MATERIAL SAFETY DATA SHEET

Orange

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POLYONE CORPORATION 33587 Walker Road, Avon Lake, OH 44012

Telephone Emergency telephone number	:	1 (440) 930-1000 or 1 (866) POLYONE CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name	:	Orange
Product code	:	CC10185344
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight percent
Rutile, antimony chromium buff	68186-90-3	1 - 5
Titanium dioxide	13463-67-7	1 - 5

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure:	: Inhalation, Ingestion, Skin contact
Acute exposure	
Inhalation	: Resin particles, like other inert materials, can be mechanically irritating.
Ingestion	: May be harmful if swallowed.
Eyes	: Resin particles, like other inert materials, are mechanically irritating to eyes.
Skin	: Experience shows no unusual dermatitis hazard from routine handling.
Chronic exposure	: Refer to Section 11 for Toxicological Information.



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Aggravated by Exposure:	
	4. FIRST AID MEASURES
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	: Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	: Wash off with soap and plenty of water. If skin irritation persists seek medical attention.
	5. FIREFIGHTING MEASURES
Flash point	: not applicable
Flammable Limits Upper explosion limit Lower explosion limit Auto-ignition temperature Suitable extinguishing media Special Fire Fighting Procedures Unusual Fire/Explosion	 not applicable not applicable not applicable Carbon dioxide blanket, Water spray, Dry powder, Foam. Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants. Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen
Hazards	(NOx), other hazardous materials, and smoke are all possible.
	6. ACCIDENTAL RELEASE MEASURES
Personal precautions	: Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	: Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	: Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal.
	7. HANDLING AND STORAGE
Handling	: Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.



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Storage

: Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Respiratory protection	: No personal respiratory protective equipment normal	ly required.
Eye/Face Protection	: Safety glasses with side-shields	
Hand protection	: Protective gloves	
Skin and body protection	: Long sleeved clothing	
Additional Protective Measures	: Safety shoes	
General Hygiene Considerations	: Handle in accordance with good industrial hygiene as practice. Wash hands before breaks and at the end of	•
Engineering measures	: Heat only in areas with appropriate exhaust ventilation appropriate exhaust ventilation at machinery.	on. Provide

Exposure limit(s)

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: Not applicable

: Not determined

: Not established

: not applicable

: not applicable

:

not applicable

Components	Value	Exposure time	Exposure type	List:
Rutile, antimony chromium buff	0.5 mg/m3	Recommended exposure limit (REL):	as Cr	NIOSH
	0.5 mg/m3	PEL:	as Cr	OSHA Z1
	0.5 mg/m3	Time Weighted Average (TWA):	as Sb	ACGIH
	0.5 mg/m3	Recommended exposure limit (REL):	as Sb	NIOSH
	0.5 mg/m3	PEL:	as Sb	OSHA Z1
	0.5 mg/m3	Time Weighted Average (TWA):	as Sb	OSHA Z1A
	0.5 mg/m3	Time Weighted Average (TWA):	as Sb	MX OEL
Titanium dioxide	10 mg/m3	Time Weighted Average (TWA):		ACGIH
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	10 mg/m3	Time Weighted Average (TWA):	Total dust.	OSHA Z1A
	10 mg/m3	Time Weighted Average (TWA):	as Ti	MX OEL
	20 mg/m3	Short Term Exposure Limit (STEL):	as Ti	MX OEL

9. PHYSICAL AND CHEMICAL PROPERTIES

Evapouration rate

Specific Gravity

Vapour pressure

Vapour density

Bulk density

Form
Appearance
Colour
Odour
Melting point/range
Boiling Point:
Water solubility

not applicable pН : insoluble

: solid

:

: pellets

: ORANGE

: very faint

: Not determined

10. STABILITY AND REACTIVITY

Stability	:	The product is stable if stored and handled as prescribed.
Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

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This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
68186-90-3	Rutile, antimony	Irritant	Eyes, Skin, Respiratory
	chromium buff		system.
13463-67-7	Titanium dioxide	Systemic effects	Respiratory system.

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
13463-67-7	Titanium dioxide	no	2B	no

IARC Carcinogen Classifications:

1 - The component is carcinogenic to humans.

2A - The component is probably carcinogenic to humans.

2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

1 - The component is known to be a human carcinogen.

2 - The component is reasonably anticipated to be a human carcinogen.

12. ECOLOGICAL INFORMATION

Persistence and degradability	: Not readily biodegradable.
Environmental Toxicity	: Chemicals are not readily available as they are bound within the polymer matrix.
Bioaccumulation Potential	: Chemicals are not readily available as they are bound within the polymer matrix.
Additional advice	: no data available
	13. DISPOSAL CONSIDERATIONS
Product	: Like most thermoplastic plastics the product can be recycled. Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging	: Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification,

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	state/prov	vincial and local	regulatio	ons.			
14. TRANSPORT INFORMATION							
U.S. DOT Classification	: Not regul	ated for transpo	rtation.				
ICAO/IATA	: Refer to s	pecific regulati	on.				
IMO/IMDG (maritime)	: Refer to s	pecific regulati	on.				
	15. REGULA	ATORY INFO	RMATIO	ON			
US Regulations:							
OSHA Status	: Classified	: Classified as hazardous based on components.					
TSCA Status		: All components of this product are listed on or exempt from the TSCA Inventory.					
US. EPA CERCLA Hazardo	ous Substances (40	CFR 302)					
not applicable							
California Propositio 65	on : Not applie	cable					
SARA Title III Section 302	Extremely Hazard	ous Substance					
Unless specific chemicals ar	e identified under	this section, thi	product	is Not A	pplicable	e under this regu	
-			-	-		-	
	Toxic Chemicals:						
SARA Title III Section 313	TOME Chemicals.						
SARA Title III Section 313		this section thi	product	is Not A	nnlicable	under this regul	
Unless specific chemicals ar Chemical Name	e identified under		CAS-N	0.	Weigh	t percent	
Unless specific chemicals ar Chemical Name CHROMIUM III COMPC	e identified under			0.		t percent	
Unless specific chemicals ar Chemical Name	e identified under OUNDSCHROMIU	JM III	CAS-N	0.	Weigh	t percent	
Unless specific chemicals ar Chemical Name CHROMIUM III COMPO COMPOUNDSANTIMO	e identified under OUNDSCHROMIU	JM III	CAS-N	0.	Weigh	t percent	
Unless specific chemicals ar Chemical Name CHROMIUM III COMPO COMPOUNDSANTIMO COMPOUNDSCHROMI Canadian Regulations: National Pollutant Reg	e identified under DUNDSCHROMIU NY UM COMPOUND	JM III PS NPRI)	CAS-N 68186-9	0. 0-3	Weigh 1.00 -	t percent 5.00	
Unless specific chemicals ar Chemical Name CHROMIUM III COMPO COMPOUNDSANTIMO COMPOUNDSCHROMI Canadian Regulations:	e identified under DUNDSCHROMIU NY UM COMPOUND	JM III 9S	CAS-N 68186-9	0.	Weigh 1.00 -	t percent	



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	WHMIS Classification		D2A					
	Winnis Classification	•						
	WHMIS Ingredient Disclosure List							
	CAS-No. 68186-90-3							
	DSL	:	All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.					
N	ational Inventories:							
	Australia AICS	:	Listed					
	China IECS	:	Listed					
	Europe EINECS	:	Listed					
	Japan ENCS	:	Not determined					
	Korea KECI	:	Listed					
	Philippines PICCS	:	Listed					
	16. OTHER INFORMATION							

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.