MATERIAL SAFETY DATA SHEET WOOD GRAIN

Version Number 1.0 Revision Date 11/05/2012 Page 1 of 7 Print Date 11/5/2012

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone Emergency telephone number	:	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	WOOD GRAIN
Product code	:	CC10171674
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight percent
Rutile, antimony chromium buff	68186-90-3	5 - 10
Titanium dioxide	13463-67-7	10 - 30

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

: Inhalation, Ingestion, Skin contact
: Resin particles, like other inert materials, can be mechanically irritating.
: May be harmful if swallowed.
: Resin particles, like other inert materials, are mechanically irritating to eyes.
: Experience shows no unusual dermatitis hazard from routine handling.
: Refer to Section 11 for Toxicological Information.

MATERIAL SAFETY DATA SHEET **WOOD GRAIN**

POLYONE CORPORATION

Version Number 1.0 Revision Date 11/05/2012 Page 2 of 7 Print Date 11/5/2012

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Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIREFIGHTING MEASURES
Flash point	: not applicable
Flammable Limits Upper explosion limit Lower explosion limit Auto-ignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 not applicable not applicable not applicable carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should n be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material ir plastic, cardboard or metal containers for disposal.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.



MATERIAL SAFETY DATA SHEET **WOOD GRAIN**

Version Numbe	er 1.0
Revision Date	11/05/2012

Page 3 of 7 Print Date <u>11/5/2012</u>

Storage

: Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Respiratory protection	:	No personal respiratory protective equipment normally required.
Eye/Face Protection	:	Safety glasses with side-shields
Hand protection	:	Protective gloves
Skin and body protection	:	Long sleeved clothing
Additional Protective Measures	:	Safety shoes
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

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MATERIAL SAFETY DATA SHEET WOOD GRAIN

Version Number 1.0 Revision Date 11/05/2012 Page 4 of 7 Print Date 11/5/2012

: Not applicable

: Not determined

: Not established

: not applicable

: not applicable

:

not applicable

Components	Value	Exposure time	Exposure type	List:
Rutile, antimony chromium buff	0.5 mg/m3	Recommended exposure limit (REL):	as Cr	NIOSH
	0.5 mg/m3	PEL:	as Cr	OSHA Z1
	0.5 mg/m3	Time Weighted Average (TWA):	as Sb	ACGIH
	0.5 mg/m3	Recommended exposure limit (REL):	as Sb	NIOSH
	0.5 mg/m3	PEL:	as Sb	OSHA Z1
	0.5 mg/m3	Time Weighted Average (TWA):	as Sb	OSHA Z1A
	0.5 mg/m3	Time Weighted Average (TWA):	as Sb	MX OEL
Titanium dioxide	10 mg/m3	Time Weighted Average (TWA):		ACGIH
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average (TWA):	Total dust.	OSHA Z1A
	10 mg/m3	Time Weighted Average (TWA):	as Ti	MX OEL
	20 mg/m3	Short Term Exposure Limit (STEL):	as Ti	MX OEL

9. PHYSICAL AND CHEMICAL PROPERTIES

Evaporation rate

Bulk density

pН

Specific Gravity

Vapour pressure

Vapour density

: solid

: pellets

: very faint

: insoluble

: Not determined

: not applicable

: TAN

Form	
Appearance	
Colour	
Odour	
Melting point/range	
Boiling Point:	
Water solubility	

10. STABILITY AND REACTIVITY

Stability	:	The product is stable if stored and handled as prescribed.
Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

MATERIAL SAFETY DATA SHEET WOOD GRAIN

Version Number 1.0 Revision Date 11/05/2012 Page 5 of 7 Print Date 11/5/2012

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
68186-90-3	Rutile, antimony	Irritant	Eyes, Skin, Respiratory
	chromium buff		system.
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
13463-67-7	Titanium dioxide	no	2B	no

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

12. ECOLOGICAL INFORMATION

Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Chemicals are not readily available as they are bound within the polymer matrix.
Bioaccumulation Potential	: Chemicals are not readily available as they are bound within the polymer matrix.
Additional advice	: no data available
	13. DISPOSAL CONSIDERATIONS
Product	: Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal,
	transportation and disposal in accordance with appreadic reactal,

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MATERIAL SAFETY DATA SHEET WOOD GRAIN

Version Number 1.0 Page 6 of 7 Print Date 11/5/2012 Revision Date 11/05/2012 state/provincial and local regulations. **14. TRANSPORT INFORMATION** U.S. DOT Classification : Not regulated for transportation. ICAO/IATA Refer to specific regulation. : IMO/IMDG (maritime) Refer to specific regulation. : **15. REGULATORY INFORMATION US Regulations: OSHA Status** : Classified as hazardous based on components. **TSCA Status** All components of this product are listed on or exempt from the : TSCA Inventory. US. EPA CERCLA Hazardous Substances (40 CFR 302) not applicable California Proposition : Not applicable 65 SARA Title III Section 302 Extremely Hazardous Substance Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation SARA Title III Section 313 Toxic Chemicals: Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation CAS-No. Weight percent Chemical Name 5.00 - 10.00 ZINC COMPOUNDS 68187-51-9 CHROMIUM III COMPOUNDSCHROMIUM III 68186-90-3 5.00 - 10.00

Canadian Regulations:

COMPOUNDSANTIMONY

National Pollutant Release Inventory (NPRI)

COMPOUNDSCHROMIUM COMPOUNDS

Chemical Name	CAS-No.	Weight	NPRI ID#
		percent	

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MATERIAL SAFETY DATA SHEET WOOD GRAIN

Version Number 1.0 Revision Date 11/05/2012

Page 7 of 7 Print Date 11/5/2012

Aluminum oxide		1344-28-1	0.10 - 1.00	
Zinc ferrite brown spinel (C.I 119)	. Pigment Yellow	68187-51-9	5.00 - 10.00	
Rutile, antimony chromium b	ouff	68186-90-3	5.00 - 10.00	
WHMIS Classification WHMIS Ingredient Disc CAS-No.				
68186-90-3 DSL Jational Inventories:		ts of this product a t (DSL) or are exe	re on the Canadian Dom mpt.	estic
Australia AICS	: Listed			
China IECS	: Listed			
Europe EINECS	: Listed			
Japan ENCS	: Not determined	1		
K KECI	: Listed			
Korea KECI				

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.