## MATERIAL SAFETY DATA SHEET **TRANS BLUE PLA**

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### 1. PRODUCT AND COMPANY IDENTIFICATION

#### POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone	:	1 (440) 930-1000 or 1 (866) POLYONE
Emergency telephone	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure
number		or accident).
Product name	:	TRANS BLUE PLA
Product code	:	CC10145591
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

### 2. COMPOSITION/INFORMATION ON INGREDIENTS

There are no known hazardous components above regulatory thresholds in this product.

### **3. HAZARDS IDENTIFICATION**

### **EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

#### POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation	: Resin particles, like other inert materials, can be mechanically irritating.
Ingestion	: May be harmful if swallowed.
Eyes	: Resin particles, like other inert materials, are mechanically irritating to eyes.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.

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Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases o doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIREFIGHTING MEASURES
Flash point	: not applicable
Flammable Limits Upper explosion limit Lower explosion limit Auto-ignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	<ul> <li>not applicable</li> <li>not applicable</li> <li>not applicable</li> <li>Carbon dioxide blanket, Water spray, Dry powder, Foam.</li> <li>Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.</li> <li>Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.</li> </ul>
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.

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		p containers dry and tightly closed to avoid moisture absorption contamination. Keep in a dry, cool place.		
8. EX	POSURE C	ONTROLS/PERSONAL PROTECTION		
Respiratory protection	: No j	personal respiratory protective equipment normally required.		
Eye/Face Protection	: Safe	ety glasses with side-shields		
Hand protection	: Prot	ective gloves		
Skin and body protection	: Lon	g sleeved clothing		
Additional Protective Measures	: Safe	ety shoes		
General Hygiene Considerations		: Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.		
Engineering measures	: Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.			
There are no known hazardou	us componer	nts above regulatory thresholds in this product.		
	-	nts above regulatory thresholds in this product.		
9. Form	. PHYSICA : solid	L AND CHEMICAL PROPERTIES Evapouration rate : Not applicable		
9. Form Appearance	• PHYSICA • solid • pellets	L AND CHEMICAL PROPERTIES         Evapouration rate       : Not applicable         Specific Gravity       : Not determined		
9. Form Appearance Colour	. PHYSICA : solid : pellets : BLUE	L AND CHEMICAL PROPERTIES         Evapouration rate       : Not applicable         Specific Gravity       : Not determined         Bulk density       : Not established		
9 Form Appearance Colour Odour	. PHYSICA : solid : pellets : BLUE : very fai	L AND CHEMICAL PROPERTIES         Evapouration rate       : Not applicable         Specific Gravity       : Not determined         Bulk density       : Not established         int       Vapour pressure       : not applicable		
9 Form Appearance Colour Odour Melting point/range	. PHYSICA : solid : pellets : BLUE : very fai : Not det	L AND CHEMICAL PROPERTIES         Evapouration rate       : Not applicable         Specific Gravity       : Not determined         Bulk density       : Not established         int       Vapour pressure       : not applicable         ermined       Vapour density       : not applicable		
9 Form Appearance Colour Odour	. PHYSICA : solid : pellets : BLUE : very fai	L AND CHEMICAL PROPERTIES         Evapouration rate       : Not applicable         Specific Gravity       : Not determined         Bulk density       : Not established         int       Vapour pressure       : not applicable         ermined       Vapour density       : not applicable         licable       pH       : not applicable		
9 Form Appearance Colour Odour Melting point/range Boiling Point:	. PHYSICA : solid : pellets : BLUE : very fai : Not det : not app : insolub	L AND CHEMICAL PROPERTIES         Evapouration rate       : Not applicable         Specific Gravity       : Not determined         Bulk density       : Not established         int       Vapour pressure       : not applicable         ermined       Vapour density       : not applicable         licable       pH       : not applicable		
9. Form Appearance Colour Odour Melting point/range Boiling Point: Water solubility	. PHYSICA : solid : pellets : BLUE : very fai : Not det : not app : insolub 10. STA	L AND CHEMICAL PROPERTIES         Evapouration rate       : Not applicable         Specific Gravity       : Not determined         Bulk density       : Not established         int       Vapour pressure       : not applicable         ermined       Vapour density       : not applicable         licable       pH       : not applicable		
9 Form Appearance Colour Odour Melting point/range Boiling Point:	. PHYSICA : solid : pellets : BLUE : very fai : Not det : not app : insolub 10. STA : The	L AND CHEMICAL PROPERTIES         Evapouration rate       : Not applicable         Specific Gravity       : Not determined         Bulk density       : Not established         int       Vapour pressure       : not applicable         ermined       Vapour density       : not applicable         licable       pH       : not applicable         le       ABILITY AND REACTIVITY		
9 Form Appearance Colour Odour Melting point/range Boiling Point: Water solubility Stability Hazardous Polymerization	. PHYSICA : solid : pellets : BLUE : very fai : Not det : not app : insolub 10. STA : The : Will : Kee	L AND CHEMICAL PROPERTIES         Evapouration rate       : Not applicable         Specific Gravity       : Not determined         Bulk density       : Not established         int       Vapour pressure       : not applicable         ermined       Vapour density       : not applicable         licable       pH       : not applicable         le       PH       : not applicable         ABILITY AND REACTIVITY       product is stable if stored and handled as prescribed.		
9 Form Appearance Colour Odour Melting point/range Boiling Point: Water solubility Stability	. PHYSICA : solid : pellets : BLUE : very fai : Not det : not app : insolub 10. STA : The : Will : Kee deco	L AND CHEMICAL PROPERTIES         Evapouration rate       : Not applicable         Specific Gravity       : Not determined         Bulk density       : Not established         int       Vapour pressure       : not applicable         ermined       Vapour density       : not applicable         licable       pH       : not applicable         le       PH       : not applicable         ABILITY AND REACTIVITY       product is stable if stored and handled as prescribed.         I not occur.       p away from oxidizing agents and open flame. To avoid thermal		

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	12	. ECOLOGICAL INFORMATION		
Persistence and degradability	:	Not readily biodegradable.		
	•			
Environmental Toxicity	:	Chemicals are not readily available as they are bound within the polymer matrix.		
Bioaccumulation Potential	:	Chemicals are not readily available as they are bound within the polymer matrix.		
Additional advice	:	no data available		
	13	3. DISPOSAL CONSIDERATIONS		
Product	:	Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.		
Contaminated packaging	:	Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.		
	1	4. TRANSPORT INFORMATION		
U.S. DOT Classification	:	Not regulated for transportation.		
ICAO/IATA	:	Refer to specific regulation.		
IMO/IMDG (maritime)	:	Refer to specific regulation.		
15. REGULATORY INFORMATION				
US Regulations:				
OSHA Status	:	There are no known hazardous components above regulatory thresholds in this product.		
TSCA Status	:	All components of this product are listed on or exempt from the TSCA Inventory.		

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not applicable

California Proposition : Not applicable 65

SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

Chemical Name	CAS-No.	Weight	NPRI ID#
		percent	
Phthalocyanine blue	147-14-8	0.10 - 1.00	

WHMIS Classification	:	Not controlled.
DSL	:	All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.
National Inventories:		
Australia AICS	:	Listed
China IECS	:	Listed
Europe EINECS	:	Listed
Japan ENCS	:	Not determined
Korea KECI	:	Listed
Philippines PICCS	:	Not determined
		16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing,

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storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.