MATERIAL SAFETY DATA SHEET GRAY

Version Number 1.1 Revision Date 03/23/2014

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1. PRODUCT AND COMPANY IDENTIFICATION POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012 Telephone : 1 (440) 930-1000 or 1 (866) POLYONE **Emergency telephone** CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure : number or accident). Product name : GRAY CC10140841 Product code : Chemical Name Mixture : CAS-No. : Mixture Product Use : Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight percent
1,6-Hexanediamine, N,N'-bis(2,2,6,6- tetramethyl-4-piperidinyl)-,polymer with 2,4,6-trichloro-1,3,5-triazine, reaction products	70624-18-9	5 - 10
Cobalt aluminate blue spinel (C.I. Pigment Blue 28)	1345-16-0	1 - 5
Carbon black	1333-86-4	1 - 5
Silica, amorphous	7631-86-9	1 - 5
Iron oxide	1309-37-1	5 - 10
Titanium dioxide	13463-67-7	10 - 30

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:

: Inhalation, Ingestion, Skin contact

Acute exposure



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Inhalation : Resin particles, like other inert materials, can be mechan irritating. Ingestion : May be harmful if swallowed. Eyes : Resin particles, like other inert materials, are mechanica eyes. Skin : Experience shows no unusual dermatitis hazard from rot Chronic exposure : Refer to Section 11 for Toxicological Information. Medical Conditions : None known. Aggravated by Exposure: : None known. Inhalation : Move to fresh air in case of accidental inhalation of fun overheating or combustion. When symptoms persist or doubt seek medical advice. Ingestion : Do not induce vomiting without medical advice. When persist or in all cases of doubt seek medical advice. Eyes : Rinse immediately with plenty of water, also under the least 15 minutes. If eye irritation persists, seek medical advice. Eyes : Not applicable Flash point : not applicable Flash point : not applicable Suitable extinguishing media : Carbon dioxide blanket, Water spray, Dry powder, Foa Special Fire Fighting : Fullface self-contained breathing apparatus (SCBA) us pressure mode should be worn to prevent inhalation of contaminants. Unusual Fire/Explosion : Carbon dioxide blanket, Water spray, Dry powder, Foa Special Fire Fighting : Fullfac	
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Environmental precautions : Should not be released into the environment. The prod	uct should no



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Methods for cleaning up	:	be allowed to enter drains, water courses or the soil. Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal.
		7. HANDLING AND STORAGE
Handling	:	Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.
Storage	:	Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.
8. EX	POSU	RE CONTROLS/PERSONAL PROTECTION
Respiratory protection	:	No personal respiratory protective equipment normally required.
Eye/Face Protection	:	Safety glasses with side-shields
Hand protection	:	Protective gloves
Skin and body protection	:	Long sleeved clothing
Additional Protective Measures	:	Safety shoes
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.
Exposure limit(s)		

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Components	Value	Exposure time	Exposure type	List:
Cobalt aluminate blue spinel (C.I. Pigment Blue 28)	0.02 mg/m3	Time Weighted Average (TWA):	as Co	ACGIH
Carbon black	3.5 mg/m3	Recommended exposure limit (REL):		NIOSH
	0.1 mg/m3	Recommended exposure limit (REL):		NIOSH
	3.5 mg/m3	PEL:		OSHA Z1
	3.5 mg/m3	Time Weighted Average (TWA):		OSHA Z1A
	3.5 mg/m3	Time Weighted Average (TWA):		MX OEL
	7 mg/m3	Short Term Exposure Limit (STEL):		MX OEL
	3 mg/m3	Time Weighted Average (TWA):	Inhalable fraction.	ACGIH
Iron oxide	10 mg/m3	PEL:	Fume.	OSHA Z1
	5 mg/m3	Time Weighted Average (TWA):	as Fe	MX OEL
	10 mg/m3	Short Term Exposure Limit (STEL):	as Fe	MX OEL
	5 mg/m3	Time Weighted Average (TWA):	Respirable fraction.	ACGIH
Silica, amorphous	6 mg/m3	Recommended exposure limit (REL):		NIOSH
	0.8 mg/m3	Time Weighted Average (TWA):		Z3
	10 mg/m3	Time Weighted Average (TWA):	Inhalable particulate.	MX OEL
	3 mg/m3	Time Weighted Average (TWA):	Respirable dust.	MX OEL
Titanium dioxide	10 mg/m3	Time Weighted Average (TWA):		ACGIH
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average (TWA):	Total dust.	OSHA Z1A
	10 mg/m3	Time Weighted Average (TWA):	as Ti	MX OEL
	20 mg/m3	Short Term Exposure Limit (STEL):	as Ti	MX OEL

9. PHYSICAL AND CHEMICAL PROPERTIES

- Form Appearance Colour Odour Melting point/range
- : solid
 : pellets
 : BROWN
 : very faint
 : Not determined
- Evapouration rate Specific Gravity Bulk density Vapour pressure Vapour density
- Not applicableNot determinedNot establishednot applicable
- : not applicable





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Boiling Point: Water solubility	: not applicable pH : not : insoluble	ot applicable
	10. STABILITY AND REACTIVITY	
Stability	: The product is stable if stored and handled as prescribe	ed.
Hazardous Polymerization	: Will not occur.	
Conditions to avoid	: Keep away from oxidizing agents and open flame. To decomposition, do not overheat.	avoid thermal
Incompatible Materials	: Incompatible with strong acids and oxidizing agents.	
Hazardous decomposition products	: Carbon dioxide (CO2), carbon monoxide (CO), oxides (NOx), other hazardous materials, and smoke are all p	U

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

<u>Toxicity Overview</u> This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
70624-18-9	1,6-Hexanediamine, N,N'-	Irritant	Eyes, Skin, Respiratory
	bis(2,2,6,6-tetramethyl-4-		system.
	piperidinyl)-,polymer with		
	2,4,6-trichloro-1,3,5-		
	triazine, reaction products		
1345-16-0	Cobalt aluminate blue	Irritant	Eyes, Skin, Respiratory
	spinel (C.I. Pigment Blue		system.
	28)		
		sensitizer	Skin.
1333-86-4	Carbon black	Systemic effects	Eyes, Respiratory system.
7631-86-9	Silica, amorphous	Irritant	Eyes, Respiratory system.
1309-37-1	Iron oxide	Systemic effects	Respiratory system.
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
70624-18-9	1,6-Hexanediamine, N,N'- bis(2,2,6,6-tetramethyl-4- piperidinyl)-,polymer with 2,4,6-trichloro-1,3,5- triazine, reaction products	Oral LD50 Dermal LD50	> 2,000 mg/kg > 3,000 mg/kg	rat rat

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1333-86-4	Carbon black	Oral LD50	>15,400 mg/kg	rat
		Dermal LD50	> 3 gm/kg	rabbit

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
1345-16-0	Cobalt aluminate blue spinel (C.I. Pigment Blue 28)	no	2B	no
13463-67-7	Titanium dioxide	no	2B	no

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

Carbon black 1333-86-4 Carcinogenicity: Many inhalation toxicologists believe that the tumor response observed in the referenced rat studies is species specific and does not correlate to human exposure. However, the IARC evaluation in Monograph Volume 65, issued in April 1996 concluded that, "There is sufficient evidence in experimental animals for the carcinogenicity of carbon black". Based on this evaluation, along with their evaluation of inadequate evidence of carcinogenicity in humans, IARC's overall evaluation is that "Carbon Black is possibly carcinogenic to humans (Group 2B). The IARC 2B listing only pertains to airborne, unbound carbon black particles of respirable size. Carbon Black has not been listed as a carcinogen by the National Toxicology Program (NTP) or the Occupational Safety and Health Administration (OSHA). The National Institute of Occupational Safety and Health (NIOSH) criteria document on carbon black recommends that only carbon black with PAH (polynuclear aromatic hydrocarbon) levels greater than 0.1% be considered suspect carcinogens.

N	
Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Chemicals are not readily available as they are bound within the polymer matrix.
Bioaccumulation Potential	: Chemicals are not readily available as they are bound within the polymer matrix.
Additional advice	: no data available
	13. DISPOSAL CONSIDERATIONS
Product	: Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The



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		generator of waste mater classification, transporta applicable federal, state/	ation and disposal	
Contaminated packaging	:	Recycling is preferred w material has the respons transportation and dispo state/provincial and loca	ibility for proper sal in accordance	waste classification,
]	4. TRANSPORT INFO	RMATION	
U.S. DOT Classification	:	Not regulated for transp	ortation.	
ICAO/IATA	:	Refer to specific regulat	ion.	
IMO/IMDG (maritime)	:	Refer to specific regulat	ion.	
	15	5. REGULATORY INFO	ORMATION	
US Regulations:				
OSHA Status	:	Classified as hazardous	based on comport	nents.
TSCA Status	:	All components of this TSCA Inventory.	product are listed	l on or exempt from the
US. EPA CERCLA Hazardous	s Sub	stances (40 CFR 302)		
not applicable				
California Proposition 65	:	Not applicable		
SARA Title III Section 302 Ex	trem	ely Hazardous Substance		
Unless specific chemicals are	dent	fied under this section, th	is product is Not	Applicable under this regulat
SARA Title III Section 313 To	oxic (Chemicals:		
Unless specific chemicals are	dent	fied under this section, th		Applicable under this regulat
Chemical Name			CAS-No.	Weight percent
COBALT COMPOUNDSC INORGANICCOBALT CO			1345-16-0	0.10 - 1.00

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Canadian Regulations:

National Pollutant Release Inventory (NPRI)			
Chemical Name	CAS-No.	Weight	NPRI ID#
		percent	
Cobalt aluminate blue spinel (C.I. Pigment Blue	1345-16-0	0.10 - 1.00	
28)			

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

CAS-No.
1333-86-4
1309-37-1
7631-86-9

DSL

All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

Australia AICS	:	Listed
China IECS	:	Listed
Europe EINECS	:	Listed
Japan ENCS	:	Not determined
Korea KECI	:	Not determined
Philippines PICCS	:	Not determined

:

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.