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MATERIAL SAFETY DATA SHEET TRANS GREEN ACRYLIC

Version Number 1.1 Revision Date 07/03/2013 Page 1 of 7 Print Date 7/3/2013

1. PRODUCT AND COMPANY IDENTIFICATION				
POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012				
Telephone Emergency telephone number	 1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident). 			
Product name Product code Chemical Name CAS-No. Product Use	 TRANS GREEN ACRYLIC CC10183527 Mixture Mixture Industrial Applications 			

2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight percent
Ethyl acrylate	140-88-5	0.1 - 1

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

: Inhalation, Ingestion, Skin contact
: Resin particles, like other inert materials, can be mechanically irritating.
: May be harmful if swallowed.
: Resin particles, like other inert materials, are mechanically irritating to eyes.
: Experience shows no unusual dermatitis hazard from routine handling.
: Refer to Section 11 for Toxicological Information.

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MATERIAL SAFETY DATA SHEET **TRANS GREEN ACRYLIC**

Version Number 1.1 Revision Date 07/03/2013 Page 2 of 7 Print Date 7/3/2013

Medical Conditions Aggravated by Exposure:	: None known.
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases o doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIREFIGHTING MEASURES
Flash point	: not applicable
Flammable Limits Upper explosion limit Lower explosion limit Auto-ignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion Hazards	 not applicable not applicable not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.

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MATERIAL SAFETY DATA SHEET **TRANS GREEN ACRYLIC**

Version Number 1.1 Revision Date 07/03/2013 Page 3 of 7 Print Date 7/3/2013

Storage		Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.			
8. 1	EXPOSUR	E CONTROLS/PERSONAL I	PROTECTION		
Respiratory protection	: 1	No personal respiratory protective equipment normally required.			
Eye/Face Protection	: 5	Safety glasses with side-shields			
Hand protection	: 1	Protective gloves	Protective gloves		
Skin and body protection	: 1	Long sleeved clothing			
Additional Protective Measures	: \$	Safety shoes			
General Hygiene Considerations		Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.			
Engineering measures		Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.			
Exposure limit(s)					
Components	Value	Exposure time	Exposure type	List:	

Components	Value	Exposure time	Exposure type	List:
Ethyl acrylate	5 ppm	Time Weighted Average		ACGIH
		(TWA):		
	15 ppm	Short Term Exposure Limit		ACGIH
		(STEL):		
	25 ppm	PEL:		OSHA Z1
	100 mg/m3			
	5 ppm 20	Time Weighted Average		MX OEL
	mg/m3	(TWA):		
	25 ppm	Short Term Exposure Limit		MX OEL
	100 mg/m3	(STEL):		

9	. PHYSICAL AND CHEN	MICAL PROPERTIES		
Form Appearance Colour Odour Melting point/range Boiling Point: Water solubility	 solid pellets GREEN very faint Not determined not applicable insoluble 	Evapouration rate Specific Gravity Bulk density Vapour pressure Vapour density pH	:::::::::::::::::::::::::::::::::::::::	Not determined

10. STABILITY AND REACTIVITY

Stability

: The product is stable if stored and handled as prescribed.

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MATERIAL SAFETY DATA SHEET TRANS GREEN ACRYLIC

Version Number 1.1 Revision Date 07/03/2013 Page 4 of 7 Print Date 7/3/2013

Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
140-88-5	Ethyl acrylate	Irritant	Eyes, Skin, Respiratory system.
		Systemic effects	Respiratory system, central nervous system (CNS), digestive system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
140-88-5	Ethyl acrylate	LC50		rat
		Oral	370 mg/kg280	rabbitrabbitratra
		LD50Oral	mg/kg14.8	bbitrat
		LD50Oral	g/kg3.63	mouse
		LD50Oral	g/kg760 mg/kg	
		LD50Oral	2,997 mg/kg	
		LD50		
		Dermal LD50		

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
140-88-5	Ethyl acrylate	no	2B	no

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

<u>PolyOne</u>

MATERIAL SAFETY DATA SHEET **TRANS GREEN ACRYLIC**

Version Number 1.1 Revision Date 07/03/2013 Page 5 of 7 Print Date 7/3/2013

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

	12. ECOLOGICAL INFORMATION
Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Chemicals are not readily available as they are bound within the polymer matrix.
Bioaccumulation Potential	: Chemicals are not readily available as they are bound within the polymer matrix.
Additional advice	: no data available
	13. DISPOSAL CONSIDERATIONS
Product	: Like most thermoplastic plastics the product can be recycled. When possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
	14. TRANSPORT INFORMATION
U.S. DOT Classification	: Not regulated for transportation.
ICAO/IATA	: Refer to specific regulation.
IMO/IMDG (maritime)	: Refer to specific regulation.
	15. REGULATORY INFORMATION
US Regulations:	
OSHA Status	: Classified as hazardous based on components.
TSCA Status	: All components of this product are listed on or exempt from the TSCA Inventory.
US. EPA CERCLA Hazardous	Substances (40 CFR 302)
not applicable	

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MATERIAL SAFETY DATA SHEET TRANS GREEN ACRYLIC

Version Number 1.1 Revision Date 07/03/2013 Page 6 of 7 Print Date 7/3/2013

California Proposition : Not applicable 65

SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Canadian Regulations:

National Pollutant Release I	Inventory (NPRI)
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Chemical Name	CAS-No.	Weight percent	NPRI ID#
2-Propenoic acid, 2-methyl-, methyl ester	80-62-6	0.10 - 1.00	

WHMIS Classification	:	D2A, F	
DSL	:	DSL status has not been determined. Quantity use in Canada may be restricted by regulations.	
National Inventories:			
Australia AICS	:	Not determined	
China IECS	:	Not determined	
Europe EINECS	:	Listed	
Japan ENCS	:	Not determined	
Korea KECI	:	Not determined	
Philippines PICCS	:	Not determined	
16. OTHER INFORMATION			

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The

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MATERIAL SAFETY DATA SHEET **TRANS GREEN ACRYLIC**

Version Number 1.1 Revision Date 07/03/2013 Page 7 of 7 Print Date 7/3/2013

information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.