PolvOne

MATERIAL SAFETY DATA SHEET 9019-PU-05 PURPLE

Version Number 1.0 Revision Date 12/15/2009

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

| Telephone Emergency telephone | : | Product Stewardship (770) 271-5902 CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident). |
|----------------------------------|---|---|
| Product name | : | 9019-PU-05 PURPLE |
| Product code | : | CC10127436 |
| Chemical Name | : | Mixture |
| CAS-No. | : | Mixture |
| Product Use | : | Industrial Applications |

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

| Components | CAS-No. | Weight percent |
|--|-------------|----------------|
| Silica, amorphous, fumed, crystal-free | 112945-52-5 | 1 - 5 |
| Carbon black | 1333-86-4 | 5 - 10 |
| Bis (2-ethylhexyl) adipate | 103-23-1 | 30 - 60 |

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

| Routes of Exposure: | : Inhalation, Skin contact, Ingestion |
|---------------------|--|
| Acute exposure | |
| Inhalation | : Inhalation of airborne droplets may cause irritation of the respiratory tract. |
| Ingestion | : May be harmful if swallowed. |
| Eyes | : Irritating to eyes and respiratory system. |
| Skin | : Experience shows no unusual dermatitis hazard from routine handling. |
| | |

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| None known. 4. FIRST AID MEASURES |
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| |
| |
| : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. Seek medical attention after significant exposure. |
| : Do not induce vomiting without medical advice. Seek medical attention if necessary. |
| : Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention. |
| : Wash off with soap and plenty of water. If skin irritation persists seek medical attention. |
| 5. FIRE-FIGHTING MEASURES |
| : Greater than 200 °F (93 °C) |
| Not applicable Not applicable Not applicable Carbon dioxide blanket, Dry powder, Foam. |
| Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. |
| |
| ACCIDENTAL RELEASE MEASURES |
| : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls. |
| : The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment. |
| : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods. |
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| | | |
| Handling | : Heat only in areas with appropriate exhaust ventilation. | |
| Storage | : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place. | |
| 8. EX | OSURE CONTROLS/PERSONAL PROTECTION | |
| Respiratory protection | : Under normal handling conditions a respirator may not be required. | |
| Eye/Face Protection | : Safety glasses with side-shields | |
| Hand protection | : Protective gloves | |
| Skin and body protection | : Long sleeved clothing | |
| Additional Protective Measures | : Safety shoes | |
| General Hygiene Considerations | : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday. | |
| Engineering measures | : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery. | |

Exposure limit(s)

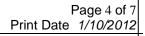
| Components | Value | Exposure time | Exposure type | List: |
|---|-----------|--------------------------------------|------------------------|----------|
| Carbon black 3.5 mg/m3 | | Time Weighted Average (TWA): | | ACGIH |
| | 3.5 mg/m3 | Recommended exposure limit (REL): | | NIOSH |
| | 0.1 mg/m3 | Recommended exposure limit (REL): | | NIOSH |
| | 3.5 mg/m3 | PEL: | | OSHA Z1 |
| | 3.5 mg/m3 | Time Weighted Average (TWA): | | OSHA Z1A |
| | 3.5 mg/m3 | Time Weighted Average (TWA): | | MX OEL |
| | 7 mg/m3 | Short Term Exposure Limit (STEL): | | MX OEL |
| Silica, amorphous, fumed, crystal-free | 0.8 mg/m3 | Time Weighted Average (TWA): | | Z3 |
| | 10 mg/m3 | Time Weighted Average (TWA): | Inhalable particulate. | MX OEL |
| | 3 mg/m3 | Time Weighted Average (TWA): | Respirable dust. | MX OEL |

9. PHYSICAL AND CHEMICAL PROPERTIES

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| Form Appearance Colour Odour Melting point/range Boiling Point: Water solubility | liquid viscous, liquid PURPLE very faint not applicable not applicable immiscible | Evaporation rate Specific Gravity Bulk density Vapour pressure Vapour density pH | Not established Not determined Not applicable Not determined Not determined Not applicable |
|--|---|---|---|
| | 10. STABILITY AN | D REACTIVITY | |

| Stability | : | Stable |
|----------------------------------|---|--|
| Hazardous Polymerization | : | Will not occur. |
| Conditions to avoid | : | Keep away from oxidizing agents and open flame. |
| Incompatible Materials | : | Incompatible with strong acids and oxidizing agents. |
| Hazardous decomposition products | : | Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. |

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

| CAS-No. | Chemical Name | Effect | Target Organ |
|-------------|--|------------------|---------------------------|
| 112945-52-5 | Silica, amorphous, fumed, crystal-free | Irritant | Eyes, Respiratory system. |
| 1333-86-4 | Carbon black | Systemic effects | Eyes, Respiratory system. |

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

| CAS-No. | Chemical Name | Route | Value | Species |
|-------------|--|-------------|----------------|-------------|
| 112945-52-5 | Silica, amorphous, fumed, crystal-free | Oral LD50 | 3,160 mg/kg | rat |
| 1333-86-4 | Carbon black | Oral LD50 | > 15,400 mg/kg | rat |
| | | Dermal LD50 | > 3 gm/kg | rabbit |
| 103-23-1 | Bis (2-ethylhexyl) adipate | Oral | 9,100 | ratmouserat |
| | | LD50Oral | mg/kg15,000 | |
| | | LD50Oral | mg/kg5,600 | |
| | | LD50 | mg/kg | |

Additional Health Hazard Information:

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Carbon black 1333-86-4 Carcinogenicity: Many inhalation toxicologists believe that the tumor response observed in the referenced rat studies is species specific and does not correlate to human exposure. However, the IARC evaluation in Monograph Volume 65, issued in April 1996 concluded that, "There is sufficient evidence in experimental animals for the carcinogenicity of carbon black". Based on this evaluation, along with their evaluation of inadequate evidence of carcinogenicity in humans, IARC's overall evaluation is that "Carbon Black is possibly carcinogenic to humans (Group 2B). The IARC 2B listing only pertains to airborne, unbound carbon black particles of respirable size. Carbon Black has not been listed as a carcinogen by the National Toxicology Program (NTP) or the Occupational Safety and Health Administration (OSHA). The National Institute of Occupational Safety and Health (NIOSH) criteria document on carbon black recommends that only carbon black with PAH (polynuclear aromatic hydrocarbon) levels greater than 0.1% be considered suspect carcinogens.

12. ECOLOGICAL INFORMATION

| Persistence and degradability : Not readily biodegradable. | | | |
|--|--|--|--|
| Environmental Toxicity : Adverse ecological impact is not know use. | wn or expected under normal | | |
| Bioaccumulation Potential : Does not bioaccumulate. | | | |
| Additional advice : no data available | : no data available | | |
| 13. DISPOSAL CONSIDERATIONS | | | |
| Product : Where possible recycling is preferred generator of waste material has the re classification, transportation and disp applicable federal, state/provincial and | sponsibility for proper waste osal in accordance with | | |
| Contaminated packaging : Recycling is preferred when possible. material has the responsibility for pro transportation and disposal in accorda state/provincial and local regulations. | per waste classification, ance with applicable federal, | | |
| 14. TRANSPORT INFORMATION | | | |
| U.S. DOT Classification : Not regulated for transportation. | | | |
| ICAO/IATA : Not regulated for transportation. | | | |
| IMO/IMDG (maritime) : Not regulated for transportation. | | | |
| 15. REGULATORY INFORMATION | | | |
| US Regulations: | | | |
| OSHA Status : Classified as hazardous based on com | ponents. | | |
| TSCA Status : All components of this product are li | sted on or exempt from the | | |
| TSCA Status : All components of this product are list | sted on or exempt from the | | |

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TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

California Proposition : Not applicable 65

SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

| Chemical Name | CAS-No. | Weight | NPRI ID# |
|----------------------------|----------|---------------|----------|
| | | percent | |
| Bis (2-ethylhexyl) adipate | 103-23-1 | 30.00 - 60.00 | |

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

| CAS-No. | |
|-----------|--|
| 103-23-1 | |
| 1333-86-4 | |
| | |

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DSL

All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

| Australia AICS | : | Listed |
|----------------|---|--------|
| China IECS | : | Listed |
| Europe EINECS | : | Listed |

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| Japan ENCS | : Not determined | |
| Korea KECI | : Listed | |
| Philippines PICCS | : Listed | |
| | 16. OTHER INFORMATION | |

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.