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MATERIAL SAFETY DATA SHEET **DK TANGERINE METALLIC**

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1. PRODUCT AND COMPANY IDENTIFICATION				
POLYONE CORPORATI				
33587 Walker Road, Avoi	1 Lake, OH 44012			
Telephone	: 1 (440) 930-1000 or 1 (866) POLYONE			
Emergency telephone number	: CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).			
Product name	: DK TANGERINE METALLIC			
Product code	: CC10144716			
Chemical Name	: Mixture			
CAS-No.	: Mixture			
Product Use	: Industrial Applications			

2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight percent
Aluminum	7429-90-5	10 - 30

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

: Inhalation, Ingestion, Skin contact		
: Resin particles, like other inert materials, can be mechanically irritating.		
: May be harmful if swallowed.		
: Resin particles, like other inert materials, are mechanically irritating to eyes.		
: Experience shows no unusual dermatitis hazard from routine handling.		
: Refer to Section 11 for Toxicological Information.		

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Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases o doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIREFIGHTING MEASURES
Flash point	: not applicable
Flammable Limits Upper explosion limit Lower explosion limit Auto-ignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 not applicable not applicable not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. 6. ACCIDENTAL RELEASE MEASURES
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.

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Storage	: Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.			
8. EXI	POSU	RE CONTROLS/PERSONAL PROTECTION		
Respiratory protection	:	No personal respiratory protective equipment normally required.		
Eye/Face Protection	:	Safety glasses with side-shields		
Hand protection	:	Protective gloves		
Skin and body protection	:	Long sleeved clothing		
Additional Protective Measures	:	Safety shoes		
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.		
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.		
Exposure limit(s)				

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Components	Value	Exposure time	Exposure type	List:
Aluminum	1 mg/m3	Time Weighted Average (TWA):	Respirable fraction.	ACGIH
	10 mg/m3	Recommended exposure limit (REL):	Total	NIOSH
	5 mg/m3	Recommended exposure limit (REL):	Respirable.	NIOSH
	5 mg/m3	Recommended exposure limit (REL):	Welding fume or pyrophoric powder. as Al	NIOSH
	15 mg/m3	PEL:	Total dust. as Al	OSHA Z1
	5 mg/m3	PEL:	Respirable dust. as Al	OSHA Z1
	15 mg/m3	Time Weighted Average (TWA):	Total dust. as Al	OSHA Z1A
	5 mg/m3	Time Weighted Average (TWA):	Respirable dust. as Al	OSHA Z1A
	5 mg/m3	Time Weighted Average (TWA):	Pyrophoric powder. as Al	OSHA Z1A
	5 mg/m3	Time Weighted Average (TWA):	Fume. as Al	OSHA Z1A
	5 mg/m3	Time Weighted Average (TWA):	Welding fume.	MX OEL
	10 mg/m3	Time Weighted Average (TWA):	Dust.	MX OEL
	5 mg/m3	Time Weighted Average (TWA):	Pyrophoric powder.	MX OEL

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance Colour Odour Melting point/range Boiling Point: Water solubility

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: solid pellets : ORANGE : very faint : Not determined : not applicable : insoluble

:

Evapouration rate Specific Gravity Bulk density Vapour pressure Vapour density pН

Not applicable : Not determined : : Not established not applicable : not applicable : not applicable :

10. STABILITY AND REACTIVITY		
Stability	: The product is stable if stored and handled as prescribed.	
Hazardous Polymerization	: Will not occur.	
Conditions to avoid	: Keep away from oxidizing agents and open flame. To avoid ther decomposition, do not overheat.	mal
Incompatible Materials	: Incompatible with strong acids and oxidizing agents.	
Hazardous decomposition	: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitroge	en

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products

(NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
7429-90-5	Aluminum	Irritant	Skin, Respiratory system.
		Systemic effects	Eyes, Skin, Respiratory
			system.

Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Chemicals are not readily available as they are bound within the polymer matrix.
Bioaccumulation Potential	: Chemicals are not readily available as they are bound within the polymer matrix.
Additional advice	: no data available
	13. DISPOSAL CONSIDERATIONS
Product	: Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Not regulated for transportation.
ICAO/IATA	: Refer to specific regulation.
IMO/IMDG (maritime)	: Refer to specific regulation.
	15. REGULATORY INFORMATION

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TSCA Status : All c				
OSHA Status : Class TSCA Status : All c				
TSCA Status : All c				
	sified as hazardous b	ased on con	nponents.	
150	components of this p A Inventory.	product are li	isted on or ex	empt from the
S. EPA CERCLA Hazardous Substances	s (40 CFR 302)			
not applicable				
California Proposition : Not a 65	pplicable			
	. 1. C 1. (
ARA Title III Section 302 Extremely Ha	zardous Substance			
Inless specific chemicals are identified un	nder this section, this	s product is	Not Applicat	ble under this r
	nder this section, this eals: nder this section, this	-	Not Applicat	
Inless specific chemicals are identified un ARA Title III Section 313 Toxic Chemic Inless specific chemicals are identified un Chemical Name	nder this section, this eals: nder this section, this	s product is CAS-No.	Not Applicat	ble under this r
Inless specific chemicals are identified un ARA Title III Section 313 Toxic Chemic Inless specific chemicals are identified un Chemical Name ALUMINUM (FUME OR DUST)ALU	nder this section, this eals: nder this section, this	s product is CAS-No.	Not Applicat	ble under this r
Unless specific chemicals are identified un ARA Title III Section 313 Toxic Chemica Inless specific chemicals are identified un Chemical Name ALUMINUM (FUME OR DUST)ALU OR DUST) Canadian Regulations:	nder this section, this eals: nder this section, this MINUM (FUME	s product is CAS-No.	Not Applicat	ble under this r
Unless specific chemicals are identified un ARA Title III Section 313 Toxic Chemica Inless specific chemicals are identified un Chemical Name ALUMINUM (FUME OR DUST)ALU OR DUST)	nder this section, this eals: nder this section, this MINUM (FUME	s product is CAS-No. 7429-90-5	Not Applicat	ble under this r
Unless specific chemicals are identified un ARA Title III Section 313 Toxic Chemical Inless specific chemicals are identified un Chemical Name ALUMINUM (FUME OR DUST)ALU OR DUST) Canadian Regulations: National Pollutant Release Invento	nder this section, this eals: nder this section, this MINUM (FUME ry (NPRI)	s product is CAS-No. 7429-90-5	Not Applicat Weiş 10.0	ble under this r ght percent 0 - 30.00 NPRI ID#

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National Inventories:

Australia AICS	:	Listed
China IECS	:	Listed
Europe EINECS	:	Listed
Japan ENCS	:	Not determined
Korea KECI	:	Listed
Philippines PICCS	:	Listed

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.