MATERIAL SAFETY DATA SHEET **PAPE 121610**

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone:Emergency telephone:	Product Stewardship (770) 271-5902 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name :	PAPE 121610
Product code :	CC10121610
Chemical Name :	Mixture
CAS-No. :	Mixture
Product Use :	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Aluminum oxide	1344-28-1	1 - 5
Silica, amorphous	7631-86-9	10 - 30

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation	: Resin particles, like other inert materials, can be mechanically irritating.
Ingestion	: May be harmful if swallowed.
Eyes	: Resin particles, like other inert materials, are mechanically irritating to eyes.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.

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Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases o doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media	 Not applicable Not applicable Not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam.
Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	 Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.



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Storage

: Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Respiratory protection	:	No personal respiratory protective equipment normally required.
Eye/Face Protection	:	Safety glasses with side-shields
Hand protection	:	Protective gloves
Skin and body protection	:	Long sleeved clothing
Additional Protective Measures	:	Safety shoes
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Aluminum oxide	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	5 mg/m3	Time Weighted Average (TWA):	Respirable fraction.	OSHA Z1A
	10 mg/m3	Time Weighted Average (TWA):	Total dust.	OSHA Z1A
	10 mg/m3	Time Weighted Average (TWA):		MX OEL
Silica, amorphous	6 mg/m3	Recommended exposure limit (REL):		NIOSH
	0.8 mg/m3	Time Weighted Average (TWA):		Z3
	10 mg/m3	Time Weighted Average (TWA):	Inhalable particulate.	MX OEL
	3 mg/m3	Time Weighted Average (TWA):	Respirable dust.	MX OEL

9. PHYSICAL AND CHEMICAL PROPERTIES

- Form Appearance Color Odour
- : Solid: pellets: NO PIGMENT: Very faint

Evaporation rate Specific Gravity Bulk density Vapour pressure Not applicableNot determinedNot establishedNot applicable

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Melting point/range Boiling Point: Water solubility	:	Not determined Not applicable Insoluble	Vapour density pH	:	Not applicable Not applicable
		10. STABILITY AND RE	EACTIVITY		
Stability		: Stable.			
Hazardous Polymerization		: Will not occur.			
Conditions to avoid		: Keep away from oxidiz decomposition, do not o	001	ne.	To avoid thermal
Incompatible Materials		: Incompatible with stron	g acids and oxidizing a	gen	ts.
Hazardous decomposition products		: Carbon dioxide (CO2), (NOx), other hazardous	. ,		Ũ

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1344-28-1	Aluminum oxide	Systemic effects	Eyes, Skin, Respiratory
			system.
7631-86-9	Silica, amorphous	Irritant	Eyes, Respiratory system.

: Not readily biodegradable.
: Chemicals are not readily available as they are bound within the polymer matrix.
: Chemicals are not readily available as they are bound within the polymer matrix.
: No data available
13. DISPOSAL CONSIDERATIONS
: Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
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Contaminated packaging	:	Recycling is pret material has the transportation an state/provincial a	responsit d dispos	oility for pr al in accord	oper waste c lance with ap	
	1	4. TRANSPORT	INFOR	MATION		
U.S. DOT Classification	:	Not regulated for	r transpo	rtation.		
ICAO/IATA (air)	:	Refer to specific	regulatio	on.		
IMO / IMDG (maritime)	:	Refer to specific	regulatio	on.		
	15	. REGULATOR	Y INFO	RMATION	N	
US Regulations:						
OSHA Status	:	Classified as haz	ardous b	ased on cor	mponents.	
TSCA Status	:	All components TSCA Inventory		roduct are 1	listed on or e	exempt from the
US. EPA CERCLA Hazardous	Sub	stances (40 CFR 3	02)			
Not applicable						
California Proposition 65	:	Not applicable				
SARA Title III Section 302 Ext	trem	ely Hazardous Sul	ostance			
Unless specific chemicals are id				product is	Not Applica	able under this regulatio
Ĩ				1		C
SARA Title III Section 313 To:	xic C	Chemicals:				
Unless specific chemicals are id	denti	fied under this sec	ction, this			
Chemical Name ALUMINUM OXIDE (FIBR	OU	S FORMS)		CAS-No. 1344-28-1		ight % 0 - 5.00
Canadian Regulations:						
National Pollutant Relea	ise Ii	ventory (NPRI)				
Chemical Name			CAS-N	0.	Weight %	NPRI ID#

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Aluminum oxide		1344-28	3-1	1.00 - 5.00]
WHMIS Classification	:	Not controlled.				
DSL	:	All components of this pr Substances List (DSL) or			Domestic	
National Inventories:						
Australia AICS	:	Listed				
China IECS	:	Listed				
Europe EINECS	:	Listed				
Japan ENCS	:	Listed				
Korea KECI	:	Listed				
Philippines PICCS	:	Listed				
		16. OTHER INFORMA	TION			

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.