

POLYONE CORPORATION**MATERIAL SAFETY DATA SHEET****KHAKI BROWN**Version Number 1.1
Revision Date 03/23/2014Page 1 of 8
Print Date 3/26/2014**1. PRODUCT AND COMPANY IDENTIFICATION****POLYONE CORPORATION**
33587 Walker Road, Avon Lake, OH 44012

Telephone : 1 (440) 930-1000 or 1 (866) POLYONE
Emergency telephone : CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure
number or accident).
Product name : KHAKI BROWN
Product code : CC10138235
Chemical Name : Mixture
CAS-No. : Mixture
Product Use : Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight percent
Silica, amorphous	7631-86-9	1 - 5
Iron chromite brown spinel	12737-27-8	1 - 5
Manganese antimony titanium brown rutile (C.I. Pigment Yellow 164)	68412-38-4	5 - 10
Rutile, antimony chromium buff	68186-90-3	5 - 10
Titanium dioxide	13463-67-7	30 - 60

3. HAZARDS IDENTIFICATION**EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS**Routes of Exposure:** : Inhalation, Ingestion, Skin contact**Acute exposure**

Inhalation : Resin particles, like other inert materials, can be mechanically irritating.
Ingestion : May be harmful if swallowed.
Eyes : Resin particles, like other inert materials, are mechanically irritating to

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Skin : eyes.
: Experience shows no unusual dermatitis hazard from routine handling.

Chronic exposure : Refer to Section 11 for Toxicological Information.

**Medical Conditions
Aggravated by Exposure:** : None known.

4. FIRST AID MEASURES

Inhalation : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.

Ingestion : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.

Eyes : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.

Skin : Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

5. FIREFIGHTING MEASURES

Flash point : not applicable

Flammable Limits
Upper explosion limit : not applicable
Lower explosion limit : not applicable
Auto-ignition temperature : not applicable
Suitable extinguishing media : Carbon dioxide blanket, Water spray, Dry powder, Foam.

Special Fire Fighting Procedures : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.

Unusual Fire/Explosion Hazards : Carbon dioxide (CO₂), carbon monoxide (CO), oxides of nitrogen (NO_x), other hazardous materials, and smoke are all possible.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.

Environmental precautions : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.

Methods for cleaning up : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal.

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7. HANDLING AND STORAGE

- Handling : Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.
- Storage : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

- Respiratory protection : No personal respiratory protective equipment normally required.
- Eye/Face Protection : Safety glasses with side-shields
- Hand protection : Protective gloves
- Skin and body protection : Long sleeved clothing
- Additional Protective Measures : Safety shoes
- General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
- Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

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Components	Value	Exposure time	Exposure type	List:	
Manganese antimony titanium brown rutile (C.I. Pigment Yellow 164)	1 mg/m3	Recommended exposure limit (REL):	Fume. as Mn	NIOSH	
	3 mg/m3	Short Term Exposure Limit (STEL):	Fume. as Mn	NIOSH	
	5 mg/m3	Ceiling Limit Value:	as Mn	OSHA Z1	
	5 mg/m3	Ceiling Limit Value:	as Mn	OSHA Z1A	
	0.5 mg/m3	Time Weighted Average (TWA):	as Sb	ACGIH	
	0.5 mg/m3	Recommended exposure limit (REL):	as Sb	NIOSH	
	0.5 mg/m3	PEL:	as Sb	OSHA Z1	
	0.5 mg/m3	Time Weighted Average (TWA):	as Sb	OSHA Z1A	
	0.5 mg/m3	Time Weighted Average (TWA):	as Sb	MX OEL	
	Rutile, antimony chromium buff	0.5 mg/m3	Recommended exposure limit (REL):	as Cr	NIOSH
0.5 mg/m3		PEL:	as Cr	OSHA Z1	
0.5 mg/m3		Time Weighted Average (TWA):	as Sb	ACGIH	
0.5 mg/m3		Recommended exposure limit (REL):	as Sb	NIOSH	
0.5 mg/m3		PEL:	as Sb	OSHA Z1	
0.5 mg/m3		Time Weighted Average (TWA):	as Sb	OSHA Z1A	
0.5 mg/m3		Time Weighted Average (TWA):	as Sb	MX OEL	
Silica, amorphous		6 mg/m3	Recommended exposure limit (REL):		NIOSH
	0.8 mg/m3	Time Weighted Average (TWA):		Z3	
	10 mg/m3	Time Weighted Average (TWA):	Inhalable particulate.	MX OEL	
	3 mg/m3	Time Weighted Average (TWA):	Respirable dust.	MX OEL	
	Titanium dioxide	10 mg/m3	Time Weighted Average (TWA):		ACGIH
		15 mg/m3	PEL:	Total dust.	OSHA Z1
10 mg/m3		Time Weighted Average (TWA):	Total dust.	OSHA Z1A	
10 mg/m3		Time Weighted Average (TWA):	as Ti	MX OEL	
	20 mg/m3	Short Term Exposure Limit (STEL):	as Ti	MX OEL	
Iron chromite brown spinel	0.5 mg/m3	Recommended exposure limit (REL):	as Cr	NIOSH	

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	0.5 mg/m3	PEL:	as Cr	OSHA Z1
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9. PHYSICAL AND CHEMICAL PROPERTIES

Form	: solid	Evaporation rate	: Not applicable
Appearance	: pellets	Specific Gravity	: Not determined
Colour	: BROWN	Bulk density	: Not established
Odour	: very faint	Vapour pressure	: not applicable
Melting point/range	: Not determined	Vapour density	: not applicable
Boiling Point:	: not applicable	pH	: not applicable
Water solubility	: insoluble		

10. STABILITY AND REACTIVITY

Stability	: The product is stable if stored and handled as prescribed.
Hazardous Polymerization	: Will not occur.
Conditions to avoid	: Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	: Incompatible with strong acids and oxidizing agents.
Hazardous decomposition products	: Carbon dioxide (CO ₂), carbon monoxide (CO), oxides of nitrogen (NO _x), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
7631-86-9	Silica, amorphous	Irritant	Eyes, Respiratory system.
12737-27-8	Iron chromite brown spinel	Irritant	Eyes, Skin, Respiratory system.
68412-38-4	Manganese antimony titanium brown rutile (C.I. Pigment Yellow 164)	Irritant	Eyes, Skin.
68186-90-3	Rutile, antimony chromium buff	Irritant	Eyes, Skin, Respiratory system.
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
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13463-67-7	Titanium dioxide	no	2B	no
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IARC Carcinogen Classifications:

- 1 - The component is carcinogenic to humans.
- 2A - The component is probably carcinogenic to humans.
- 2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

- 1 - The component is known to be a human carcinogen.
- 2 - The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

Iron chromite brown spinel 12737-27-8 The bi- and trivalent forms of chrome have a low order of acute toxicity, but may cause skin sensitization and irritation to the eyes. No effects have been reported for chromium (III) oxide. Chromium (III) compounds are not considered carcinogenic in animals or humans.

12. ECOLOGICAL INFORMATION

- Persistence and degradability : Not readily biodegradable.
- Environmental Toxicity : Chemicals are not readily available as they are bound within the polymer matrix.
- Bioaccumulation Potential : Chemicals are not readily available as they are bound within the polymer matrix.
- Additional advice : no data available

13. DISPOSAL CONSIDERATIONS

- Product : Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
- Contaminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

14. TRANSPORT INFORMATION

- U.S. DOT Classification : Not regulated for transportation.
- ICAO/IATA : Refer to specific regulation.
- IMO/IMDG (maritime) : Refer to specific regulation.

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15. REGULATORY INFORMATION

US Regulations:

- OSHA Status : Classified as hazardous based on components.
- TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

- California Proposition 65 : WARNING! This product contains a chemical known to the State of California to cause cancer.

SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Chemical Name	CAS-No.	Weight percent
MANGANESE COMPOUNDS MANGANESE COMPOUNDS ANTIMONY COMPOUNDS	68412-38-4	5.00 - 10.00
CHROMIUM III COMPOUNDS CHROMIUM III COMPOUNDS ANTIMONY COMPOUNDS CHROMIUM COMPOUNDS	68186-90-3	5.00 - 10.00
CHROMIUM III COMPOUNDS CHROMIUM COMPOUNDS	12737-27-8	1.00 - 5.00

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

Chemical Name	CAS-No.	Weight percent	NPRI ID#
Manganese antimony titanium brown rutile (C.I. Pigment Yellow 164)	68412-38-4	5.00 - 10.00	
		5.00 - 10.00	
Rutile, antimony chromium buff	68186-90-3	5.00 - 10.00	
Iron chromite brown spinel	12737-27-8	1.00 - 5.00	

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WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

CAS-No.
68412-38-4
68186-90-3
7631-86-9
12737-27-8

DSL : All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

- Australia AICS : Listed
- China IECS : Listed
- Europe EINECS : Listed
- Japan ENCS : Not determined
- Korea KECI : Listed
- Philippines PICCS : Not determined

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.