030BN2038 PVC UV DK BROWN 3

Version Number 1.4 Revision Date 10/27/2022



Page 1 of 16 Print Date 10/28/2022

SAFETY DATA SHEET

030BN2038 PVC UV DK BROWN 3

Section 1. Identification	on	
CHIC l+ ' l++'C		030BN2038 PVC UV DK BROWN 3
GHS product identifier	•	
Chemical name	:	Mixture
CAS number	:	Mixture
Other means of identification	:	CC10191546
Product type	:	solid
Relevant identified uses of the subs	stance	e or mixture and uses advised against
Product use	:	Industrial applications. Plastics.
Supplier's details	:	AVIENT CORPORATION
		33587 Walker Road, Avon Lake, OH 44012
		1 (440) 930-1000 or 1 (844) 4AVIENT
Emergency telephone number (with hours of operation)	:	CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Section 2. Hazards identification

This mixture has not been evaluated as a whole for health effects. All ingredients are bound in a PVC polymer matrix and potential for hazardous exposure as shipped is minimal. PVC resin is manufactured from Vinyl Chloride Monomer (VCM). PVC resin manufacturers take special efforts to strip residual VCM from their resins. Residual VCM in the resin is typically below 8.5 ppm. However, VCM is a known carcinogen. The end-user (fabricator) should take necessary precautions (mechanical ventilation, local exhaust, respiratory protection, etc.) to protect employees from exposure to any vapors or dusts that may be released during heating or fabrication. See Sections 8 and 11 for special precautions.After handling, always wash hands thoroughly with soap and water.

OSHA/HCS status	:	While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	:	Not classified.
GHS label elements		

030BN2038 PVC UV DK BROWN 3

Version Number 1.4 Revision Date 10/27/2022



Page 2 of 16 Print Date 10/28/2022

Signal word Hazard statements	:	No signal word. No known significant effects or critical hazards.
Precautionary statements		
	:	Not applicable.
Prevention	:	Not applicable.
Response	:	Not applicable.
Storage	:	Not applicable.
Disposal	:	Not applicable.
Supplemental label elements	:	None known.
Hazards not otherwise classified	:	None known.
		Not available.

Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Chemical name	:	Mixture
Other means of identification	:	CC10191546

CAS number/other identifiers

Ingredient name	%	CAS number
1,2-Benzenedicarboxylic acid, di-C8-10-branched alkyl esters,	>= 10 - <= 25	68515-48-0
C9-rich		
2-Hydroxy-4-n-octoxybenzophenone	>= 5 - <= 10	1843-05-6
Carbon black	>= 1 - <= 3	1333-86-4
Titanium dioxide	>= 0.3 - <= 1	13463-67-7

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

030BN2038 PVC UV DK BROWN 3



Version Number 1.4 Revision Date 10/27/2022 Page 3 of 16 Print Date 10/28/2022

Eye contact	:	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	:	Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Ingestion	:	Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects		
Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.
Ingestion	:	No known significant effects or critical hazards.
Over-exposure signs/symptoms		
Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.
Indication of immediate medical at	tentio	on and special treatment needed, if necessary
Notes to physician	:	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	:	No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training.
~		

See toxicological information (Section 11)

Section 5. Fire-fighting measures

030BN2038 PVC UV DK BROWN 3

Version Number 1.4 Revision Date 10/27/2022



Page 4 of 16 Print Date 10/28/2022

Extinguishing media

Suitable extinguishing media Unsuitable extinguishing media	:	In case of fire, use water spray (fog), foam, dry chemical or CO_2 . None known.
Specific hazards arising from the chemical	:	No specific fire or explosion hazard.
Hazardous thermal decomposition products	:	May emit Hydrogen Chloride (HCl). Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides halogenated compounds metal oxide/oxides
Special protective actions for fire- fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self- contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for containr	<u>nent a</u>	nd cleaning up
Small spill	:	Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Move containers from spill area. Prevent entry into sewers, water
		4/16

030BN2038 PVC UV DK BROWN 3

Version Number 1.4 Revision Date 10/27/2022 **ÀVIENT**

Page 5 of 16 Print Date 10/28/2022

courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures Advice on general occupational hygiene	:	Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
1,2-Benzenedicarboxylic acid, di-C8-10- branched alkyl esters, C9-rich	None.
2-Hydroxy-4-n-octoxybenzophenone	None.
Carbon black	OSHA PEL 1989 (1989-03-01) TWA 3.5 mg/m3 OSHA PEL (1993-06-30) TWA 3.5 mg/m3 NIOSH REL (1994-06-01) TWA 3.5 mg/m3 NIOSH REL (1994-06-01) TWA 0.1 mgPAH/m ³ ACGIH TLV (2010-12-06)
	5/40

030BN2038 PVC UV DK BROWN 3

Version Number 1.4 Revision Date 10/27/2022 Page 6 of 16 Print Date 10/28/2022

	TWA 3 mg/m3 Form: Inhalable fraction
Titanium dioxide	OSHA PEL 1989 (1989-03-01) TWA 10 mg/m3 Form: Total dust OSHA PEL (1993-06-30) TWA 15 mg/m3 Form: Total dust ACGIH TLV (1996-05-18) TWA 10 mg/m3
Appropriate engineering controls Environmental exposure controls	 Good general ventilation should be sufficient to control worker exposure to airborne contaminants. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers,
	filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures	
Hygiene measures Eye/face protection	 Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection	inglier degree of protection. safety glasses with side-sinclus.
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a rick assessment indicates this is pagesery.
Body protection	 if a risk assessment indicates this is necessary. Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before headling this product.
Other skin protection	 approved by a specialist before handling this product. Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
	Based on the hazard and potential for exposure, select a respirator that



030BN2038 PVC UV DK BROWN 3

Version Number 1.4 Revision Date 10/27/2022



Page 7 of 16 Print Date 10/28/2022

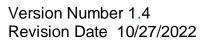
meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state	:	solid [Pellets.]
Color	:	BROWN
Odor	:	Not available.
Odor threshold	:	Not available.
рН	:	Not available.
Melting point	:	Not available.
Boiling point	:	Not available.
Flash point	:	Not available.
Burning time	:	Not available.
Burning rate	:	Not available.
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive	:	Lower: Not available.
(flammable) limits		Upper: Not available.
Vapor pressure	:	Not available.
Vapor density	:	Not available.
Relative density	:	Not available.
Solubility	:	Not available.
Solubility in water	:	Not available.
Partition coefficient: n-	:	Not available.
octanol/water		
Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
SADT	:	Not available.
Viscosity	:	Dynamic: Not available.
		Kinematic: Not available.
Aerosol product		
Heat of combustion	:	Not available.
Ignition distance	:	Not available.
Enclosed space ignition - Time	:	Not available.
equivalent		
Enclosed space ignition -	:	Not available.
Deflagration density		
Flame height	:	Not available.
Flame duration	:	Not available.

030BN2038 PVC UV DK BROWN 3



AVIENT

Page 8 of 16 Print Date 10/28/2022

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	Stable under recommended storage and handling conditions (see Section 7).
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	Keep away from extreme heat and oxidizing agents.
Incompatible materials	:	Avoid contact with acetal homopolymers and acetyl homopolymers during processing.
Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
1,2-Benzenedicarboxylic acid,	di-C8-10-branched a	lkyl esters, C9-rich		
	LD50 Oral	Rat	10,000 mg/kg	-
Methanone, [2-hydroxy-4-(octy	loxy)phenyl]phenyl	-		
	LD50 Oral	Rat	10,000 mg/kg	-
	LD50 Dermal	Rabbit	10,000 mg/kg	-
Carbon black				
	LD50 Oral	Rat	15,400 mg/kg	-
Titanium oxide (TiO2)				
	LC50 Inhalation	Rat - Male	6.82 Mg/l	4 h
	Dusts and mists			
	LD50 Dermal	Rabbit	> 5,000 mg/kg	-

Conclusion/Summary

Mixture.Not fully tested.

:

:

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
1,2-Benzenedicarboxylic	Eyes - Mild irritant	Rabbit	-		-
acid, di-C8-10-branched					
alkyl esters, C9-rich					

Conclusion/Summary Skin

Mixture.Not fully tested.

030BN2038 PVC UV DK BROWN 3

Version Number 1.4 Revision Date 10/27/2022 Page 9 of 16 Print Date 10/28/2022

Eyes Respiratory	Mixture.Not fully tested.Mixture.Not fully tested.
<u>Sensitization</u>	
Conclusion/Summary Skin Respiratory	Mixture.Not fully tested.Mixture.Not fully tested.
<u>Mutagenicity</u> Conclusion/Summary	: Mixture.Not fully tested.
<u>Carcinogenicity</u>	• Wixture. Not fully tested.
Conclusion/Summary	: Mixture.Not fully tested.
Classification	

Classification

Product/ingredient name	OSHA	IARC	NTP
Carbon black	-	2B	-
Titanium oxide (TiO2)	-	2B	-

Reproductive toxicity

Conclusion/Summary : Mixture.Not fully tested.

Teratogenicity

Conclusion/Summary : Mixture.Not fully tested.

Specific target organ toxicity (single exposure) Not available.

Not available.

Specific target organ toxicity (repeated exposure) Not available.

Aspiration hazard Not available.

Information on the likely routes of : Not available. **exposure**

Potential acute health effects

Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.



030BN2038 PVC UV DK BROWN 3



Version Number 1.4 Revision Date 10/27/2022 Page 10 of 16 Print Date 10/28/2022

Skin contact	:	No known significant effects or critical hazards.
Ingestion	:	No known significant effects or critical hazards.
Symptoms related to the physics	l chami	cal and toxicological characteristics
Symptoms related to the physica	i, chenny	
Eye contact	:	No specific data.
Inhalation	:	No specific data.
Skin contact	:	No specific data.
Ingestion	:	No specific data.
Delayed and immediate effects a	nd also c	chronic effects from short and long term exposure
Short term exposure		
Potential immediate effects	:	Not available.
Potential delayed effects		Not available.
Long term exposure		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Potential chronic health effects		
Conclusion/Summary	:	Mixture.Not fully tested.
General	:	No known significant effects or critical hazards.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.
Teratogenicity	:	No known significant effects or critical hazards.
Developmental effects	:	No known significant effects or critical hazards.
Fertility effects	:	No known significant effects or critical hazards.
Numerical measures of toxicity		
<u>Acute toxicity estimates</u> N/A		
Other information	:	This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Section 12. Ecological information





Version Number 1.4 Revision Date 10/27/2022 Page 11 of 16 Print Date 10/28/2022

Toxicity

Product/ingredient name	Result	Species	Exposure
Carbon black			
	Acute EC50 37.563 Mg/l Fresh water	Daphnia - Daphnia magna	48 h
Titanium oxide (TiO2)		·	
	Acute LC50 > 1,000 Mg/l Marine water	Fish - Fundulus heteroclitus	96 h
	Acute LC50 3 Mg/l Fresh water	Crustaceans - Ceriodaphnia dubia	48 h
	Acute LC50 6.5 Mg/l Fresh water	Daphnia - Daphnia pulex	48 h
030BN2038 PVC UV DK BRC	OWN 3	1	•
Remarks - Acute - Aquatic invertebrates.:	Chemicals are not readily available	le as they are bound within the po	lymer matrix.
Conclusion/Summary	: Chemicals are not read polymer matrix.	lily available as they are bound wi	thin the
Persistence and degradability	<u>.</u>		
Conclusion/Summary	: Chemicals are not read polymer matrix.	dily available as they are bound w	rithin the
Conclusion/Summary	: Chemicals are not read polymer matrix.	dily available as they are bound w	ithin the

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
1,2-Benzenedicarboxylic acid, di-C8-	8.8	3.00	low
10-branched alkyl esters, C9-rich			
Methanone, [2-hydroxy-4-	6	99.00	low
(octyloxy)phenyl]phenyl-			

Mobility in soil

Soil/water partition coefficient (KOC)	:	Not available.
Other adverse effects	:	No known significant effects or critical hazards.

11/16

030BN2038 PVC UV DK BROWN 3

Version Number 1.4 Revision Date 10/27/2022

ÀVIENT

Page 12 of 16 Print Date 10/28/2022

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Acute hazardous waste "P" List: Not listed

United States - RCRA Toxic hazardous waste "U" List: Not listed

Section 14. Transport information

U.S.DOT 49CFR Ground/Air/Water	:	Not regulated for transportation.
International Air ICAO/IATA	:	Consult mode specific transport rules
International Water IMO/IMDG	:	Consult mode specific transport rules

Section 15. Regulatory information

U.S. Federal regulations	 United States - TSCA 12(b) - Chemical export notification: None of the components are listed. United States - TSCA 4(a) - Final Test Rules: Listed 1,2-Benzenedicarboxylic acid, di-C8-10-branched alkyl esters, C9-rich
	United States - TSCA 4(a) - ITC Priority list: Not listed United States - TSCA 4(a) - Proposed test rules: Not listed United States - TSCA 4(f) - Priority risk review: Not listed United States - TSCA 5(a)2 - Final significant new use rules: Not

030BN2038 PVC UV DK BROWN 3

Version Number 1.4 Revision Date 10/27/2022



Page 13 of 16 Print Date 10/28/2022

listed United States - TSCA 5(a)2 - Proposed significant new use rules: Not listed United States - TSCA 5(e) - Substances consent order: Not listed United States - TSCA 6 - Final risk management: Not listed United States - TSCA 6 - Proposed risk management: Not listed United States - TSCA 8(a) - Chemical risk rules: Not listed United States - TSCA 8(a) - Dioxin/Furane precusor: Not listed United States - TSCA 8(a) - Chemical Data Reporting (CDR): Not determined United States - TSCA 8(a) - Preliminary assessment report (PAIR): Not listed United States - TSCA 8(c) - Significant adverse reaction (SAR): Not listed United States - TSCA 8(d) - Health and safety studies: Not listed United States - EPA Clean water act (CWA) section 307 - Priority pollutants: Listed Zinc ferrite brown spinel (C.I. Pigment Yellow 119) Rutile, antimony chromium buff Zinc stearate Nickel Chromium Arsenic Vinvl chloride monomer United States - EPA Clean water act (CWA) section 311 -Hazardous substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Flammable substances: Not listed United States - EPA Clean air act (CAA) section 112 - Accidental release prevention - Toxic substances: Not listed United States - Department of commerce - Precursor chemical: Not listed Listad

Clean Air Act Section 112(b)	:	Listed
Hazardous Air Pollutants (HAPs) Clean Air Act Section 602 Class I		Not listed
Substances		
Clean Air Act Section 602 Class II Substances	:	Not listed
DEA List I Chemicals (Precursor	:	Not listed
Chemicals) DEA List II Chemicals (Essential	:	Not listed
Chemicals)		

US. EPA CERCLA Hazardous Substances (40 CFR 302)

030BN2038 PVC UV DK BROWN 3

Version Number 1.4 Revision Date 10/27/2022 Page 14 of 16 Print Date 10/28/2022

not applicable

SARA 311/312

Classification

Not applicable.

:

Composition/information on ingredients

No products were found.

Name	%	Classification
1,2-Benzenedicarboxylic acid, di-C8-10-branched	>= 10 - <= 25	EYE IRRITATION - Category 2B
alkyl esters, C9-rich		
Methanone, [2-hydroxy-4- (octyloxy)phenyl]phenyl-	>= 5 - <= 10	SKIN SENSITIZATION - Category 1
Carbon black	>= 1 - <= 3	CARCINOGENICITY - Category 2
Titanium oxide (TiO2)	>= 0.3 - <= 1	CARCINOGENICITY - Category 2

Form R - Reporting requirements

Product name	CAS number	%
Zinc ferrite brown spinel (C.I. Pigment Yellow 119)	68187-51-9	>= 10 - <= 25
Rutile, antimony chromium buff	68186-90-3	>= 10 - <= 25

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

Not applicable.

State regulations		
Massachusetts	:	None of the components are listed.
New York	:	None of the components are listed.
New Jersey	:	The following components are listed:
		Ethene, chloro-, homopolymer
		Zinc ferrite brown spinel (C.I. Pigment Yellow 119)
		Rutile, antimony chromium buff
		Calcium carbonate
		Carbon black
		Titanium dioxide
Pennsylvania	:	The following components are listed:
		Zinc ferrite brown spinel (C.I. Pigment Yellow 119)

14/16



030BN2038 PVC UV DK BROWN 3

Version Number 1.4 Revision Date 10/27/2022 Page 15 of 16 Print Date 10/28/2022

Rutile, antimony chromium buff

Calcium carbonate

Carbon black

Titanium dioxide

California Prop. 65

WARNING: This product can expose you to chemicals including 1,2-Benzenedicarboxylic acid, di-C8-10branched alkyl esters, C9-rich, which are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
1,2-Benzenedicarboxylic acid, di-C8-10- branched alkyl esters, C9-rich	Yes.	-
Carbon black	-	-
Titanium dioxide	-	-

United States inventory (TSCA 8b) : All components are active or exempted. **Canada inventory** At least one component is not listed in DSL but all such components : are listed in NDSL. **International regulations Inventory list** Australia All components are listed or exempted. : Canada At least one component is not listed in DSL but all such components : are listed in NDSL. China All components are listed or exempted. :

Europe inventory	: At least one component is not listed in EINECS but all such components are listed in ELINCS.
	Please contact your supplier for information on the inventory status of
	this material.
Japan	: Not determined.
New Zealand	: All components are listed or exempted.
Philippines	: All components are listed or exempted.
Republic of Korea	: All components are listed or exempted.
Taiwan	: All components are listed or exempted.
Turkey	: All components are listed or exempted.
United States	: All components are active or exempted.

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030BN2038 PVC UV DK BROWN 3

Version Number 1.4 Revision Date 10/27/2022 Page 16 of 16 Print Date 10/28/2022

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual. History

THStory		
Date of printing	:	10/28/2022
Date of issue/Date of revision	:	10/27/2022
Date of previous issue	:	02/24/2015
Version	:	1.4
Key to abbreviations	:	ATE = Acute Toxicity Estimate
•		BCF = Bioconcentration Factor
		GHS = Globally Harmonized System of Classification and Labelling of
		Chemicals
		IATA = International Air Transport Association
		IBC = Intermediate Bulk Container
		IMDG = International Maritime Dangerous Goods
		LogPow = logarithm of the octanol/water partition coefficient
		MARPOL = International Convention for the Prevention of Pollution From
		Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine
		pollution)
		UN = United Nations
References	:	Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.

