## **UV ORANGE PVC**

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# SAFETY DATA SHEET

#### **UV ORANGE PVC**

Section 1. Identification		
GHS product identifier Chemical name CAS number Other means of identification Product type	:	UV ORANGE PVC Mixture Mixture CC10178031 solid
••	tance :	e or mixture and uses advised against Industrial applications. Plastics.
Supplier's details	:	<b>POLYONE CORPORATION</b> 33587 Walker Road, Avon Lake, OH 44012 1 (440) 930-1000 or 1 (866) POLYONE
Emergency telephone number (with hours of operation)	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

## Section 2. Hazards identification

This mixture has not been evaluated as a whole for health effects. All ingredients are bound in a PVC polymer matrix and potential for hazardous exposure as shipped is minimal. PVC resin is manufactured from Vinyl Chloride Monomer (VCM). PVC resin manufacturers take special efforts to strip residual VCM from their resins. Residual VCM in the resin is typically below 8.5 ppm. However, VCM is a known carcinogen. The end-user (fabricator) should take necessary precautions (mechanical ventilation, local exhaust, respiratory protection, etc.) to protect employees from exposure to any vapors or dusts that may be released during heating or fabrication. See Sections 8 and 11 for special precautions.After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.

#### GHS label elements

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Signal word Hazard statements	:	No signal word. No known significant effects or critical hazards.
Precautionary statements		
General	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.
		Not available.

## Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	CC10178031

#### **CAS number/other identifiers**

Ingredient name	%	CAS number
1,2-Benzenedicarboxylic acid, di-C8-10-branched alkyl esters, C9-rich	25 - 50	68515-48-0
Phenol, 2-(2H-benzotriazol-2-yl)-4,6-bis(1,1-dimethylpropyl)-	3 - 5	25973-55-1
Titanium dioxide	0.3 - 1	13463-67-7

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

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#### **Description of necessary first aid measures**

Eye contact	:	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	:	Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Ingestion	:	Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

#### Most important symptoms/effects, acute and delayed

Potential acute health effe	ects
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Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.
Ingestion	:	No known significant effects or critical hazards.
C		-

#### **Over-exposure signs/symptoms**

Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.

#### Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician	:	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	:	No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training.



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See toxicological information (Section 11)

## Section 5. Firefighting measures

#### **Extinguishing media**

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or $\rm CO_2$ . None known.
Specific hazards arising from the chemical	:	No specific fire or explosion hazard.
Hazardous thermal decomposition products	:	May emit Hydrogen Chloride (HCl). Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides halogenated compounds metal oxide/oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

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Small spill	:	Move containers from spill area. Vacuum or sweep up material and

Large spillplace in a designated, labeled waste container. Dispose of via a<br/>licensed waste disposal contractor.Large spill:Move containers from spill area. Prevent entry into sewers, water<br/>courses, basements or confined areas. Vacuum or sweep up material<br/>and place in a designated, labeled waste container. Dispose of via a<br/>licensed waste disposal contractor. Note: see Section 1 for emergency<br/>contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

#### Precautions for safe handling

Protective measures Advice on general occupational hygiene	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities		Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

## Section 8. Exposure controls/personal protection

#### **Control parameters**

#### **Occupational exposure limits**

Ingredient name	Exposure limits
1,2-Benzenedicarboxylic acid, di-C8-10- branched alkyl esters, C9-rich	None.
Phenol, 2-(2H-benzotriazol-2-yl)-4,6- bis(1,1-dimethylpropyl)-	None.
Titanium dioxide	OSHA PEL 1989 (1989-03-01)

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		TWA 10 mg/m3 Form: Total dust <b>OSHA PEL (1993-06-30)</b> TWA 15 mg/m3 Form: Total dust <b>ACGIH TLV (1996-05-18)</b> TWA 10 mg/m3
Appropriate engineering controls Environmental exposure controls	:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures		
Hygiene measures Eye/face protection	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection		
Hand protection Body protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Personal protective equipment for the body should be selected based
Other skin protection	:	on the task being performed and the risks involved and should be approved by a specialist before handling this product. Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this
Respiratory protection	:	product. Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper

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fitting, training, and other important aspects of use.

## Section 9. Physical and chemical properties

#### **Appearance**

Physical state	:	solid [Pellets.]
Color	:	ORANGE
Odor	:	Not available.
Odor threshold	:	Not available.
рН	:	Not available.
Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not available.
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not available.
(flammable) limits		Upper: Not available.
Vapor pressure	:	Not available.
Vapor density	:	Not available.
Relative density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	Not available.
Partition coefficient: n-	:	Not available.
octanol/water		
Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
SADT	:	Not available.
Viscosity	:	Dynamic: Not available.
		Kinematic: Not available.
Aerosol product		
Heat of combustion	:	Not available.
Ignition distance	:	Not available.
Enclosed space ignition - Time	:	Not available.
equivalent		
Enclosed space ignition -	:	Not available.
Deflagration density	•	
Flame height	:	Not available.
Flame duration	-	Not available.
	•	

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## Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Avoid contact with acetal homopolymers and acetyl homopolymers during processing.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

#### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure	
Titanium dioxide					
Remarks - Oral:	No applicable toxic	city data			
	LC50 Inhalation	Rat - Male	6.82 Mg/l	4 h	
	LD50 Dermal	Rabbit	> 5,000 mg/kg	-	
Phenol, 2-(2H-benzotriazol-2-	yl)-4,6-bis(1,1-dimet	thylpropyl)-			
Remarks - Oral:	No applicable toxic	city data			
<b>Remarks - Inhalation:</b>	No applicable toxicity data				
<b>Remarks - Dermal:</b>	No applicable toxicity data				
1,2-Benzenedicarboxylic acid,	di-C8-10-branched	alkyl esters, C9-rich			
	LD50 Oral	Rat	10,000 mg/kg	-	
<b>Remarks - Inhalation:</b>	No applicable toxic	city data			
<b>Remarks - Dermal:</b>	I: No applicable toxicity data				
Conclusion/Summary	• Mixtu	re Not fully tested			

**Conclusion/Summary** : Mixture.Not fully tested.

#### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Titanium dioxide	Skin - Mild irritant	Human		72 hrs	-



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1,2-Benzenedicarboxylic	Eyes - Mild	Rabbit		-
acid, di-C8-10-branched	irritant			
alkyl esters, C9-rich				
<b>Conclusion/Summary</b>				
Skin		lixture.Not fully		
Eyes		lixture.Not fully		
Respiratory	: M	lixture.Not fully	tested.	
<u>Sensitization</u>				
Conclusion/Summary Skin Respiratory		lixture.Not fully lixture.Not fully		
<u>Mutagenicity</u>				
Conclusion/Summary	: M	lixture.Not fully	tested.	
<b>Carcinogenicity</b>				
Conclusion/Summary	: M	lixture.Not fully	v tested.	
<b>Classification</b>				
Product/ingredient name	OSHA	IARC	NTP	
Titanium dioxide	-	2B	-	

Conclusion/Summary		Mixture.Not fully tested.
Conclusion Summary	•	miniture. Not runy testeu.

#### **Teratogenicity**

**Conclusion/Summary** : Mixture.Not fully tested.

### Specific target organ toxicity (single exposure)

Not available.

#### Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
Phenol, 2-(2H-benzotriazol-2-yl)-	Category 2	oral	kidneys
4,6-bis(1,1-dimethylpropyl)-			liver

#### **Aspiration hazard**

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Not available.		
Information on likely routes of exposure	:	Not available.
Potential acute health effects		
Eye contact Inhalation Skin contact Ingestion	::	No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards. No known significant effects or critical hazards.
Symptoms related to the physical, ch	nemi	cal and toxicological characteristics
Eye contact Inhalation Skin contact Ingestion	::	No specific data. No specific data. No specific data. No specific data.
<u>Delayed and immediate effects as we</u> <u>Short term exposure</u>	ell as	chronic effects from short and long-term exposure
Potential immediate effects Potential delayed effects	:	Not available. Not available.
Long term exposure		
Potential immediate effects Potential delayed effects	:	Not available. Not available.
Potential chronic health effects		
Conclusion/Summary	:	Mixture.Not fully tested.
General Carcinogenicity Mutagenicity Teratogenicity Developmental effects Fertility effects	:::::::::::::::::::::::::::::::::::::::	No known significant effects or critical hazards. No known significant effects or critical hazards.

Numerical measures of toxicity

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#### Acute toxicity estimates

Not available.

## Section 12. Ecological information

**Toxicity** 

Product/ingredient name	Result	Species	Exposure	
Titanium dioxide				
	Acute LC50 > 1,000 Mg/l Marine water	Fish - Fish	96 h	
Remarks - Acute - Fish:	Acute			
	Acute LC50 3 Mg/l Fresh water	Aquatic invertebrates. Crustaceans	48 h	
Remarks - Acute - Aquatic invertebrates.:	Acute			
	Acute LC50 6.5 Mg/l Fresh water	Aquatic invertebrates. Daphnia	48 h	
Remarks - Acute - Aquatic	Acute			
invertebrates.:				
Remarks - Acute - Aquatic	No applicable toxicity data			
plants:				
Remarks - Chronic - Fish:	No applicable toxicity data			
Remarks - Chronic -	No applicable toxicity data			
Aquatic invertebrates.:	- ) A ( bis(1.1. dimethologoard)			
Remarks - Acute - Fish:	yl)-4,6-bis(1,1-dimethylpropyl)- No applicable toxicity data			
	No applicable toxicity data			
Remarks - Acute - Aquatic invertebrates.:	no applicable toxicity data			
Remarks - Acute - Aquatic	No applicable toxicity data			
plants:				
Remarks - Chronic - Fish:	No applicable toxicity data			
Remarks - Chronic -	No applicable toxicity data			
Aquatic invertebrates.:				
1,2-Benzenedicarboxylic acid,	di-C8-10-branched alkyl esters, C9-ri	ch		
Remarks - Acute - Fish:	No applicable toxicity data			
Remarks - Acute - Aquatic	No applicable toxicity data			
invertebrates.:				
Remarks - Acute - Aquatic	No applicable toxicity data			
plants:				



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Remarks - Chronic - Fish:	No applicable toxicity data		
Remarks - Chronic -	No applicable toxicity data		
Aquatic invertebrates.:			
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Remarks - Acute - Aquatic	Chemicals are not readily available as they are bound within the polymer matrix.		
invertebrates.:			
Conclusion/Summary	: Chemicals are not readily available as they are bound within the polymer matrix.		
Persistence and degradability	<u>y</u>		
Conclusion/Summary	: Chemicals are not readily available as they are bound within the polymer matrix.		

#### **Bioaccumulative potential**

Product/ingredient name	LogPow	BCF	Potential
1,2-Benzenedicarboxylic acid, di-C8-	8.8	3.00	low
10-branched alkyl esters, C9-rich			

#### Mobility in soil

Soil/water partition coefficient	:	Not available.
(KOC)		
Other adverse effects	:	No known significant effects or critical hazards.

:

## Section 13. Disposal considerations

**Disposal methods** 

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.



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#### United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

## Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	:	Not regulated for transportation.
International Air ICAO/IATA	:	Consult mode specific transport rules
International Water IMO/IMDG	:	Consult mode specific transport rules

## Section 15. Regulatory information

of the components are liste United States - TSCA 4(a	<ul> <li>(b) - Chemical export notification: None ed.</li> <li>a) - Final Test Rules: Listed 1,2-</li> <li>d, di-C8-10-branched alkyl esters, C9-rich</li> </ul>
United States - TSCA 4(	a) - ITC Priority list: Not listed
	a) - Proposed test rules: Not listed
United States - TSCA 4(	f) - Priority risk review: Not listed
United States - TSCA 5(a listed	a)2 - Final significant new use rules: Not
United States - TSCA 5(a Not listed	a)2 - Proposed significant new use rules:
	e) - Substances consent order: Not listed
	- Final risk management: Not listed
	- Proposed risk management: Not listed
	a) - Chemical risk rules: Not listed
United States - TSCA 8(	a) - Dioxin/Furane precusor: Not listed
United States - TSCA 8(a determined	a) - Chemical Data Reporting (CDR): Not
United States - TSCA 8()	a) - Preliminary assessment report
(PAIR): Not listed	
United States - TSCA 8(	c) - Significant adverse reaction (SAR):
Not listed	-
United States - TSCA 8(d	d) - Health and safety studies: Not listed
United States - EPA Clea	an water act (CWA) section 307 - Priority

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pollutants: Listed Vinyl chloride monomer Phenol Ethyl benzene Zinc dilaurate
United States - EPA Clean water act (CWA) section 311 -Hazardous substances: Listed
United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed
United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed
United States - Department of commerce - Precursor chemical: Not listed

Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	:	Listed
Clean Air Act Section 602 Class I	:	Not listed
Substances Clean Air Act Section 602 Class II	:	Not listed
Substances DEA List I Chemicals (Precursor		Not listed
Chemicals)		
DEA List II Chemicals (Essential Chemicals)	:	Not listed

#### US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

#### SARA 311/312

Classification

: Not applicable.

#### **Composition/information on ingredients**

No products were found.

Name	%	Classification
1,2-Benzenedicarboxylic	>= 25 - <= 50	EYE IRRITATION - Category 2B
acid, di-C8-10-branched		
alkyl esters, C9-rich		
Phenol, 2-(2H-benzotriazol-	>= 3 - <= 5	SPECIFIC TARGET ORGAN TOXICITY (REPEATED
2-yl)-4,6-bis(1,1-		EXPOSURE) - kidneys - liver - oral - Category 2
dimethylpropyl)-		
Titanium dioxide	>= 0.3 - <= 1	CARCINOGENICITY - Category 2

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Not applicable.

State regulations		
Massachusetts	:	None of the components are listed.
New York	:	None of the components are listed.
New Jersey	:	The following components are listed: Ethene, chloro-, homopolymer Calcium carbonate Titanium dioxide Ouartz
Pennsylvania	:	The following components are listed: Calcium carbonate
		Titanium dioxide
		Quartz

#### California Prop. 65

**WARNING:** This product can expose you to chemicals including Titanium dioxide, 1,2-Benzenedicarboxylic acid, di-C8-10-branched alkyl esters, C9-rich, Quartz, which are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
1,2-Benzenedicarboxylic acid, di-C8-10- branched alkyl esters, C9-rich	Yes.	-
Titanium dioxide	-	-
Quartz	-	-

United States inventory (TSCA 8b)	:	All components are active or exempted.		
Canada inventory	:	At least one component is not listed in DSL but all such components are listed in NDSL.		
International regulations				
Inventory list				
Australia	:	Not determined.		
Canada	:	At least one component is not listed in DSL but all such components are listed in NDSL.		
China	:	Not determined.		
Europe inventory	:	All components are listed or exempted.		
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Japan	:	Not determined.
New Zealand	:	Not determined.
Philippines	:	Not determined.
Republic of Korea	:	Not determined.
Taiwan	:	Not determined.
Turkey	:	Not determined.
United States	:	All components are active or exempted.

## **Section 16. Other information**

Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

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Date of printing	:	11/20/2019
Date of issue/Date of revision	:	11/19/2019
Date of previous issue	:	11/18/2019
Version	:	1.7
Key to abbreviations	:	ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
References	:	UN = United Nations Not available.
Notice to reader		



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To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.