MATERIAL SAFETY DATA SHEET TRANSLUCENT RED ACE

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone:Emergency telephone:	Product Stewardship (440) 930-1395 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name :	TRANSLUCENT RED ACE
Product code :	CC10122116
Chemical Name :	Mixture
CAS-No. :	Mixture
Product Use :	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Titanium dioxide	13463-67-7	1 - 5

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact		
Acute exposure			
Inhalation	: Particulates, like other inert materials can be mechanically irritating. If overheated or burnt, the polymer releases formaldehyde.		
Ingestion	: May be harmful if swallowed.		
Eyes	: Particulates, like other inert materials can be mechanically irritating.		
Skin	: Experience shows no unusual dermatitis hazard from routine handling.		
Chronic exposure	: Refer to Section 11 for Toxicological Information.		
Medical Conditions Aggravated by Exposure:	: None known.		

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	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for a least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: Not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 Not applicable Not applicable Not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. If overheated or burnt, the polymer releases formaldehyde. May burn with invisible flame.
	5. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Open container only in a well-ventilated area. Heat only in areas with

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Storage	:	appropriate exhaust ventilation. Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.
8. EXPOS	SUI	RE CONTROLS/PERSONAL PROTECTION
Respiratory protection	:	No personal respiratory protective equipment normally required. When temperatures exceed 230° C (446°F) and ventilation is inadequate to maintain concentrations below exposure limits, use a positive air supplied respirator. Air purifying respirators may not provide adequate protection.
Eye/Face Protection	:	Safety glasses with side-shields Wear face-shield and protective suit for abnormal processing problems.
Hand protection	:	Protective gloves
Skin and body protection	:	Long sleeved clothing
Additional Protective Measures	:	Safety shoes
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Titanium dioxide	10 mg/m3	Time Weighted Average		ACGIH
		(TWA):		
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average	Total dust.	OSHA Z1A
		(TWA):		
	10 mg/m3	Time Weighted Average	as Ti	MX OEL
		(TWA):		
	20 mg/m3	Short Term Exposure Limit	as Ti	MX OEL
		(STEL):		

9. PHYSICAL AND CHEMICAL PROPERTIES

- Form Appearance Color Odour Melting point/range
- : Solid
 : pellets, Slabs
 : RED
 : formaldehyde
 : Not determined
- Evaporation rate Specific Gravity Bulk density Vapour pressure Vapour density
- Not applicableNot determinedNot establishedNot applicableNot applicable

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Boiling Point: Water solubility	: Not applicable pH : Not applicable : Insoluble
	10. STABILITY AND REACTIVITY
Stability	: Stable.
Hazardous Polymerization	: Will not occur.
Conditions to avoid	: Maintain polymer temperature below 230°C (446°F). Avoid prolonged exposure at or above recommended processing temperature.
Incompatible Materials	: Incompatible with strong oxidizers and with strong acids and bases (decomposes to form formaldehyde). At melt temperatures, acetal resins are incompatible with halogenated polymers such as vinyl (PVC) and any elastomers containing any halogenated polymers. At processing conditions, these materials are mutually destructive and involve rapid degradation. Even small amounts of such contaminants can cause sudden and spontaneous formaldehyde gas formation. Workplace fume well above threshold levels are a likely result. Unsafe pressurization of equipment such as extruder or mold can also result. Thoroughly purge and mechanically clean processing equipment to avoid even trace quantities of halogenated materials from coming in contact with the acetal. Prevent contamination of virgin or rework resin.
Hazardous decomposition products	: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. If overheated or burnt, the polymer releases formaldehyde. Decomposition of this material depends on the lenght of time it is exposed to elevated temperatures. At the recommended processing temperature of 210°C-220°C (410°F-428°F), decomposition should not be significant until after 30 minutes. Decomposition may be accelerated by contaminants, pigments and/or other additives.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

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CAS-No.	Chemical Name	OSHA	IARC	NTP
13463-67-7	Titanium dioxide	no	2B	no
2B - The component is NTP Carcinogen Classi 1 - The component is kn	arcinogenic to humans. probably carcinogenic to h possibly carcinogenic to h	umans. ogen.		
	12. ECOLOGI	CAL INFORMATION		
Persistence and degrada	ability : Not readily b	viodegradable.		
Environmental Toxicity	Chemicals ar polymer mat	e not readily available a rix.	s they are bound w	vithin the
Bioaccumulation Poten	tial : Chemicals ar polymer mat	e not readily available a rix.	s they are bound w	vithin the
Additional advice	: Not applicab	le		
	13. DISPOSAL	CONSIDERATIONS		
Product	possible recy generator of classification	ermoplastic plastics the profession of the provincial area of the provincial are	oosal or incineration esponsibility for prosal in accordance	on. The oper waste with
Contaminated packagin	material has transportation	preferred when possible the responsibility for pro- n and disposal in accord- ial and local regulations	oper waste classific ance with applicab	cation,
	14. TRANSPO	RT INFORMATION		
U.S. DOT Classification	n : Not regulated	l for transportation.		
ICAO/IATA (air)	: Refer to spec	ific regulation.		
IMO / IMDG (maritime	e) : Refer to spec	ific regulation.		
	15. REGULAT	ORY INFORMATION		
US Regulations:				

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OSHA Status :	Classified as hazardous based on components.
TSCA Status :	All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardous Sub	ostances (40 CFR 302)
Not applicable	
California Proposition : 65	Not applicable
SARA Title III Section 302 Extrem	ely Hazardous Substance
Unless specific chemicals are ident	ified under this section, this product is Not Applicable under this regulation
SARA Title III Section 313 Toxic	Chemicals:
Unless specific chemicals are ident	ified under this section, this product is Not Applicable under this regulation
Canadian Regulations:	
National Pollutant Release I	nventory (NPRI)
Not applicable	
WHMIS Classification :	D2A
DSL :	All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.
National Inventories:	
Australia AICS :	Listed
China IECS :	Listed
Europe EINECS :	Listed
Japan ENCS :	Not determined
Korea KECI :	Listed
Philippines PICCS :	Listed

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16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.