MATERIAL SAFETY DATA SHEET CHROMIUM FROST

Version Number 1.1 Revision Date 07/09/2013

Product Use

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone Emergency telephone number	:	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	CHROMIUM FROST
Product code	:	CC10131932
Chemical Name	:	Mixture
CAS-No.	:	Mixture

: Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight percent
Rutile (TiO2)	1317-80-2	0.1 - 1
Styrene	100-42-5	0.1 - 1
Aluminum	7429-90-5	1 - 5
Titanium dioxide	13463-67-7	1 - 5
Mica	12001-26-2	10 - 30

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation	: Resin particles, like other inert materials, can be mechanically irritating.
Ingestion	: May be harmful if swallowed.
Eyes	: Resin particles, like other inert materials, are mechanically irritating to eyes.

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	: Experience shows no unusual dermatitis hazard from routine handling.		
Chronic exposure	: Refer to Section 11 for Toxicological Information.		
Medical Conditions Aggravated by Exposure:	: None known.		
	4. FIRST AID MEASURES		
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases o doubt seek medical advice.		
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.		
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for a least 15 minutes. If eye irritation persists, seek medical attention.		
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.		
	5. FIREFIGHTING MEASURES		
Flash point	5. FIREFIGHTING MEASURES: not applicable		
Flash point Flammable Limits Upper explosion limit Lower explosion limit Auto-ignition temperature Suitable extinguishing media			
Flammable Limits Upper explosion limit Lower explosion limit Auto-ignition temperature	 not applicable not applicable not applicable not applicable carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne 		
Flammable Limits Upper explosion limit Lower explosion limit Auto-ignition temperature Suitable extinguishing media Special Fire Fighting	 not applicable not applicable not applicable not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive 		
Flammable Limits Upper explosion limit Lower explosion limit Auto-ignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 not applicable not applicable not applicable not applicable not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen 		
Flammable Limits Upper explosion limit Lower explosion limit Auto-ignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 not applicable not applicable not applicable not applicable carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. 		
Flammable Limits Upper explosion limit Lower explosion limit Auto-ignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 not applicable not applicable not applicable not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. 6. ACCIDENTAL RELEASE MEASURES Wear appropriate personal protection during cleanup, such as 		

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Handling	:	Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.
Storage	:	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.
8. EXI	POSU	RE CONTROLS/PERSONAL PROTECTION
Respiratory protection	:	No personal respiratory protective equipment normally required.
Eye/Face Protection	:	Safety glasses with side-shields
Hand protection	:	Protective gloves
Skin and body protection	:	Long sleeved clothing
Additional Protective Measures	:	Safety shoes
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

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Components	Value	Exposure time	Exposure type	List:
Aluminum	1 mg/m3	Time Weighted Average (TWA):	Respirable fraction.	ACGIH
	10 mg/m3	Recommended exposure limit (REL):	Total	NIOSH
	5 mg/m3	Recommended exposure limit (REL):	Respirable.	NIOSH
	5 mg/m3	Recommended exposure limit (REL):	Welding fume or pyrophoric powder. as Al	NIOSH
	15 mg/m3	PEL:	Total dust. as Al	OSHA Z1
	5 mg/m3	PEL:	Respirable dust. as Al	OSHA Z1
	15 mg/m3	Time Weighted Average (TWA):	Total dust. as Al	OSHA Z1A
	5 mg/m3	Time Weighted Average (TWA):	Respirable dust. as Al	OSHA Z1A
	5 mg/m3	Time Weighted Average (TWA):	Pyrophoric powder. as Al	OSHA Z1A
	5 mg/m3	Time Weighted Average (TWA):	Fume. as Al	OSHA Z1A
	5 mg/m3	Time Weighted Average (TWA):	Welding fume.	MX OEL
	10 mg/m3	Time Weighted Average (TWA):	Dust.	MX OEL
	5 mg/m3	Time Weighted Average (TWA):	Pyrophoric powder.	MX OEL
Mica	3 mg/m3	Time Weighted Average (TWA):	Respirable fraction.	ACGIH
	3 mg/m3	Recommended exposure limit (REL):	Respirable.	NIOSH
	3 mg/m3	Time Weighted Average (TWA):	Respirable dust.	OSHA Z1A
	3 mg/m3	Time Weighted Average (TWA):		MX OEL
Rutile (TiO2)	10 mg/m3	Time Weighted Average (TWA):		ACGIH
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average (TWA):	Total dust.	OSHA Z1A
	10 mg/m3	Time Weighted Average (TWA):	as Ti	MX OEL
	20 mg/m3	Short Term Exposure Limit (STEL):	as Ti	MX OEL
Styrene	20 ppm	Time Weighted Average (TWA):		ACGIH
	40 ppm	Short Term Exposure Limit (STEL):		ACGIH
	50 ppm 215 mg/m3	Recommended exposure limit (REL):		NIOSH

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: Not applicable

: Not determined

: Not established

: not applicable

:

:

not applicable

not applicable

	100 ppm	Short Term Exposure Limit		NIOSH
	425 mg/m3	(STEL):		
	100 ppm	Time Weighted Average (TWA):		OSHA Z2
	200 ppm	Ceiling Limit Value:		OSHA Z2
	600 ppm	Maximum concentration:		OSHA Z2
	50 ppm 215 mg/m3	Time Weighted Average (TWA):		OSHA Z1A
	100 ppm 425 mg/m3	Short Term Exposure Limit (STEL):		OSHA Z1A
	50 ppm 215 mg/m3	Time Weighted Average (TWA):		MX OEL
	100 ppm 425 mg/m3	Short Term Exposure Limit (STEL):		MX OEL
Titanium dioxide	10 mg/m3	Time Weighted Average (TWA):		ACGIH
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average (TWA):	Total dust.	OSHA Z1A
	10 mg/m3	Time Weighted Average (TWA):	as Ti	MX OEL
	20 mg/m3	Short Term Exposure Limit (STEL):	as Ti	MX OEL

Form Appearance Colour Odour Melting point/range Boiling Point: Water solubility

10. STABILITY AND REACTIVITY

Evapouration rate

Specific Gravity

Vapour pressure

Vapour density

pН

Bulk density

: solid

: pellets

: GREY

: very faint

: insoluble

: Not determined

: not applicable

Stability	:	The product is stable if stored and handled as prescribed.
Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

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This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
100-42-5	Styrene	Irritant	Eyes, Respiratory system.
		Systemic effects	Eyes, Skin, Respiratory system, Liver, central nervous system (CNS).
7429-90-5	Aluminum	Irritant	Skin, Respiratory system.
		Systemic effects	Eyes, Skin, Respiratory system.
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.
12001-26-2	Mica	Systemic effects	Respiratory system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
100-42-5	Styrene	LC50	12 gm/m3	rat
		Oral LD50	2,650 mg/kg	rat

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
1317-80-2	Rutile (TiO2)	no	2B	no
100-42-5	Styrene	no	2B	no
13463-67-7	Titanium dioxide	no	2B	no

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

Styrene 100-42-5 Irritating to eyes, skin, and respiratory tract with many CNS effectssuch as narcosis, cramps and respiratory tract paralysis.

12. ECOLOGICAL INFORMATION

Persistence and degradability

: Not readily biodegradable.

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Environmental Toxicity	: Chemicals are not readily available as they are bound within the polymer matrix.
Bioaccumulation Potential	: Chemicals are not readily available as they are bound within the polymer matrix.
Additional advice	: no data available
	13. DISPOSAL CONSIDERATIONS
Product	: Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Not regulated for transportation.
ICAO/IATA	: Refer to specific regulation.
IMO/IMDG (maritime)	: Refer to specific regulation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: Classified as hazardous based on components.
TSCA Status	: All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardous	Substances (40 CFR 302)
not applicable	
California Proposition 65	: WARNING! This product contains a chemical known to the State of California to cause cancer.

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SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Chemical Name	CAS-No.	Weight percent	
ALUMINUM (FUME OR DUST)ALUMINUM (FUME	7429-90-5	1.00 - 5.00	
OR DUST)			
STYRENESTYRENE	100-42-5	0.10 - 1.00	

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

Chemical Name	CAS-No.	Weight	NPRI ID#
		percent	
Aluminum	7429-90-5	1.00 - 5.00	
Styrene	100-42-5	0.10 - 1.00	

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

CAS-No.
7429-90-5
12001-26-2
100-42-5

DSL

All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

:	Listed
:	Listed
:	Listed
:	Not determined
:	Listed
:	Listed
	:

:

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16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.