|
|-----------------------|------|------|-----|

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

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Vapour pressure

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: Not applicable

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Rutile, antimony chromium buff 68186-90-3 Can cause eye irritation. Can cause skin irritation. Symptoms may include redness and burning of skin, and other skin damage. Additional symptoms of skin contact may include: antimony measles (a red, pimply rash).

| Persistence and degradability | : Not readily biodegradable. |
|-------------------------------|---|
| Environmental Toxicity | : Chemicals are not readily available as they are bound within the polymer matrix. |
| Bioaccumulation Potential | : Chemicals are not readily available as they are bound within the polymer matrix. |
| Additional advice | : No data available |
| | 13. DISPOSAL CONSIDERATIONS |
| Product | : Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. |
| Contaminated packaging | : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. |
| | 14. TRANSPORT INFORMATION |
| U.S. DOT Classification | : Not regulated for transportation. |
| ICAO/IATA (air) | : Refer to specific regulation. |
| IMO / IMDG (maritime) | : Refer to specific regulation. |
| | 15. REGULATORY INFORMATION |
| US Regulations: | |
| OSHA Status | : Classified as hazardous based on components. |
| TSCA Status | : All components of this product are listed on or exempt from the TSCA Inventory. |
| US. EPA CERCLA Hazardous | s Substances (40 CFR 302) |
| Not applicable | |

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| California Proposition 65 | : Not applicable | |
|----------------------------------|--|-------|
| SARA Title III Section 302 Ex | emely Hazardous Substance | |
| Unless specific chemicals are id | entified under this section, this product is Not Applicable under this regula | ation |
| SARA Title III Section 313 To | | |
| Unless specific chemicals are id | entified under this section, this product is Not Applicable under this regula | ation |
| Canadian Regulations: | | |
| National Pollutant Relea | e Inventory (NPRI) | |
| Not applicable | | |
| WHMIS Classification | : D2B | |
| DSL | : All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt. | |
| National Inventories: | | |
| Australia AICS | : Listed | |
| China IECS | : Listed | |
| Europe EINECS | : Listed | |
| Japan ENCS | : Not determined | |
| Korea KECI | : Listed | |
| Philippines PICCS | : Listed | |
| | 16. OTHER INFORMATION | |

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.