PolyOne

MATERIAL SAFETY DATA SHEET GP GREEN

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POLYONE CORPORATI 33587 Walker Road, Avoi		OH 44012
Telephone Emergency telephone number	:	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	GP GREEN
Product code	:	CC10146713
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight percent
Rutile, antimony chromium buff	68186-90-3	5 - 10
Chromium (III) oxide	1308-38-9	10 - 30

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

: Inhalation, Ingestion, Skin contact
: Resin particles, like other inert materials, can be mechanically irritating.
: May be harmful if swallowed.
: Resin particles, like other inert materials, are mechanically irritating to eyes.
: Experience shows no unusual dermatitis hazard from routine handling.
: Refer to Section 11 for Toxicological Information.



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Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for a least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIREFIGHTING MEASURES
Flash point	: not applicable
Flammable Limits Upper explosion limit Lower explosion limit Auto-ignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 not applicable not applicable not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should no be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.



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Storage

: Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Respiratory protection	No personal respiratory protective equipment normally required.	
Eye/Face Protection	Safety glasses with side-shields	
Hand protection	Protective gloves	
Skin and body protection	Long sleeved clothing	
Additional Protective Measures	Safety shoes	
General Hygiene Considerations	Handle in accordance with good industrial hygiene an practice. Wash hands before breaks and at the end of	•
Engineering measures	Heat only in areas with appropriate exhaust ventilation appropriate exhaust ventilation at machinery.	1. Provide

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Chromium (III) oxide	0.5 mg/m3	Recommended exposure	as Cr	NIOSH
		limit (REL):		
	0.5 mg/m3	PEL:	as Cr	OSHA Z1
Rutile, antimony	0.5 mg/m3	Recommended exposure	as Cr	NIOSH
chromium buff		limit (REL):		
	0.5 mg/m3	PEL:	as Cr	OSHA Z1
	0.5 mg/m3	Time Weighted Average	as Sb	ACGIH
		(TWA):		
	0.5 mg/m3	Recommended exposure	as Sb	NIOSH
		limit (REL):		
	0.5 mg/m3	PEL:	as Sb	OSHA Z1
	0.5 mg/m3	Time Weighted Average	as Sb	OSHA Z1A
		(TWA):		
	0.5 mg/m3	Time Weighted Average	as Sb	MX OEL
		(TWA):		

9. PHYSICAL AND CHEMICAL PROPERTIES

- Form Appearance Colour Odour Melting point/range
- : solid
 : pellets
 : GREEN
 : very faint
 : Not determined
- Evapouration rate Specific Gravity Bulk density Vapour pressure Vapour density
- Not applicableNot determinedNot establishednot applicablenot applicable



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Boiling Point: Water solubility		ot applicable nsoluble	рН	: not applicable
	1	0. STABILITY A	ND REACTIVITY	
Stability	:	The product is st	able if stored and har	dled as prescribed.
Hazardous Polymerization	:	Will not occur.		
Conditions to avoid	:	Keep away from decomposition, c	00	open flame. To avoid thermal
Incompatible Materials	:	Incompatible wit	th strong acids and ox	idizing agents.
Hazardous decomposition products	:			ide (CO), oxides of nitrogen I smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
68186-90-3	Rutile, antimony chromium buff	Irritant	Eyes, Skin, Respiratory system.
1308-38-9	Chromium (III) oxide	Irritant	Eyes, Skin.
		sensitizer	Skin.

Additional Health Hazard Information:

Chromium (III) oxide 1308-38-9 The bi- and trivalent forms of chrome have a low order of acute toxicity, but may cause skin sensitization and irritation to the eyes. No effects have been reported for chromium (III) oxide. Chromium (III) compounds are not considered carcinogenic in animals or humans.

12. ECOLOGICAL INFORMATION Persistence and degradability : Not readily biodegradable.

Environmental Toxicity	:	Chemicals are not readily available as they are bound within the polymer matrix.
Bioaccumulation Potential	:	Chemicals are not readily available as they are bound within the polymer matrix.
Additional advice	:	no data available

13. DISPOSAL CONSIDERATIONS



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Product	possib genera classif	le recycling is preferred tor of waste material has ication, transportation an	es the product can be recycled. Whe to disposal or incineration. The the responsibility for proper waste d disposal in accordance with cial and local regulations.	re		
Contaminated packaging	materi transpo	 Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations. 				
	14. TRA	NSPORT INFORMAT	ION			
U.S. DOT Classification		gulated for transportation				
			1.			
ICAO/IATA	: Refer t	to specific regulation.				
IMO/IMDG (maritime)	: Refer t	to specific regulation.				
	15. REGU	JLATORY INFORMA	TION			
US Regulations:						
-	~	~				
OSHA Status	: Classif	fied as hazardous based of	on components.			
TSCA Status		mponents of this produc Inventory.	t are listed on or exempt from the			
US. EPA CERCLA Hazar	dous Substances ((40 CFR 302)				
Chemical Name	CAS-No.	RQ for component	RQ for			
Chromium (III) oxide	1308-38-9	010 lbs	Mixture/Product 45 LB			
California Proposit 65	ion : Not ap	plicable				
SARA Title III Section 30	2 Extremely Haza	ardous Substance				
Unless specific chemicals	are identified und	ler this section, this prod	uct is Not Applicable under this regu	ulati		
-						
SARA Title III Section 31	3 Toxic Chemica	ls:				

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Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Chemical Name	CAS-No.	Weight percent
CHROMIUM III COMPOUNDSCHROMIUM	1308-38-9	10.00 - 30.00
COMPOUNDS		
CHROMIUM III COMPOUNDSCHROMIUM III	68186-90-3	5.00 - 10.00
COMPOUNDSANTIMONY		
COMPOUNDSCHROMIUM COMPOUNDS		

Canadian Regulations:

National Pollutant Release Inventory (NPRI)			
Chemical Name	CAS-No.	Weight	NPRI ID#
		percent	
Chromium (III) oxide	1308-38-9	10.00 - 30.00	
Rutile, antimony chromium buff	68186-90-3	5.00 - 10.00	

WHMIS Classification : D2B

WHMIS Ingredient Disclosure List

CAS-No.
1308-38-9
68186-90-3

:

DSL

All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

Australia AICS	:	Listed
China IECS	:	Listed
Europe EINECS	:	Listed
Japan ENCS	:	Listed
Korea KECI	:	Listed
Philippines PICCS	:	Listed

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The

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information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.