MATERIAL SAFETY DATA SHEET BISQUE ABS W/ UV/AM

Version Number 1.4 Revision Date 05/16/2012

Page 1 of 8 Print Date 8/26/2012

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone Emergency telephone	:	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	BISQUE ABS W/ UV/AM
Product code	:	CC10161934
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight percent
1,6-Hexanediamine, N,N'-bis(2,2,6,6-	70624-18-9	1 - 5
tetramethyl-4-piperidinyl)-,polymer with		
2,4,6-trichloro-1,3,5-triazine, reaction		
products		
Phenol, 2-(2H-benzotriazol-2-yl)-4,6-	25973-55-1	1 - 5
bis(1,1-dimethylpropyl)-		
Decanedioic acid, bis(2,2,6,6-tetramethyl-4-	52829-07-9	1 - 5
piperidinyl) ester		
Glass, oxide	65997-17-3	5 - 10
Calcium stearate	1592-23-0	1 - 5
Silica, amorphous, precipitated and gel	112926-00-8	1 - 5
Titanium dioxide	13463-67-7	30 - 60

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:

: Inhalation, Ingestion, Skin contact

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MATERIAL SAFETY DATA SHEET BISQUE ABS W/ UV/AM

Version Number 1.4 Revision Date 05/16/2012 Page 2 of 8 Print Date 8/26/2012

Acute exposure

Inhalation	: Resin particles, like other inert materials, can be mechanically irritating.			
Ingestion	: May be harmful if swallowed.			
Eyes	: Resin particles, like other inert materials, are mechanically irritating to			
Skin	eyes. : Experience shows no unusual dermatitis hazard from routine handling			
Chronic exposure	: Refer to Section 11 for Toxicological Information.			
Medical Conditions Aggravated by Exposure:	: None known.			
	4. FIRST AID MEASURES			
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.			
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.			
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.			
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.			
	5. FIRE-FIGHTING MEASURES			
Flash point	: not applicable			
Flammable Limits				
Upper explosion limit	: not applicable			
Lower explosion limit	: not applicable			
Autoignition temperature	: not applicable			
Suitable extinguishing media	: Carbon dioxide blanket, Water spray, Dry powder, Foam.			
Special Fire Fighting Procedures	: Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.			
Unusual Fire/Explosion Hazards	 Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible. 			
	6. ACCIDENTAL RELEASE MEASURES			
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.			

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MATERIAL SAFETY DATA SHEET BISQUE ABS W/ UV/AM

sion Number 1.4 ision Date 05/16/2012	Page Print Date 8/26
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Sectior 13 of this MSDS for proper disposal methods.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.
Storage	: Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.
8. EXI	POSURE CONTROLS/PERSONAL PROTECTION
Respiratory protection	: No personal respiratory protective equipment normally required.
Eye/Face Protection	: Safety glasses with side-shields
Hand protection	: Protective gloves
Skin and body protection	: Long sleeved clothing
Additional Protective Measures	: Safety shoes
General Hygiene Considerations	: Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	: Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.
Exposure limit(s)	

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MATERIAL SAFETY DATA SHEET BISQUE ABS W/ UV/AM

Version Number 1.4 Revision Date 05/16/2012 Page 4 of 8 Print Date 8/26/2012

Components	Value	Exposure time	Exposure type	List:
Components			Exposure type	
Calcium stearate	10 mg/m3	Time Weighted Average		ACGIH
		(TWA):		
Silica, amorphous,	6 mg/m3	Time Weighted Average		OSHA Z1A
precipitated and gel	Ũ	(TWA):		
	10 mg/m3	Time Weighted Average		MX OEL
	_	(TWA):		
	0.8 mg/m3	Time Weighted Average		Z3
		(TWA):		
Titanium dioxide	10 mg/m3	Time Weighted Average		ACGIH
	_	(TWA):		
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average	Total dust.	OSHA Z1A
	_	(TWA):		
	10 mg/m3	Time Weighted Average	as Ti	MX OEL
	-	(TWA):		
	20 mg/m3	Short Term Exposure Limit	as Ti	MX OEL
		(STEL):		

9. PHYSICAL AND CHEMICAL PROPERTIES

Form Appearance Colour Odour Melting point/range Boiling Point: Water solubility solid
pellets
TAN
very faint
Not determined
not applicable
insoluble

Evaporation rate Specific Gravity Bulk density Vapour pressure Vapour density pH Not applicable
Not determined
Not established
not applicable
not applicable
not applicable

10. STABILITY AND REACTIVITY

Stability	:	Stable
Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

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MATERIAL SAFETY DATA SHEET BISQUE ABS W/ UV/AM

Version Number 1.4 Revision Date 05/16/2012 Page 5 of 8 Print Date 8/26/2012

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
70624-18-9	1,6-Hexanediamine, N,N'-	Irritant	Eyes, Skin, Respiratory
	bis(2,2,6,6-tetramethyl-4-		system.
	piperidinyl)-,polymer with		
	2,4,6-trichloro-1,3,5-		
	triazine, reaction products		
25973-55-1	Phenol, 2-(2H-	Systemic effects	Kidney, Liver, reproductive
	benzotriazol-2-yl)-4,6-		system.
	bis(1,1-dimethylpropyl)-		
52829-07-9	Decanedioic acid,	Irritant	Eyes.
	bis(2,2,6,6-tetramethyl-4-		
	piperidinyl) ester		
112926-00-8	Silica, amorphous,	Irritant	Respiratory system, Eyes.
	precipitated and gel		
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
70624-18-9	1,6-Hexanediamine, N,N'-	Oral LD50	> 2,000 mg/kg	rat
	bis(2,2,6,6-tetramethyl-4-	Dermal LD50	> 3,000 mg/kg	rat
	piperidinyl)-,polymer with			
	2,4,6-trichloro-1,3,5-			
	triazine, reaction products			
52829-07-9	Decanedioic acid,	Oral LD50	3,700 mg/kg	rat
	bis(2,2,6,6-tetramethyl-4-	Dermal LD50	> 3,100 mg/kg	rabbit
	piperidinyl) ester			
1592-23-0	Calcium stearate	Oral LD50	> 10 gm/kg	rat

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
13463-67-7	Titanium dioxide	no	2B	no

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

12. ECOLOGICAL INFORMATION

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MATERIAL SAFETY DATA SHEET BISQUE ABS W/ UV/AM

Version Number 1.4 Revision Date 05/16/2012 Print Da					
Persistence and degradability	: Not read	dily biodegradable.			
Environmental Toxicity		als are not readily avai r matrix.	lable as they are bound within the		
Bioaccumulation Potential		als are not readily avai r matrix.	lable as they are bound within the		
Additional advice	: no data	available			
	13. DISPO	SAL CONSIDERAT	TIONS		
Product	possible generate classific	e recycling is preferred or of waste material ha cation, transportation as	cs the product can be recycled. Where to disposal or incineration. The s the responsibility for proper waste nd disposal in accordance with ncial and local regulations.		
Contaminated packaging	aminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.				
	14. TRAN	SPORT INFORMAT	ΓΙΟΝ		
U.S. DOT Classification : Not regulated for transportation.			n.		
ICAO/IATA	: Refer to	specific regulation.			
IMO/IMDG (maritime)	: Refer to	specific regulation.			
	15. REGU	LATORY INFORMA	ATION		
US Regulations:					
OSHA Status					
TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.					
US. EPA CERCLA Hazardous	Substances (4	40 CFR 302)			
Chemical Name C	AS-No.	RQ for component	RQ for Mixture/Product		
Chromium (III) 1: oxide	308-38-9	010 lbs	2,364 LB		

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MATERIAL SAFETY DATA SHEET BISQUE ABS W/ UV/AM

Version Number 1.4 Revision Date 05/16/2012 Page 7 of 8 Print Date 8/26/2012

California Proposition : Not applicable 65

SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

Chemical Name	CAS-No.	Weight	NPRI ID#
		percent	
Aluminum oxide	1344-28-1	0.10 - 1.00	
Zinc ferrite brown spinel (C.I. Pigment Yellow	68187-51-9	0.10 - 1.00	
119)			
Chromium (III) oxide	1308-38-9	0.10 - 1.00	
Rutile, antimony chromium buff	68186-90-3	0.10 - 1.00	

WHMIS Classification : D2A

DSL

: D2A

: All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

:	Listed
:	Listed
:	Listed
:	Not determined
:	Not determined
:	Not determined
	: : : :

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing,

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MATERIAL SAFETY DATA SHEET BISQUE ABS W/ UV/AM

Version Number 1.4 Revision Date 05/16/2012 Page 8 of 8 Print Date 8/26/2012

storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.