MATERIAL SAFETY DATA SHEET **BLUE PE**

Version Number 1.0 Revision Date 06/22/2012

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone Emergency telephone	:	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	BLUE PE
Product code	:	CC10165349
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight percent
1,6-Hexanediamine, N,N'-bis(2,2,6,6- tetramethyl-4-piperidinyl)-,polymer with 2,4,6-trichloro-1,3,5-triazine, reaction products	70624-18-9	1 - 5
Amines, bis(hydrogenated tallow alkyl), oxidized	143925-92-2	1 - 5
Talc	14807-96-6	0.1 - 1
Titanium dioxide	13463-67-7	1 - 5

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure: : Inhalation, Ingestion, Skin contact

Acute exposure

Inhalation

: Resin particles, like other inert materials, can be mechanically irritating.



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 May be harmful if swallowed. Resin particles, like other inert materials, are mechanically irritating terges. Experience shows no unusual dermatitis hazard from routine handling Refer to Section 11 for Toxicological Information. None known. 4. FIRST AID MEASURES Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice. Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice. Rinse immediately with plenty of water, also under the eyelids, for a least 15 minutes. If eye irritation persists, seek medical attention. Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
Resin particles, like other inert materials, are mechanically irritating to eyes. Experience shows no unusual dermatitis hazard from routine handling Refer to Section 11 for Toxicological Information. None known. 4. FIRST AID MEASURES Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice. Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice. Rinse immediately with plenty of water, also under the eyelids, for a least 15 minutes. If eye irritation persists, seek medical attention. Wash off with soap and plenty of water. If skin irritation persists
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5. FIRE-FIGHTING MEASURES
not applicable
not applicable
not applicable
not applicable
Carbon dioxide blanket, Water spray, Dry powder, Foam.
Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen
(NOx), other hazardous materials, and smoke are all possible.
CCIDENTAL RELEASE MEASURES
Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Should not be released into the environment. The product should no be allowed to enter drains, water courses or the soil.



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Methods for cleaning up		eping or vacuum. Package all material in containers for disposal. Refer to Section r disposal methods.
	7. HANDLING AND STO	RAGE
Handling	: Take measures to prevent t only in areas with appropri	he build up of electrostatic charge. Heat ate exhaust ventilation.
Storage	: Keep containers dry and tig and contamination. Keep i	ghtly closed to avoid moisture absorption in a dry, cool place.
8. EX	SURE CONTROLS/PERSON	AL PROTECTION
Respiratory protection	: No personal respiratory pro	otective equipment normally required.
Eye/Face Protection	: Safety glasses with side-sh	ields
Hand protection	: Protective gloves	
Skin and body protection	: Long sleeved clothing	
Additional Protective Measures	: Safety shoes	
General Hygiene Considerations		good industrial hygiene and safety re breaks and at the end of workday.
Engineering measures	: Heat only in areas with app appropriate exhaust ventila	propriate exhaust ventilation. Provide tion at machinery.
Exposure limit(s)		

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Components	Value	Exposure time	Exposure type	List:
Talc	2 mg/m3	Time Weighted Average (TWA):	Respirable fraction.	ACGIH
	2 mg/m3	Recommended exposure limit (REL):	Respirable.	NIOSH
	2 mg/m3	Time Weighted Average (TWA):	Respirable dust.	OSHA Z1A
	0.1 mg/m3	Time Weighted Average (TWA):	Respirable.	Z3
	0.3 mg/m3	Time Weighted Average (TWA):	Total dust.	Z3
Titanium dioxide	10 mg/m3	Time Weighted Average (TWA):		ACGIH
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average (TWA):	Total dust.	OSHA Z1A
	10 mg/m3	Time Weighted Average (TWA):	as Ti	MX OEL
	20 mg/m3	Short Term Exposure Limit (STEL):	as Ti	MX OEL

9. PHYSICAL AND CHEMICAL PROPERTIES

- Form Appearance Colour Odour Melting point/range Boiling Point: Water solubility
- solid
 pellets
 BLUE
 very faint
 Not determined
 not applicable
 insoluble
- Evaporation rate Specific Gravity Bulk density Vapour pressure Vapour density pH
- Not applicable
 Not determined
 Not established
 not applicable
 not applicable
 not applicable

10. STABILITY AND REACTIVITY

Stability	:	Stable
Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

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<u>Toxicity Overview</u> This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
70624-18-9	1,6-Hexanediamine, N,N'-	Irritant	Eyes, Skin, Respiratory
	bis(2,2,6,6-tetramethyl-4-		system.
	piperidinyl)-,polymer with		
	2,4,6-trichloro-1,3,5-		
	triazine, reaction products		
143925-92-2	Amines, bis(hydrogenated	sensitizer	Skin.
	tallow alkyl), oxidized		
14807-96-6	Talc	Systemic effects	Eyes, Respiratory system,
			Skin.
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
70624-18-9	1,6-Hexanediamine, N,N'-	Oral LD50	> 2,000 mg/kg	rat
	bis(2,2,6,6-tetramethyl-4- piperidinyl)-,polymer with 2,4,6-trichloro-1,3,5-	Dermal LD50	> 3,000 mg/kg	rat
	triazine, reaction products			

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
14807-96-6	Talc	no	2B	no
13463-67-7	Titanium dioxide	no	2B	no

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

12. ECOLOGICAL INFORMATION

Persistence and degradability	:	Not readily biodegradable.
Environmental Toxicity	:	Chemicals are not readily available as they are bound within the polymer matrix.



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Bioaccumulation Potential	: Chemicals are not readily available as they are bound within the
	polymer matrix.
Additional advice	: no data available
	13. DISPOSAL CONSIDERATIONS
Product	: Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Not regulated for transportation.
ICAO/IATA	: Refer to specific regulation.
IMO/IMDG (maritime)	: Refer to specific regulation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: Classified as hazardous based on components.
TSCA Status	: All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardou	s Substances (40 CFR 302)
not applicable	
California Proposition	: Not applicable
65	
SARA Title III Section 302 E	xtremely Hazardous Substance
Unless specific chemicals are	

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SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Canadian Regulations:

National Pollutant Relea	se Iı	ventory (NPRI)			
Chemical Name		-	CAS-No.	Weight	NPRI ID#
				percent	
Phthalocyanine blue			147-14-8	1.00 - 5.00	
WHMIS Classification WHMIS Ingredient Disc CAS-No. 147-14-8 DSL	: losu :	re List		are on the Canadia empt.	n Domestic
National Inventories:					
Australia AICS	:	Not determined			
China IECS	:	Not determined			
Europe EINECS	:	Listed			
Japan ENCS	:	Not determined			
Korea KECI	:	Not determined			
Philippines PICCS	:	Not determined			
		16. OTHER IN	FORMATION	N	

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.