MATERIAL SAFETY DATA SHEET BOOSTER GREEN CC 3

Version Number 1.1 Revision Date 04/06/2012

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone Emergency telephone	:	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	BOOSTER GREEN CC 3
Product code	:	CC10151733
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight percent
Iron oxide	1309-37-1	5 - 10
Calcium carbonate	1317-65-3	10 - 30

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact	
Acute exposure		
Inhalation	: Resin particles, like other inert materials, can be mechanically irritating.	
Ingestion	: May be harmful if swallowed.	
Eyes	: Resin particles, like other inert materials, are mechanically irritating to eyes.	
Skin	: Experience shows no unusual dermatitis hazard from routine handling.	
Chronic exposure	: Refer to Section 11 for Toxicological Information.	

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Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases o doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for a least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIRE-FIGHTING MEASURES
Flash point	: not applicable
Flammable Limits Upper explosion limit Lower explosion limit Autoignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 not applicable not applicable not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should no be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat

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Storage	:	only in areas with appropriate exhaust ventilation. Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.			
8. EXPOSURE CONTROLS/PERSONAL PROTECTION					
Respiratory protection	:	No personal respiratory protective equipment normally required.			
Eye/Face Protection	:	Safety glasses with side-shields			
Hand protection	:	Protective gloves			
Skin and body protection	:	Long sleeved clothing			
Additional Protective Measures	:	Safety shoes			
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.			
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.			

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Calcium carbonate	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average		MX OEL
		(TWA):		
	20 mg/m3	Short Term Exposure Limit		MX OEL
		(STEL):		
Iron oxide	10 mg/m3	PEL:	Fume.	OSHA Z1
	5 mg/m3	Time Weighted Average	as Fe	MX OEL
		(TWA):		
	10 mg/m3	Short Term Exposure Limit	as Fe	MX OEL
		(STEL):		
	5 mg/m3	Time Weighted Average	Respirable fraction.	ACGIH
		(TWA):		

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance Colour Odour Melting point/range Boiling Point:

: solid
: pellets
: GREEN
: very faint
: Not determined
: not applicable

Evaporation rate Specific Gravity Bulk density Vapour pressure Vapour density pH Not applicable
Not determined
Not established
not applicable
not applicable
not applicable

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Water solubility	insoluble			
10. STABILITY AND REACTIVITY				
Stability	: Stable			
Hazardous Polymerization	: Will not occur.			
Conditions to avoid	: Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.			
Incompatible Materials	: Incompatible with strong acids and oxidizing agents.			
Hazardous decomposition products	: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.			

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

<u>Toxicity Overview</u> This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
1309-37-1	Iron oxide	Systemic effects	Respiratory system.
1317-65-3	Calcium carbonate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory
			system.

Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Chemicals are not readily available as they are bound within the polymer matrix.
Bioaccumulation Potential	: Chemicals are not readily available as they are bound within the polymer matrix.
Additional advice	: no data available
	13. DISPOSAL CONSIDERATIONS
Product	: Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

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Contaminated packaging	material hat transportat	is preferred when post as the responsibility fo tion and disposal in ac- ncial and local regulat	or proper waste cla cordance with app	assification,	
	14. TRANSI	PORT INFORMATI	ON		
U.S. DOT Classification	: Not regula	ted for transportation.			
ICAO/IATA	: Refer to sp	pecific regulation.			
IMO/IMDG (maritime)	: Refer to sp	pecific regulation.			
	15. REGULA	TORY INFORMAT	ION		
US Regulations:					
OSHA Status	: Classified	as hazardous based on	a components.		
TSCA Status		: All components of this product are listed on or exempt from the TSCA Inventory.			
US. EPA CERCLA Hazardo	us Substances (40	CFR 302)			
not applicable					
California Proposition 65	n : Not applic	able			
SARA Title III Section 302 H	Extremely Hazardo	us Substance			
Unless specific chemicals are	identified under t	his section, this produc	ct is Not Applicat	ble under this regul	
SARA Title III Section 313	Coxic Chemicals:				
Unless specific chemicals are	identified under t	his section, this produc	ct is Not Applicat	ble under this regul	
Canadian Regulations:					
National Pollutant Rel	ease Inventorv (N	PRI)			
Chemical Name	<u> </u>	CAS-No.	Weight	NPRI ID#	
Phthalocyanine green		1328-53-6	percent 1.00 - 5.00		
T infinitoe yunnie green					

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WHMIS Classification	:	Not controlled.	
DSL	:	All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.	
National Inventories:			
Australia AICS	:	Listed	
China IECS	:	Listed	
Europe EINECS	:	Listed	
Japan ENCS	:	Listed	
Korea KECI	:	Listed	
Philippines PICCS	:	Listed	
		16. OTHER INFORMATION	Π

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.